



New LC Particle Technology Monodisperse Fully Porous Particles – Part 1

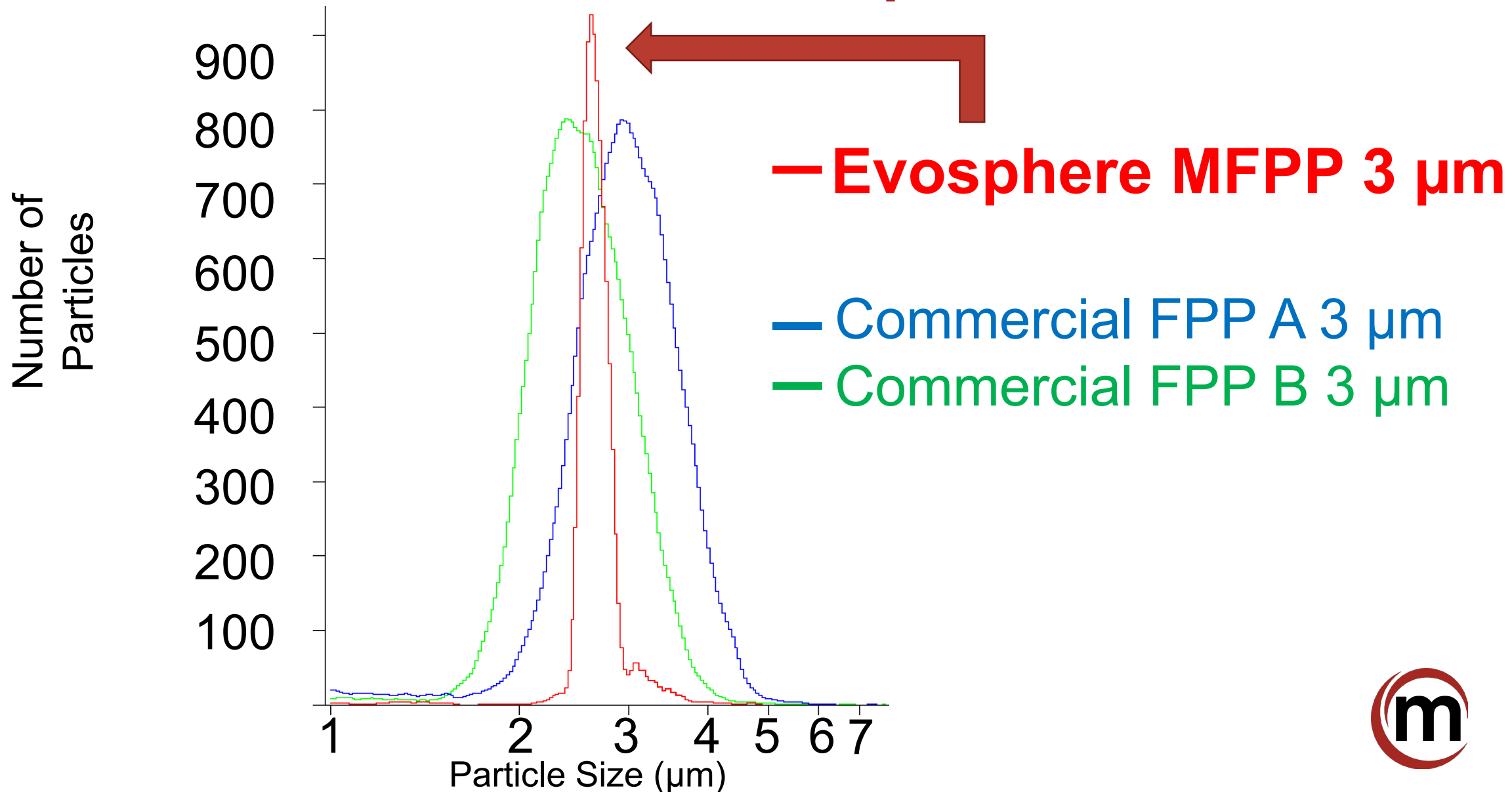
Presented by Geoff Faden – President

Evolution of UHPLC and HPLC Particles

- Morphology: Irregular ► Pellicular ► Spherical Porous
- Size: 100 μm ► 50 μm ► 10 μm ► 5 μm ► 3 μm ► 1.7 μm
- Purity: [] Metals – Type A ► Type B
- Particle Size Distribution – ▼ D90/D10



Particle Size Distribution Comparison



Particle Size Distribution Comparisons

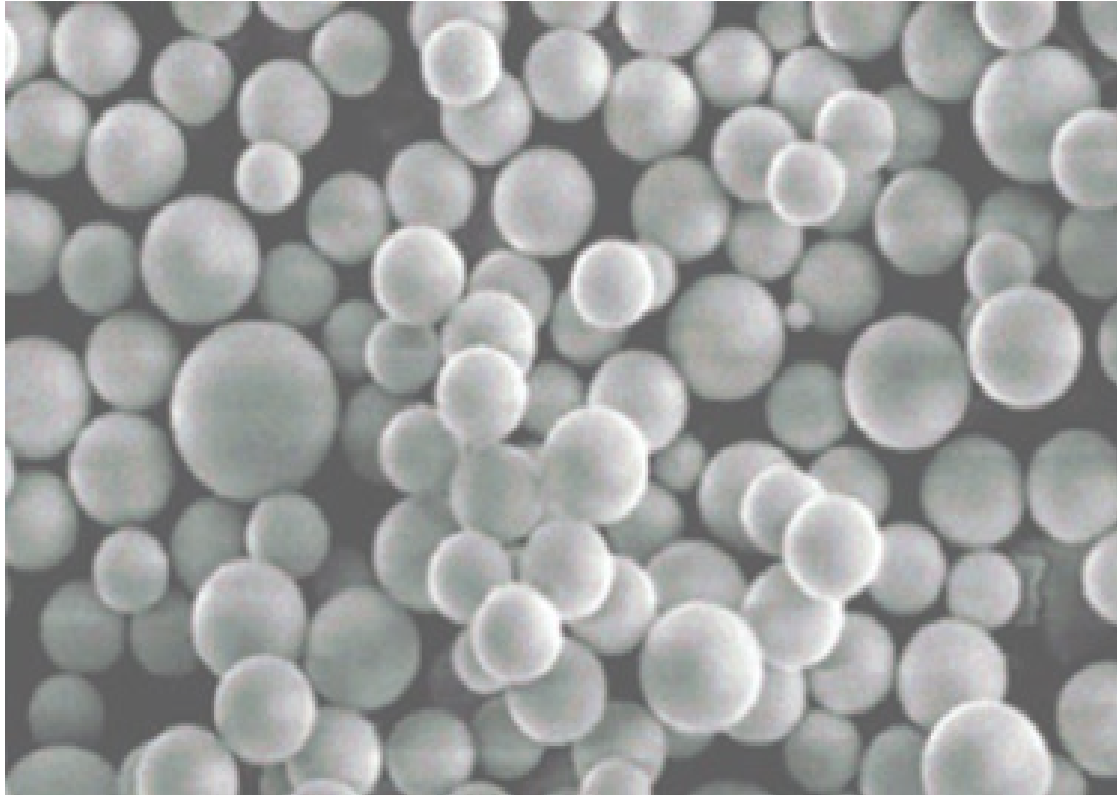
	Monodisperse silica	Commercial 3u silica - A	Commercial 3u Silica-B
Mean particle size (d50) *	2.66 μm^*	2.48 μm	2.97 μm
SEM particle diameter	3.0 μm	2.8 μm	3.3 μm
D90/10	1.12	1.58	1.61
Pore volume	0.89	0.88	0.89

40% Reduction in D90/10

*Measured by Coulter Counter



SEM Images of Particles Technologies



Polydisperse



Monodisperse



Impact of N (Efficiency) on Resolution

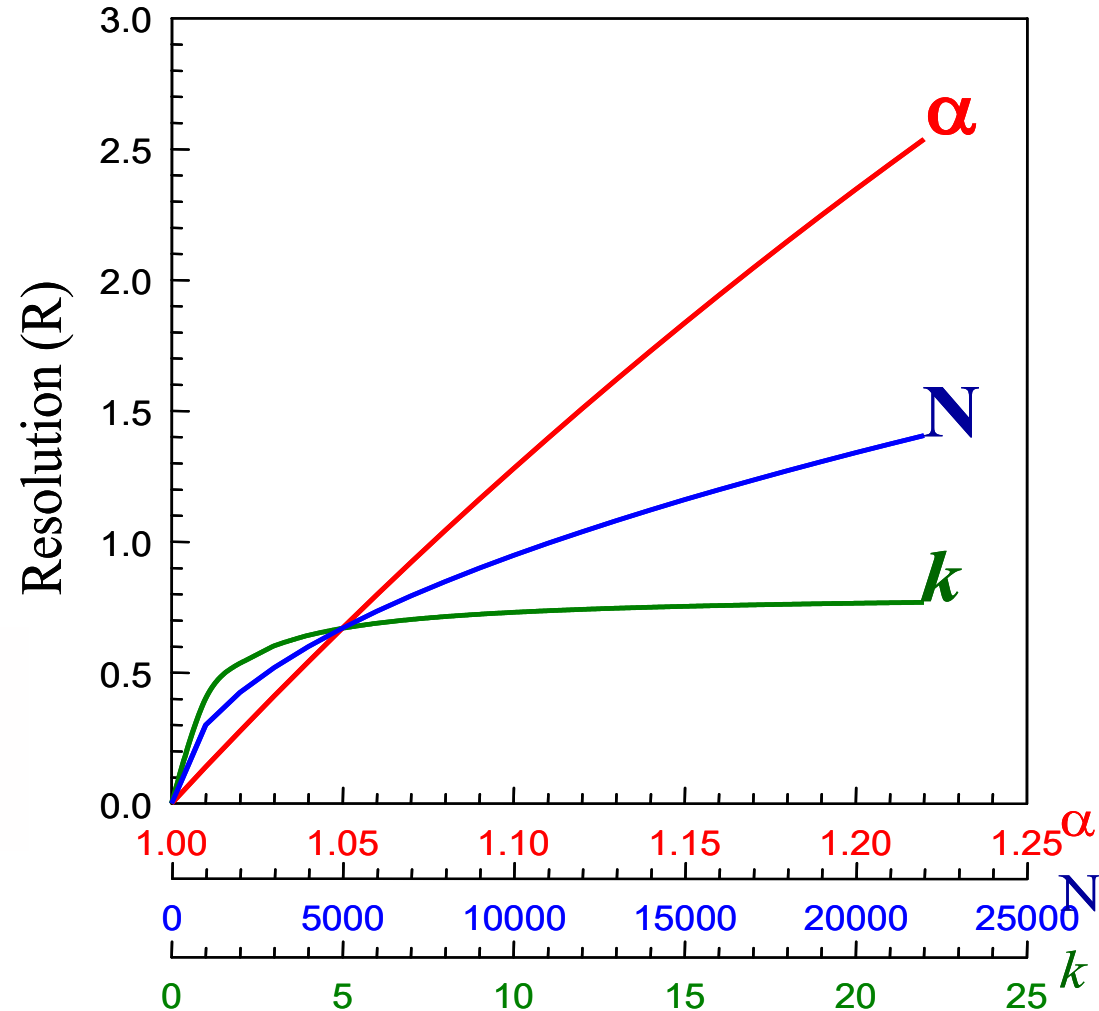
$$R = \frac{\text{Efficiency}}{4} \cdot \frac{\text{Retention}}{k' + 1} \cdot \frac{\text{Selectivity} - 1}{\alpha}$$

Efficiency Retention Selectivity

↓ ↓ ↓

$R = \frac{\sqrt{N}}{4} \cdot \frac{k'}{k' + 1} \cdot \frac{\alpha - 1}{\alpha}$

$$N = \frac{\text{Length of Column}}{\text{HETP}}$$



Simplified Van Deemter Equation

$$H = A + \frac{B}{u} + Cu$$

H: Height Equivalent to a Theoretical Plate

A Term: Eddy Diffusion (Multipath Effect)

B Term: Longitudinal Diffusion (Molecular Diffusion)

C Term: Resistance to Mass Transfer (Mobile Phase to Stationary Phase Transition)



Expanded Van Deemter Equation

$$H = 2\lambda d_p + \frac{2\gamma D_m}{u} + \left(\frac{\omega d_p^2 u}{D_m} + \frac{R d_f^2 u}{D_s} \right)$$

- H = Plate Height
- λ is packing factor
- d_p is particle diameter
- γ , ω , and R are constants
- d_f is the film thickness (approaches 0 for LC)
- D_m is the diffusion coefficient of the mobile phase
- d_c is the capillary diameter
- D_s is the diffusion coefficient of the stationary phase.
- u is the linear velocity



Expanded Van Deemter Equation

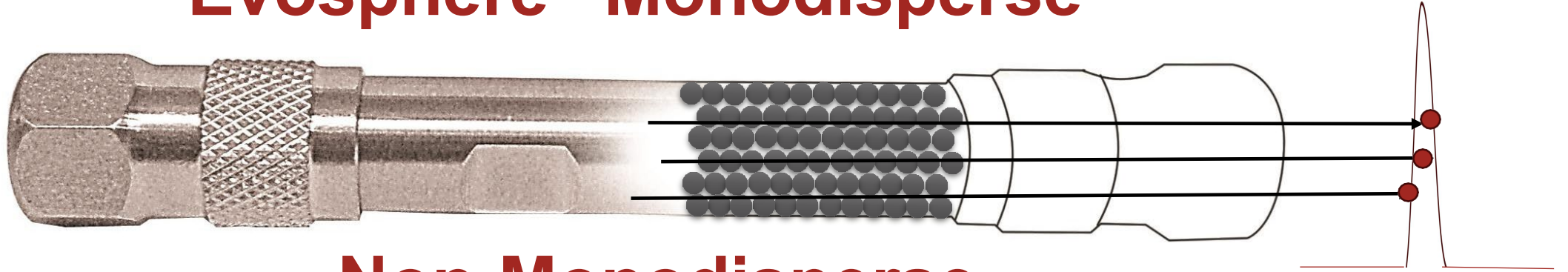
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- u is the linear velocity

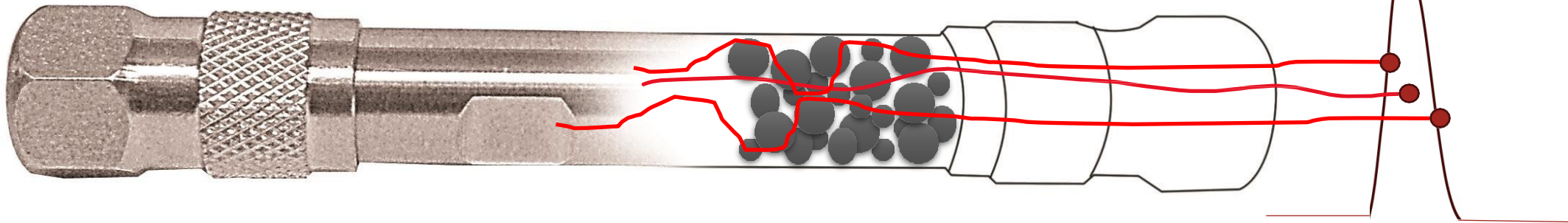


Visual Representation of Minimizing Eddy Diffusion (“A Term”)

Evosphere[®] Monodisperse



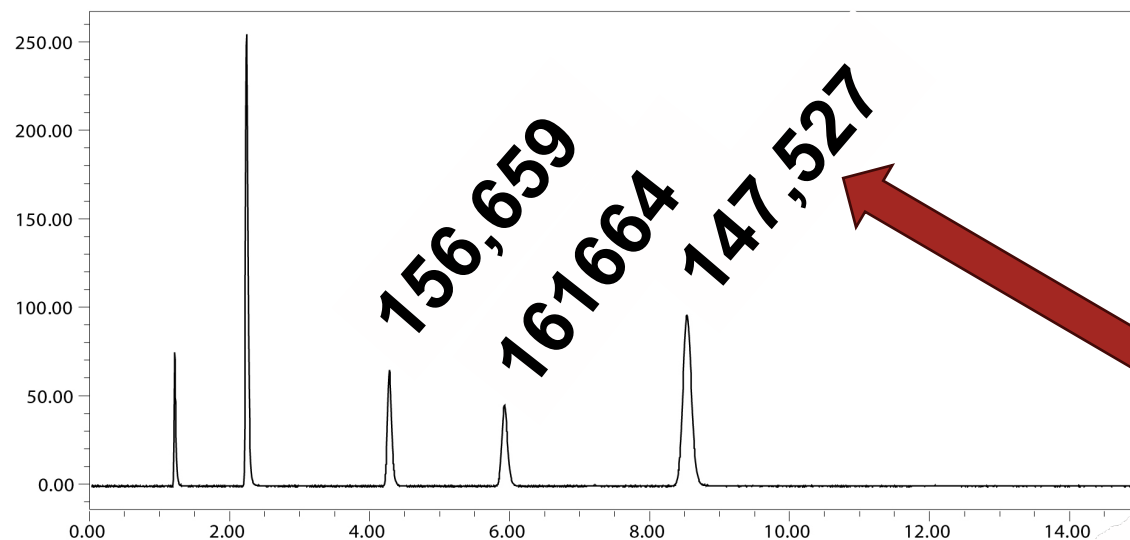
Non-Monodisperse



Flow through the column Evosphere Monodisperse vs. Non-Monodisperse Packed Column

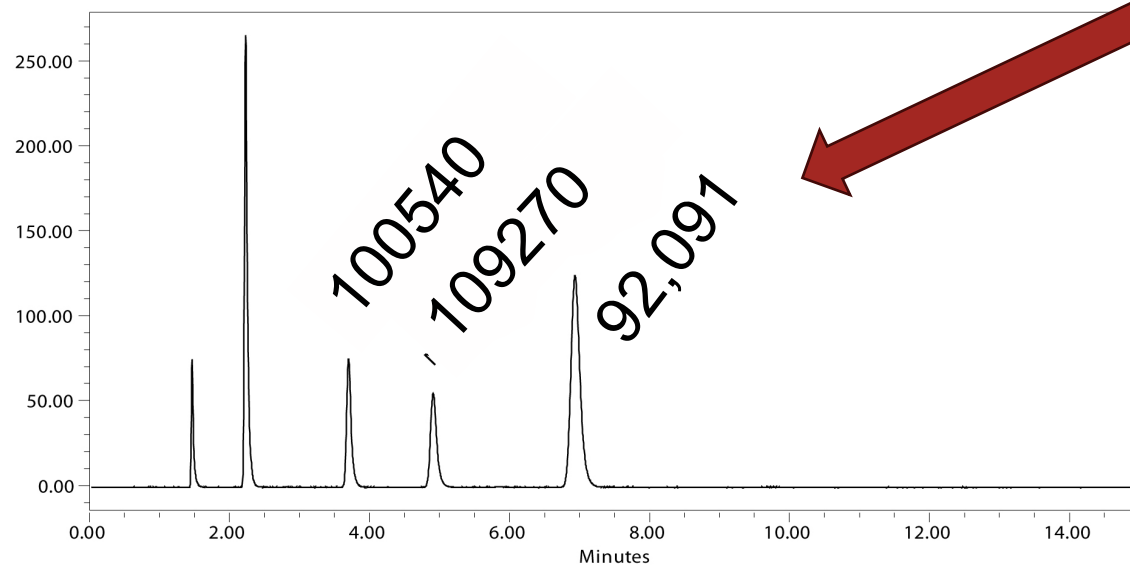


What does this look like chromatographically?



Evosphere C12
3 μ m, 4.6 x 150 mm

60% Higher N

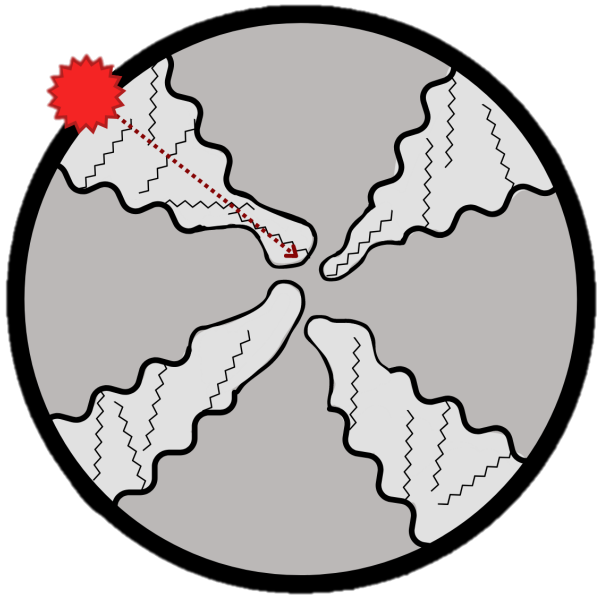


Fully Porous C18
3 μ m, 4.6 x 150 mm



Evosphere Monodisperse compared to Core-Shell Technology

Evosphere®



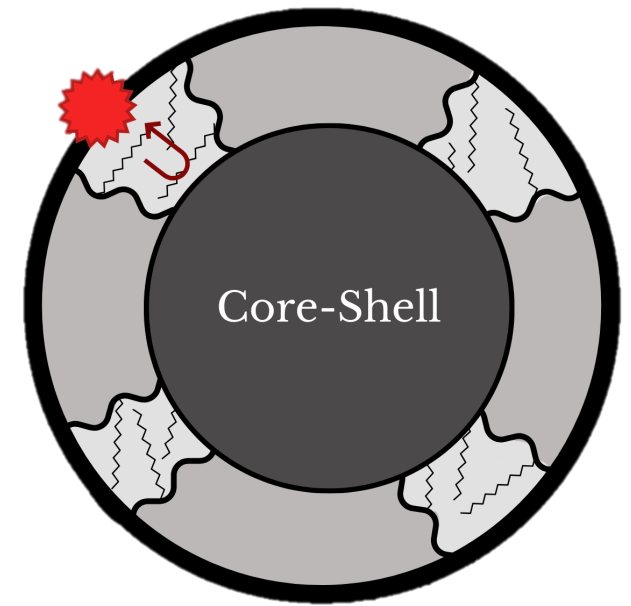
1. **Similar Plates (N)**
2. **▲ Loading Capacity**
3. **Unlock Scalability to Prep and Semi-Prep**
4. **Increased Retention due to Surface Area**

Surface Area = 350 m²/g

>

~3x Surface Area

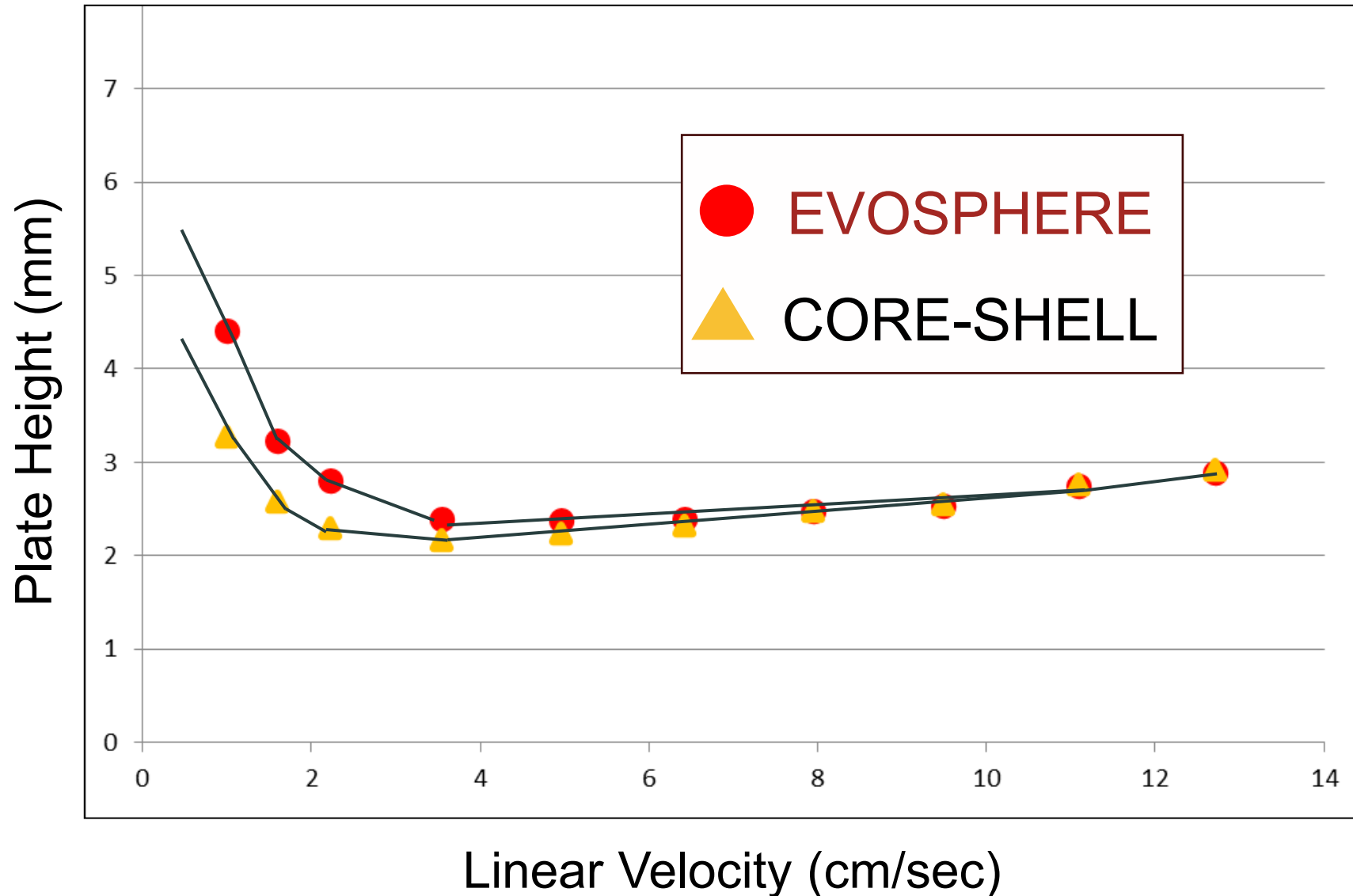
Core-Shell



Surface Area ~130 m²/g



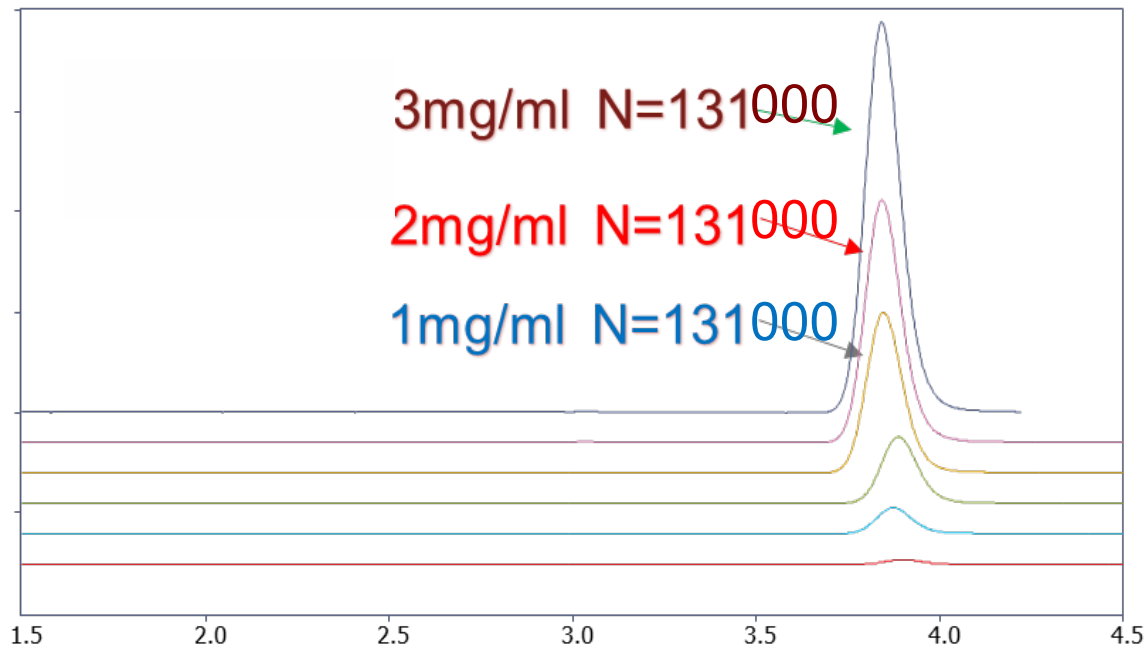
Van Deemter flattens at Elevated Linear Velocities



Evosphere[®]

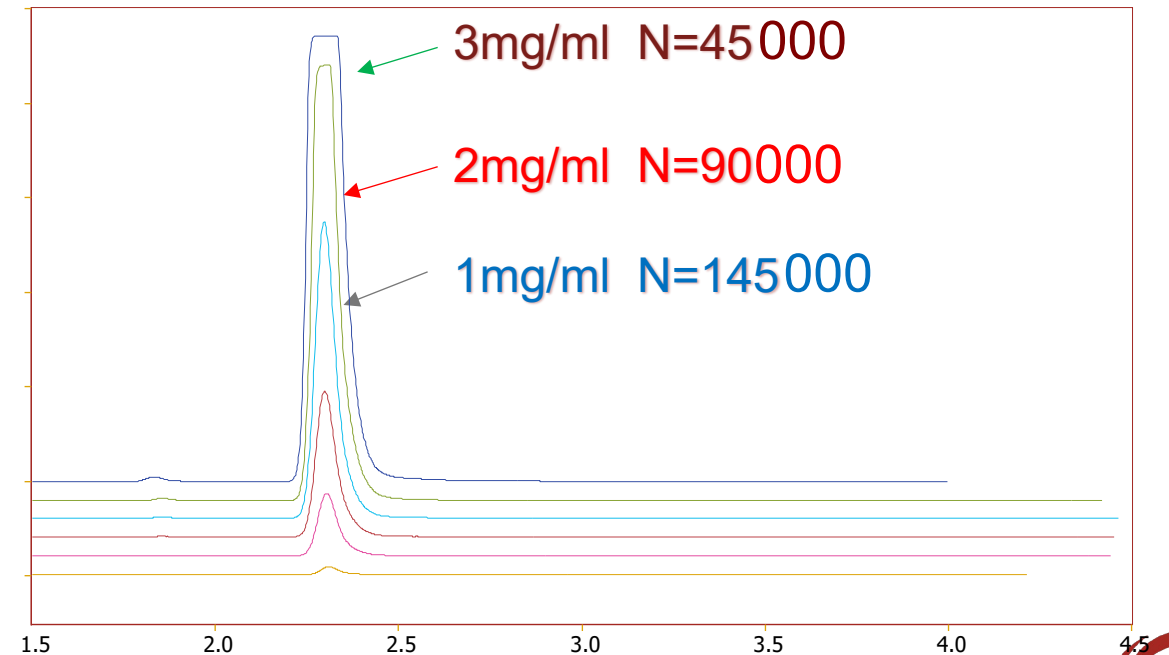
Improves Loading and Increases Retention

Evosphere
USP L1 Surface Area = 350 m²/g



$R_t = 3.8$ min

Core Shell
USP L1 Surface Area = 130 m²/g



$R_t = 2.25$ min



Resolution Equation

$$R = \frac{\text{Efficiency}}{4} \cdot \frac{\text{Retention}}{k' + 1} \cdot \frac{\text{Selectivity}}{\alpha}$$

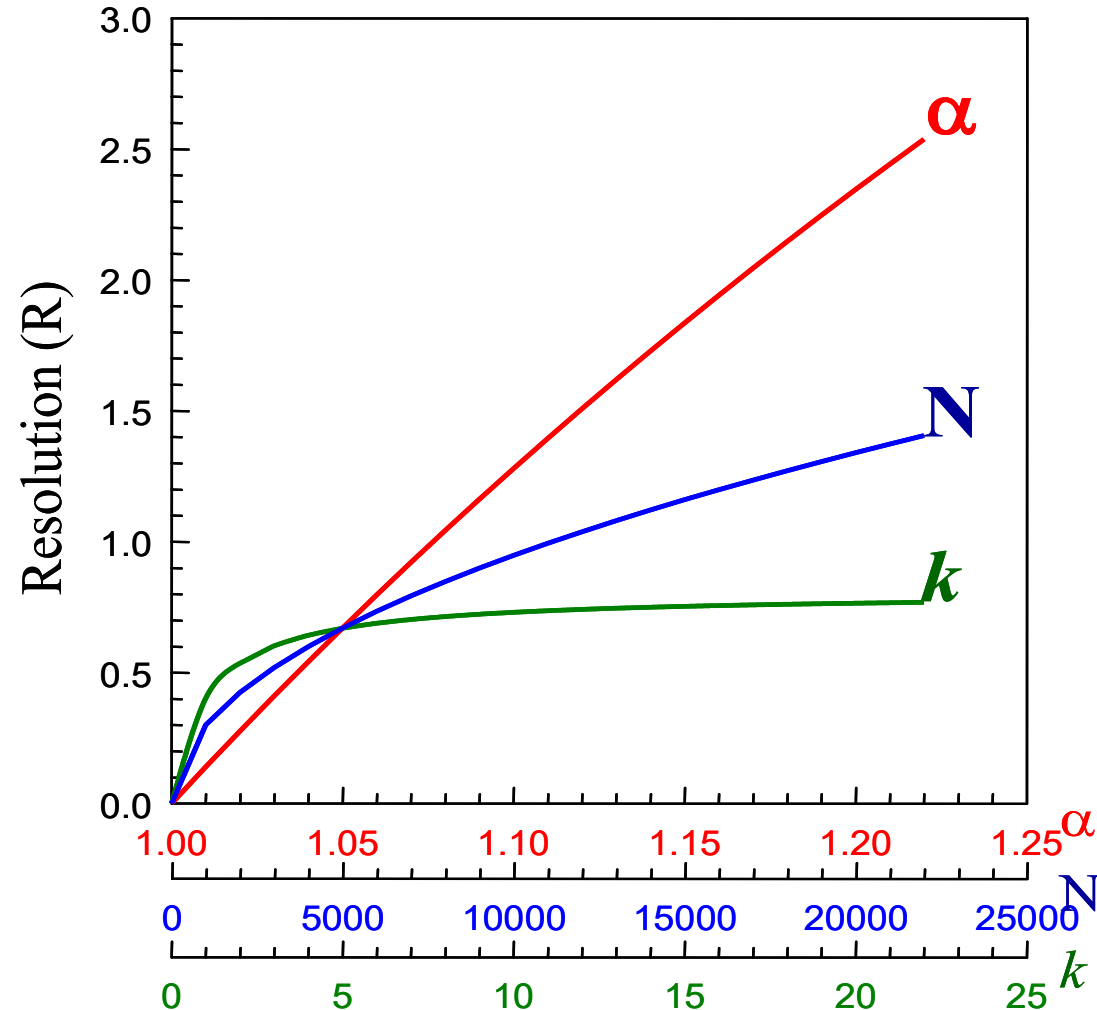
Efficiency Retention Selectivity

↓ ↓ ↓

$R = \frac{\sqrt{N}}{4} \cdot \frac{k'}{k' + 1} \cdot \frac{\alpha - 1}{\alpha}$

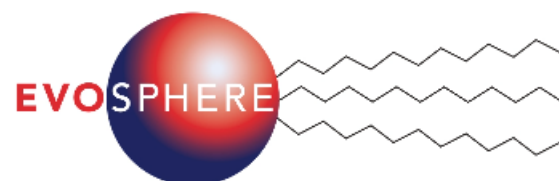
$$\alpha = \frac{k_2}{k_1}$$

- Selectivity (α) has the greatest impact on improving resolution.

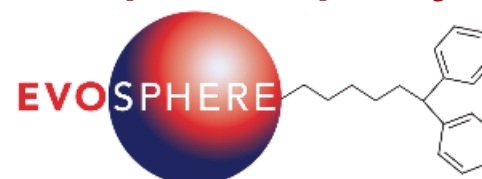


How does Evosphere Impact Selectivity?

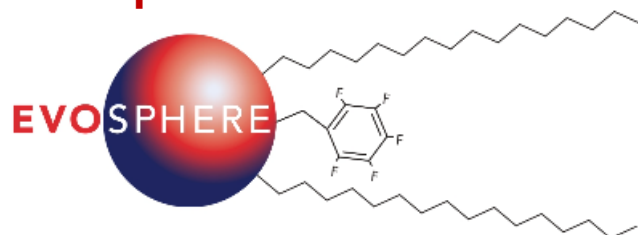
Evosphere C12



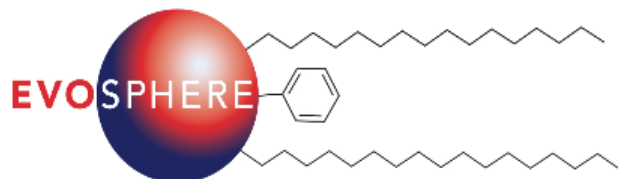
Evosphere Diphenyl



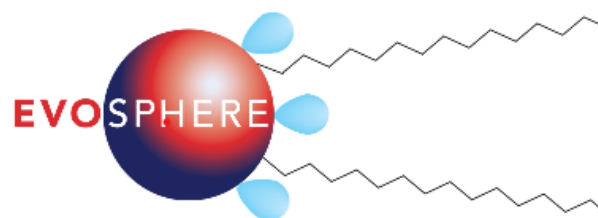
Evosphere C18/PFP



Evosphere C18/AR



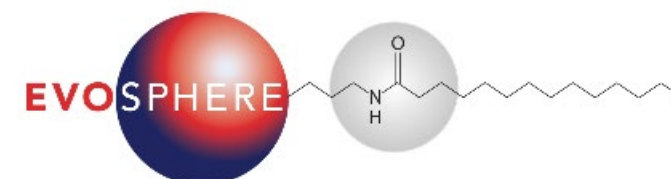
Evosphere AQUA



Evosphere PFP



Evosphere RP18-Amide

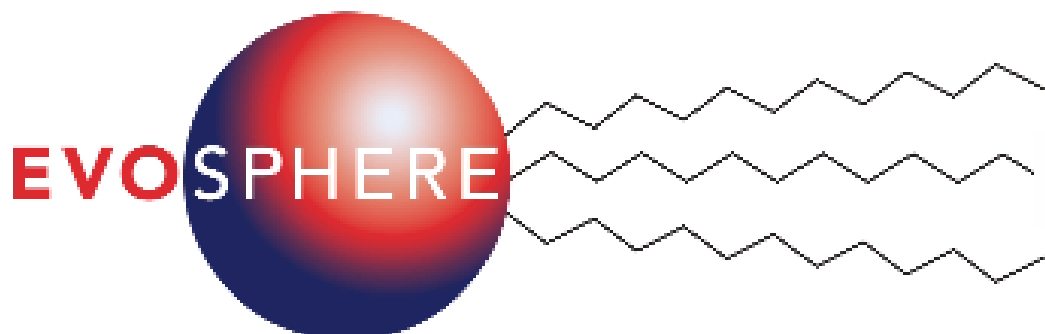


Evosphere Phenyl-Hexyl



Efficiency	Retention	Selectivity
$R = \frac{\sqrt{N}}{4}$	$\frac{k'}{k'+1}$	$\frac{\alpha-1}{\alpha}$

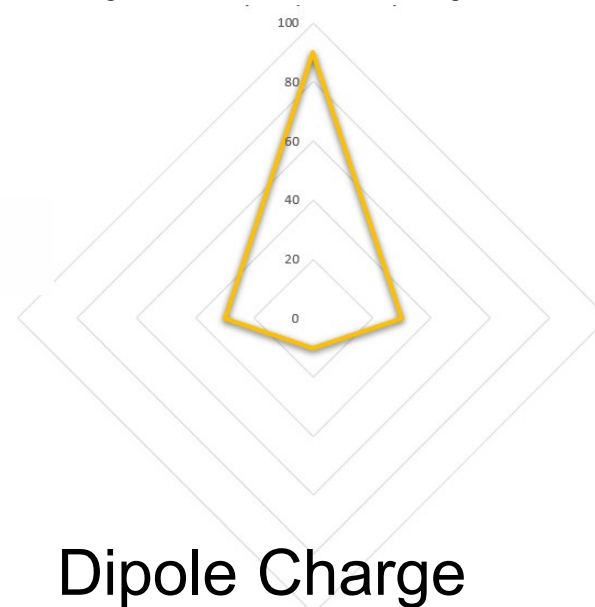
Evosphere C12



- Predominantly Hydrophobic
- High surface area protection
 - pH limit 2 – 11
- Ideal for mixtures of neutrals, acids and bases
- Excellent for peptide mixtures with FA or TFA

Steric Selectivity

Hydrophobicity

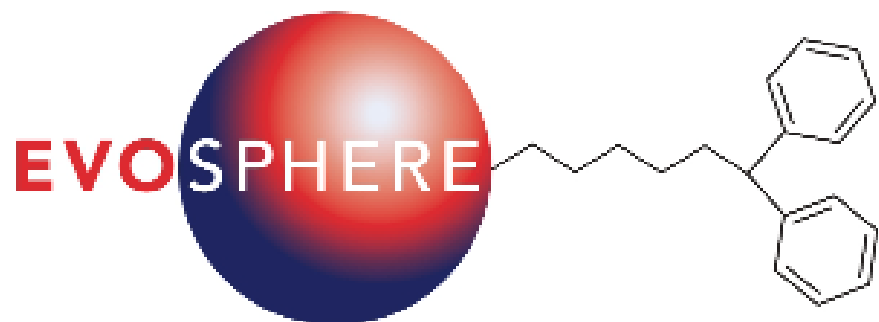


Polarity

Dipole Charge



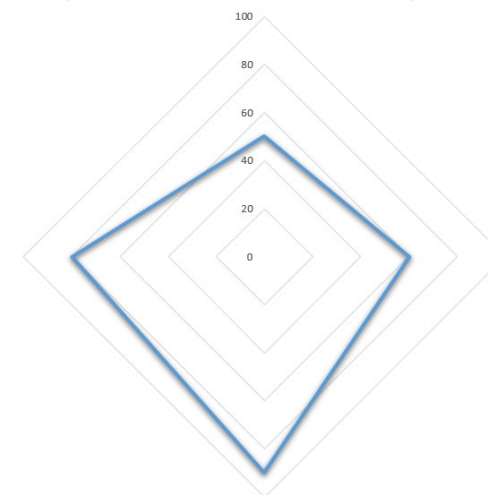
Evosphere Diphenyl



- Predominantly Dipole, moderately hydrophobic due to hexyl ligand
- Excellent positional isomer separations
- No bleed – excellent MS choice
- Alternate selectivity to C18 and Biphenyl

Steric Selectivity

Hydrophobicity

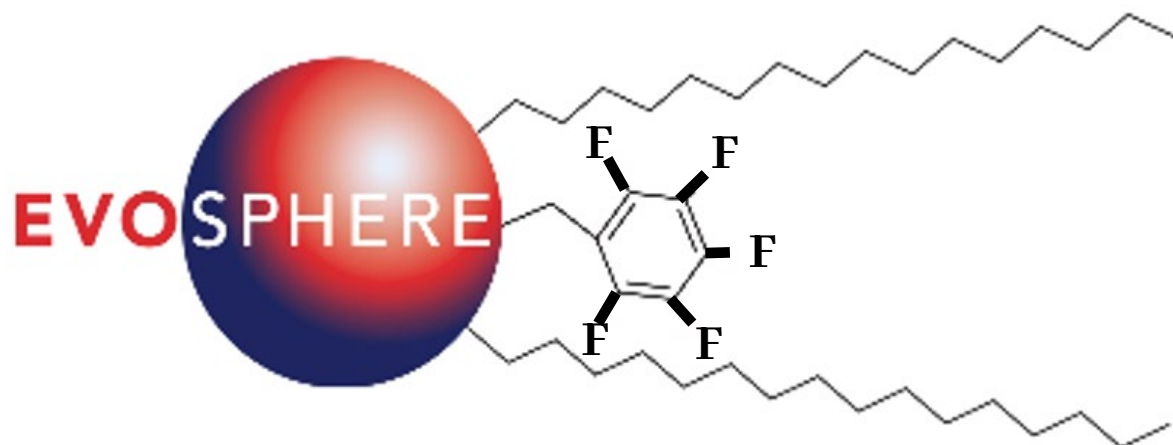


Polarity

Dipole Charge



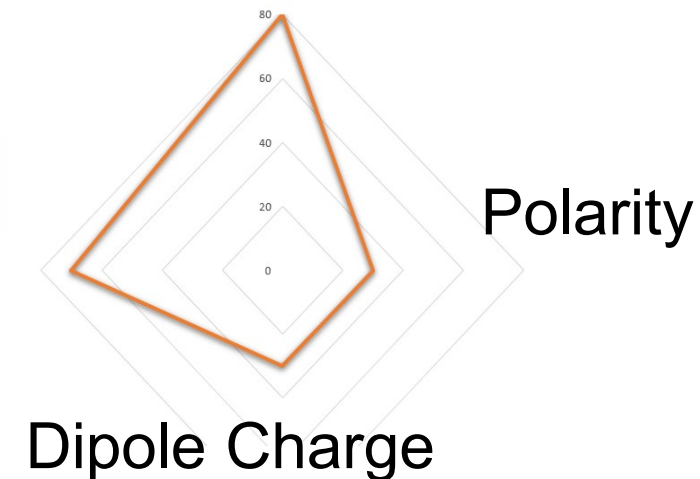
Evosphere C18/PFP



- Hydrophobic, Steric and Dipole Selectivity
- Excellent for regioisomer separations
- Alternative selectivity for PFP – more hydrophobic

Steric Selectivity

Hydrophobicity

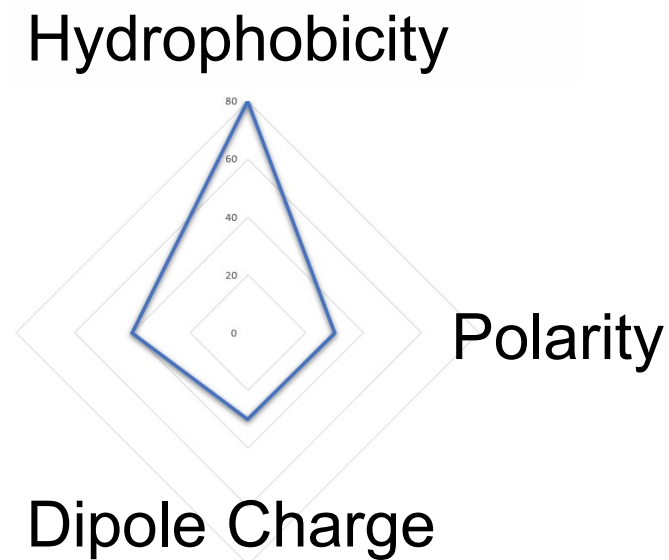


Evosphere C18/AR

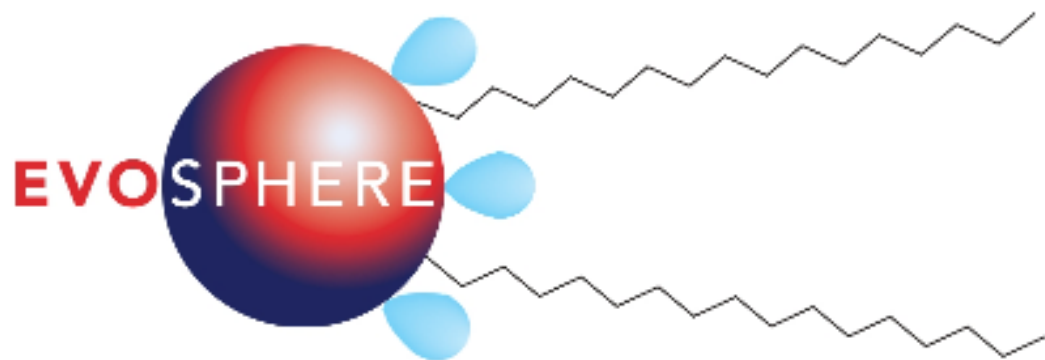


- Hydrophobic, and Steric selectivity
- Excellent for peptide separations
- Alternative selectivity for Phenyl – more hydrophobic

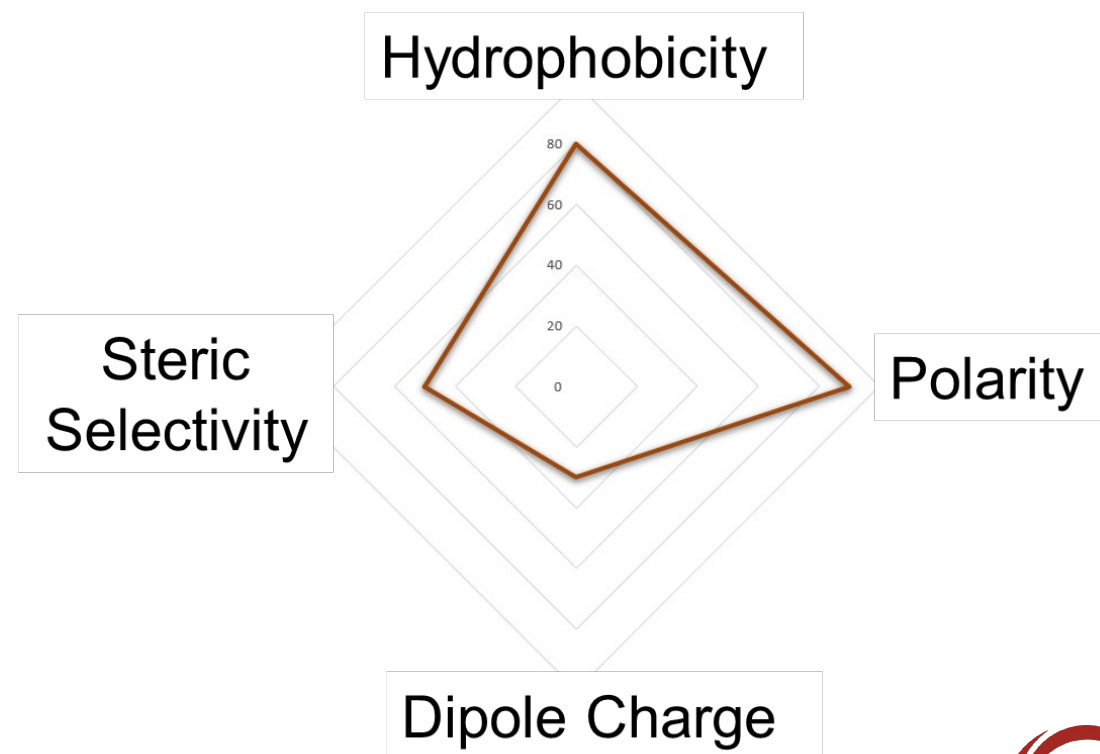
Steric Selectivity



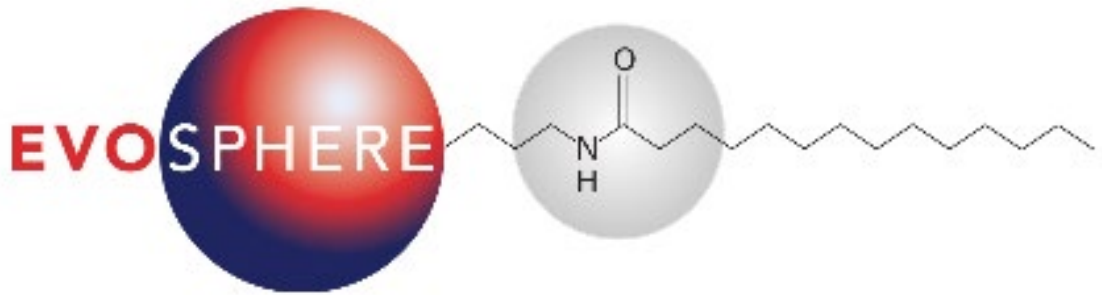
Evosphere AQUA



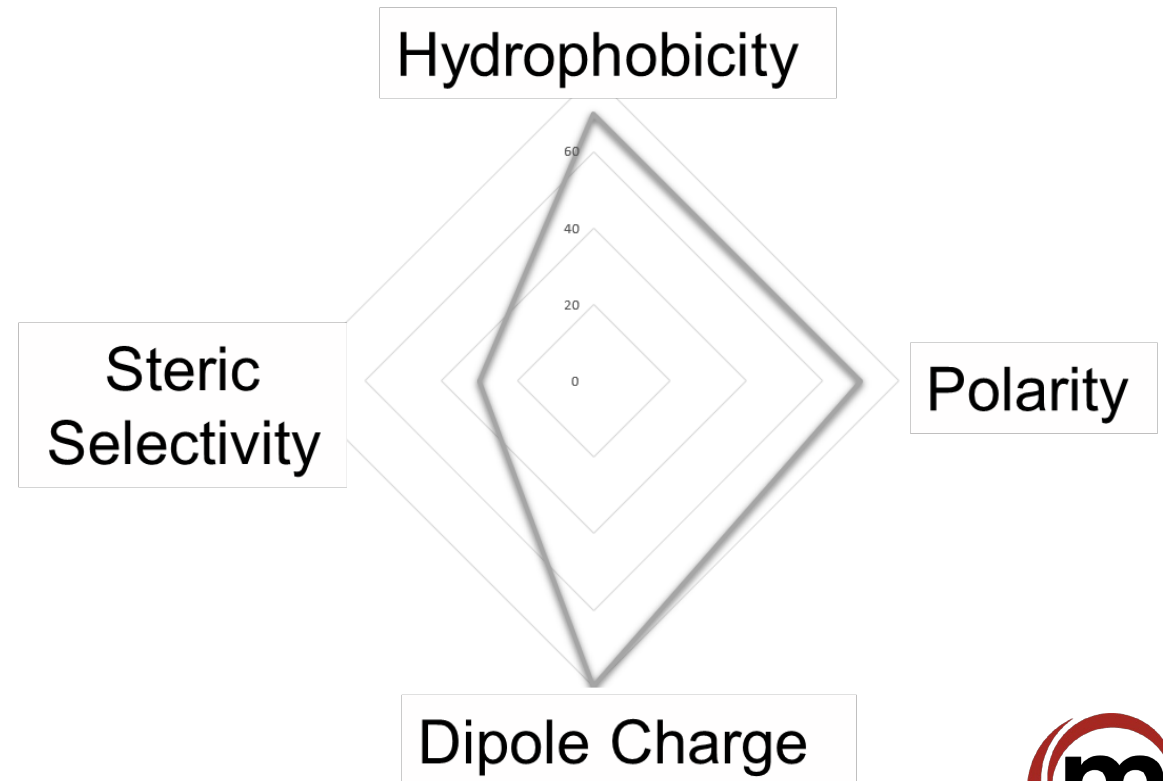
- 100% Aqueous Compatible
- Excellent for Nitrosamines via LC-UV
- Excellent polar retention for (Nitro) containing compounds
- Excellent Stability and robustness



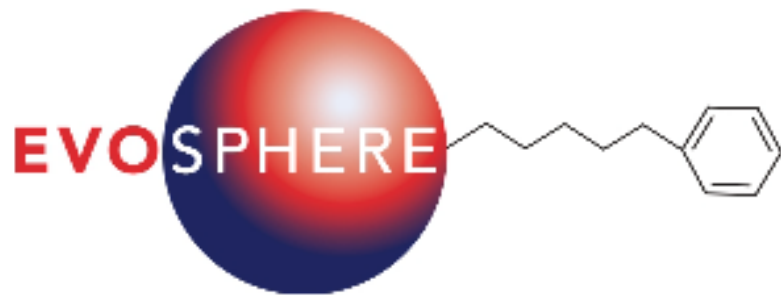
Evosphere RP18-Amide



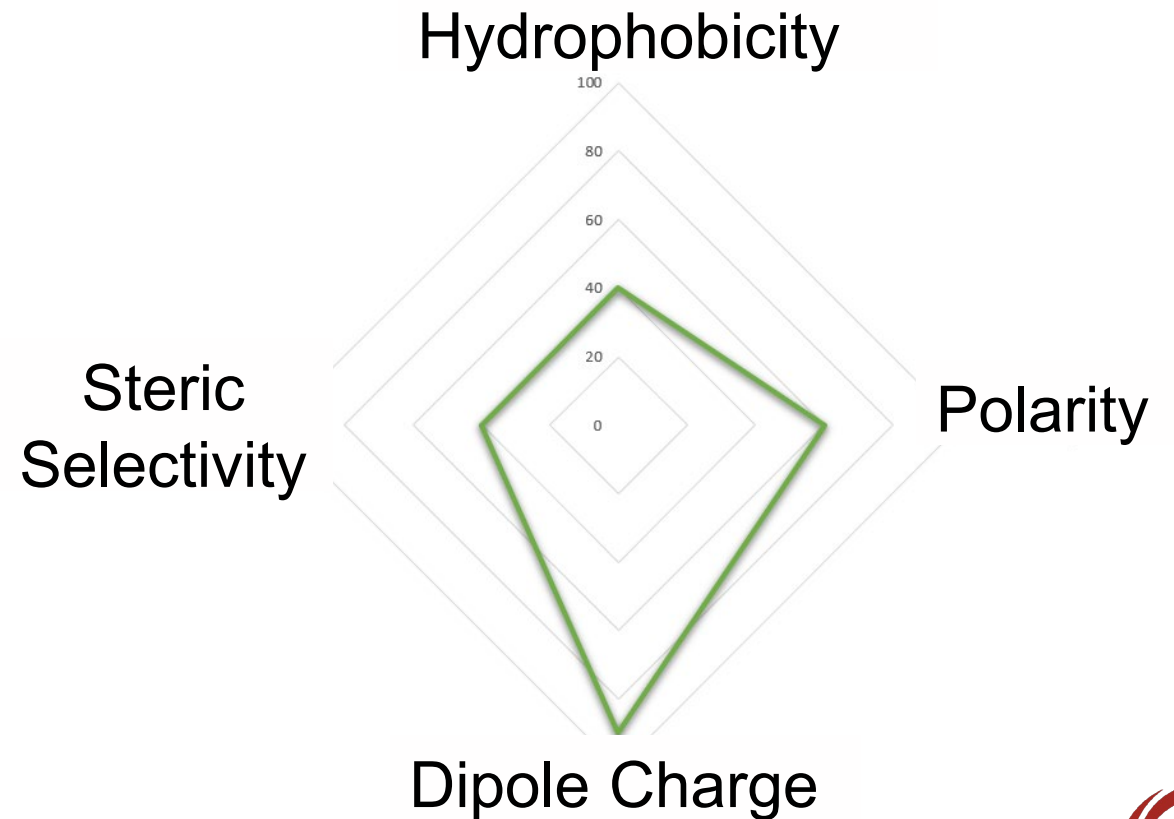
- Great for peak shape for bases at low pH
- Added dipole for charged species
- Hydrophobic and Hydrophylic interactions



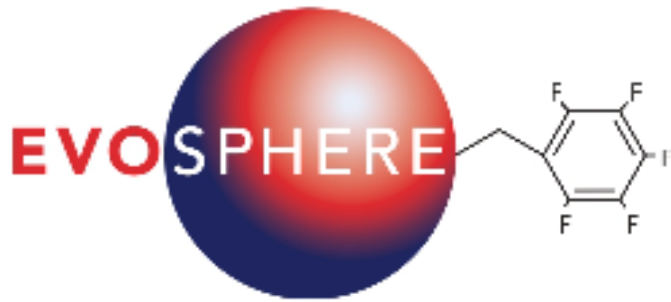
Evosphere Phenyl-Hexyl



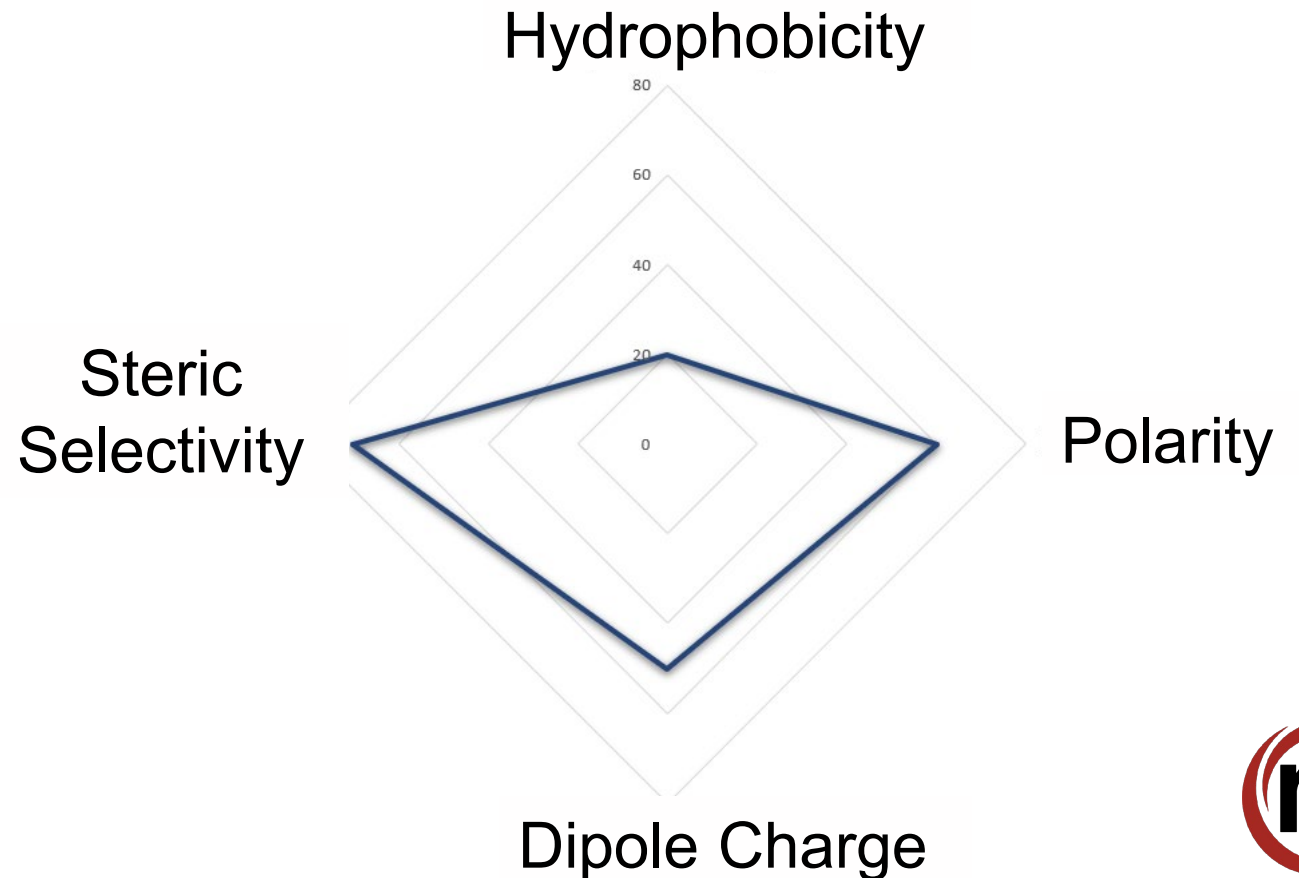
- Alternate selectivity to short-chain phenyl, and C12
- Excellent resolution



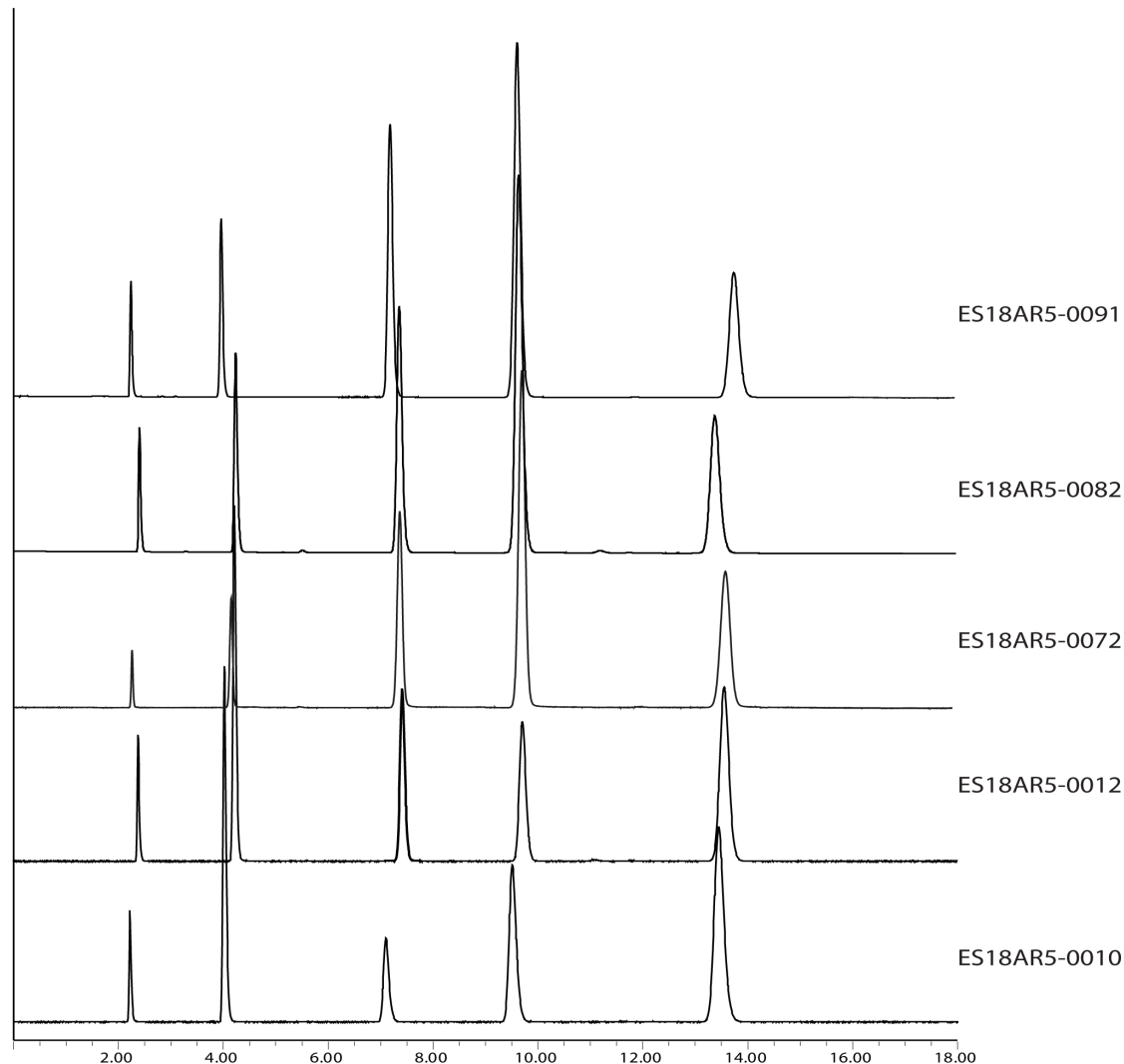
Evosphere PFP



- Excellent shape selectivity
- Alternate selectivity C18/PFP
- HILIC compatible



Batch to Batch Reproducibility Guaranteed

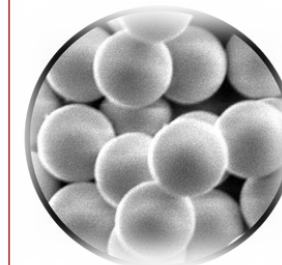
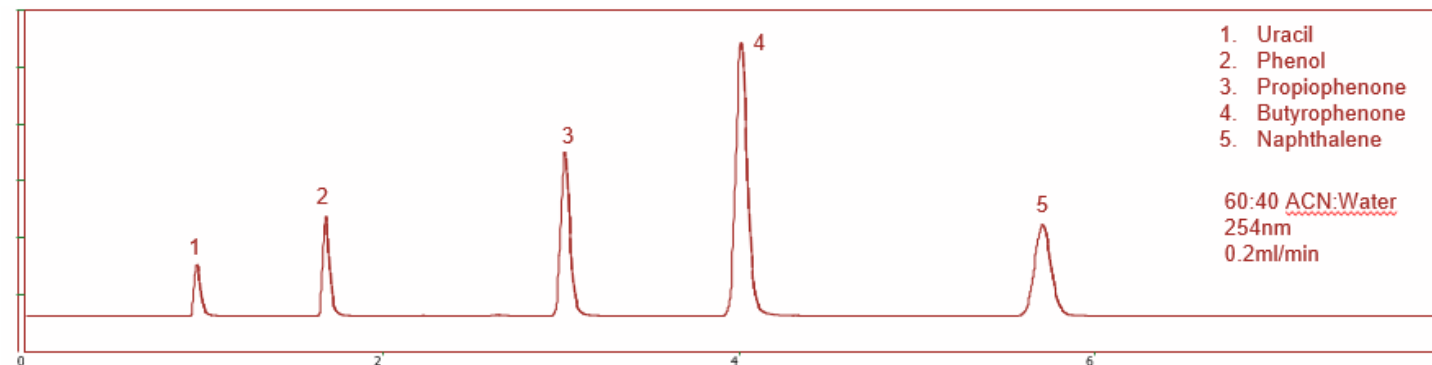


Current Production
Batches of 5 C18/AR
tested to ensure Batch
to Batch Ruggedness
and Reproducibility!

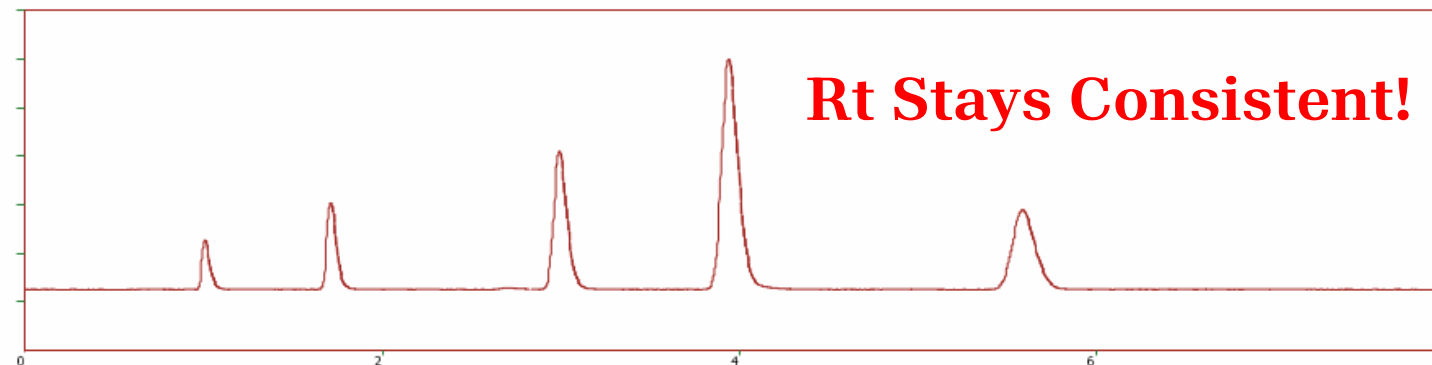


Translate the methods seamlessly for QC

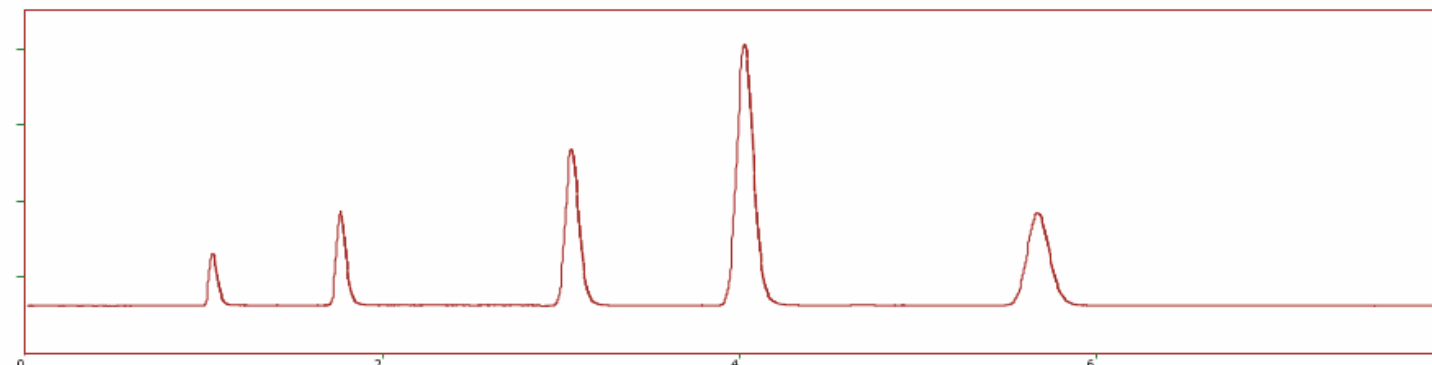
C18/AR
1.7 μm
(2.1 mm x 100 mm)



C18/AR
3 μm
(2.1 mm x 100 mm)



C18/AR
5 μm
(2.1 mm x 100 mm)



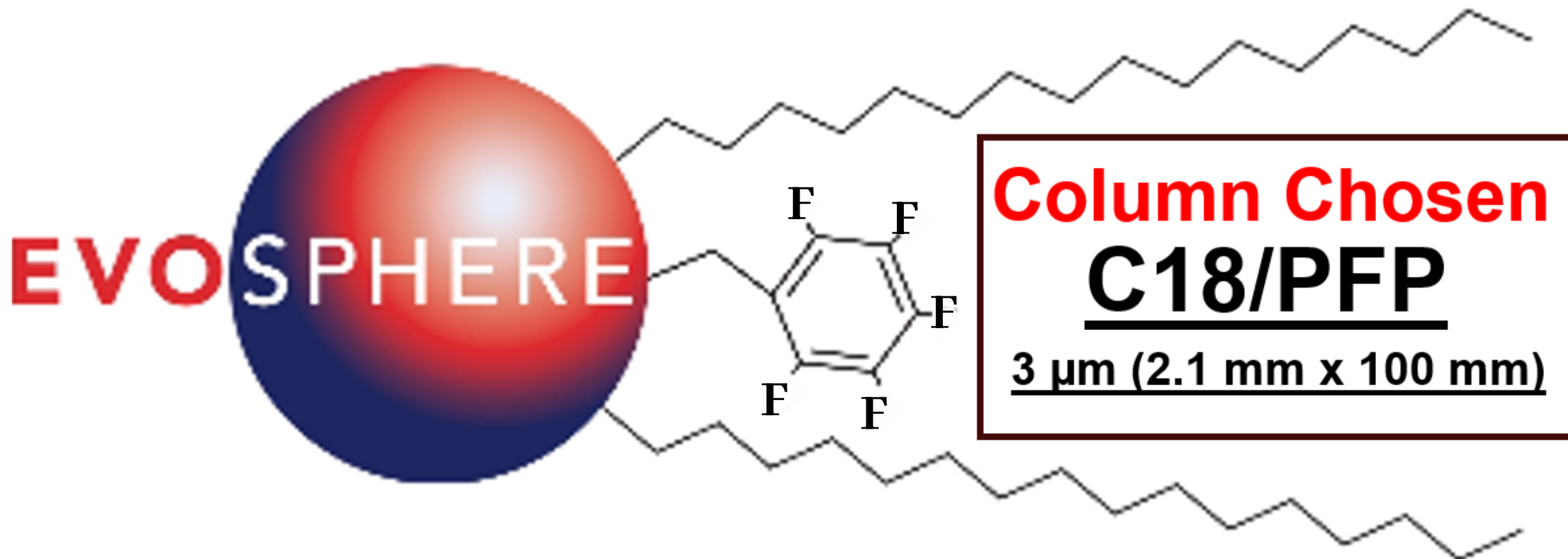


Untargeted Metabolomics Assay utilizing MFPP Technology

**(Data Generated by Dr. Timothy Garrett at the
University of Florida)**

Untargeted Metabolomics on Plasma Extract

- Work done by collaborator Dr. Timothy Garrett at the University of Florida



Total Ion Chromatogram

Column Phase – Evosphere C18/PFP

Dimensions - 3 μm (2.1 mm x 100 mm)

Instrument - Thermo Q-Exactive with Dionex UHPLC

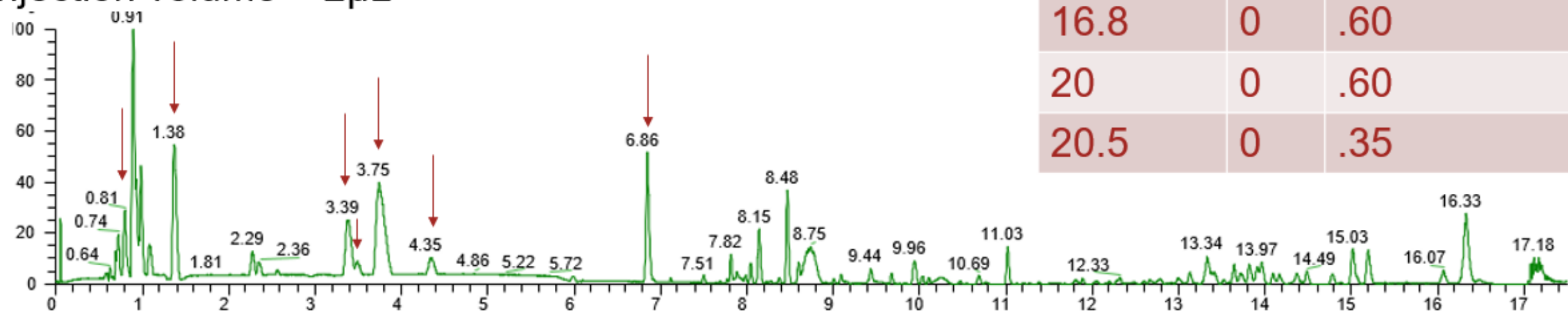
Sample – Plasma Extract

Mobile Phase A = 0.1% Formic Acid in H_2O

Mobile Phase B = Acetonitrile

Temperature = 25°C

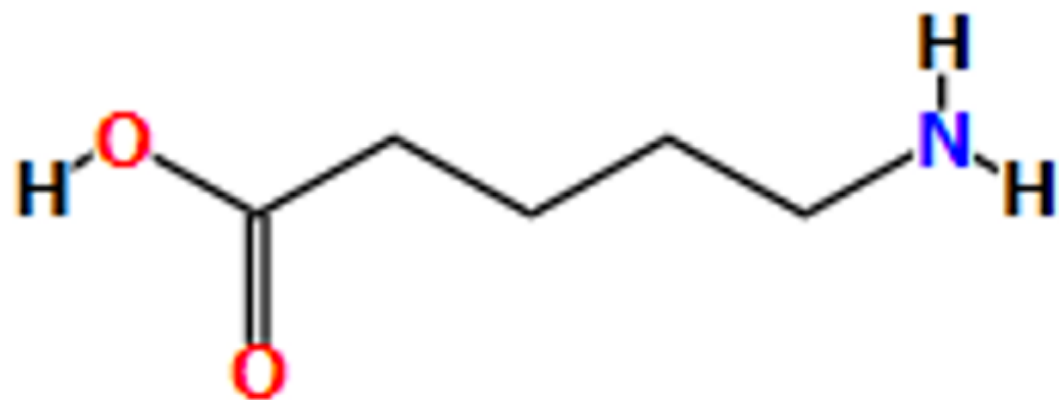
Injection volume = 2 μL



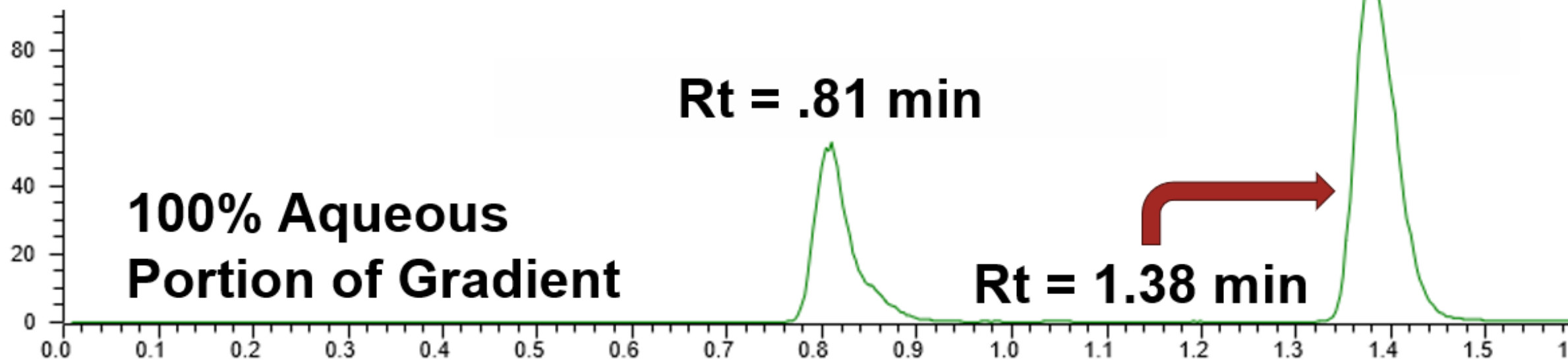
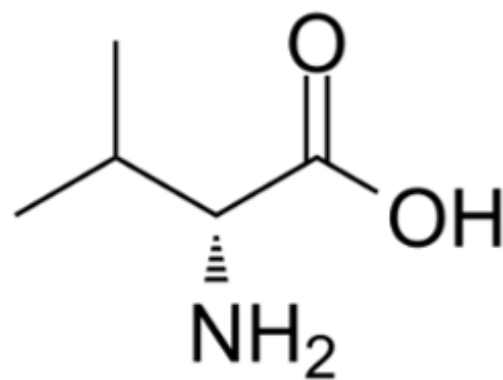
Time	% B	Flow Rate (mL/min)
3 min	0	.35
13 min	80	.35
16 min	80	.35
16.5	0	.35
16.8	0	.60
20	0	.60
20.5	0	.35

Polar Retention

5-Aminopentanoic Acid

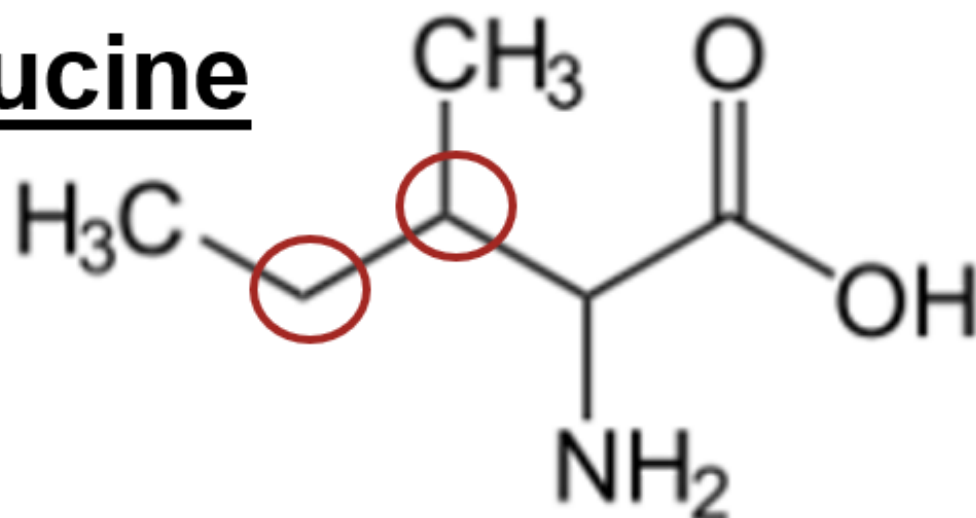


Valine

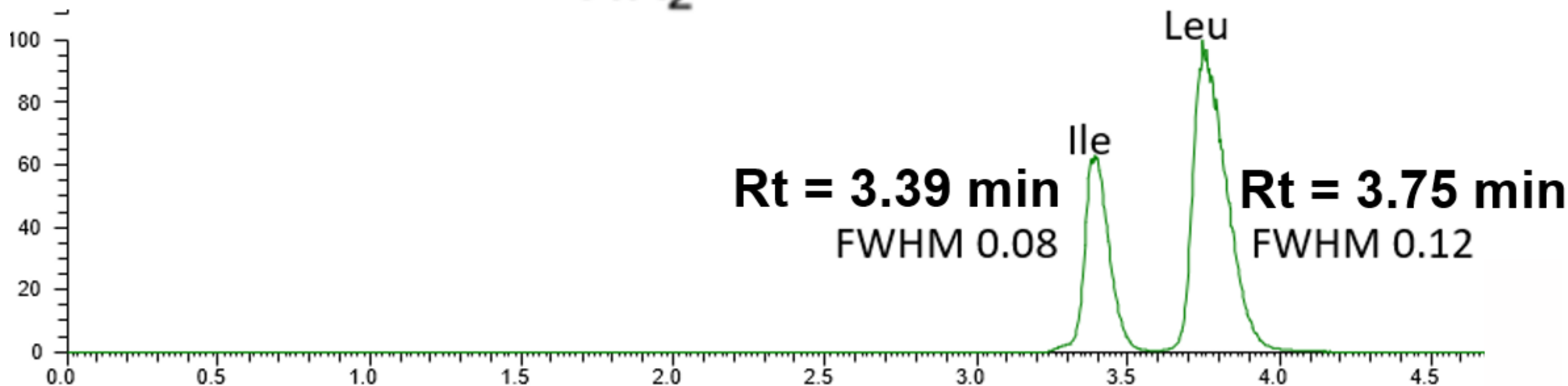
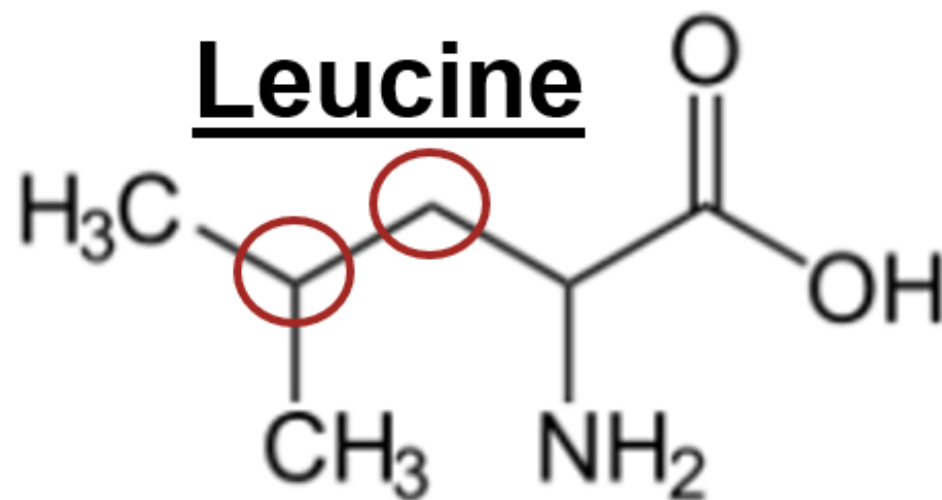


Methyl Position Switch

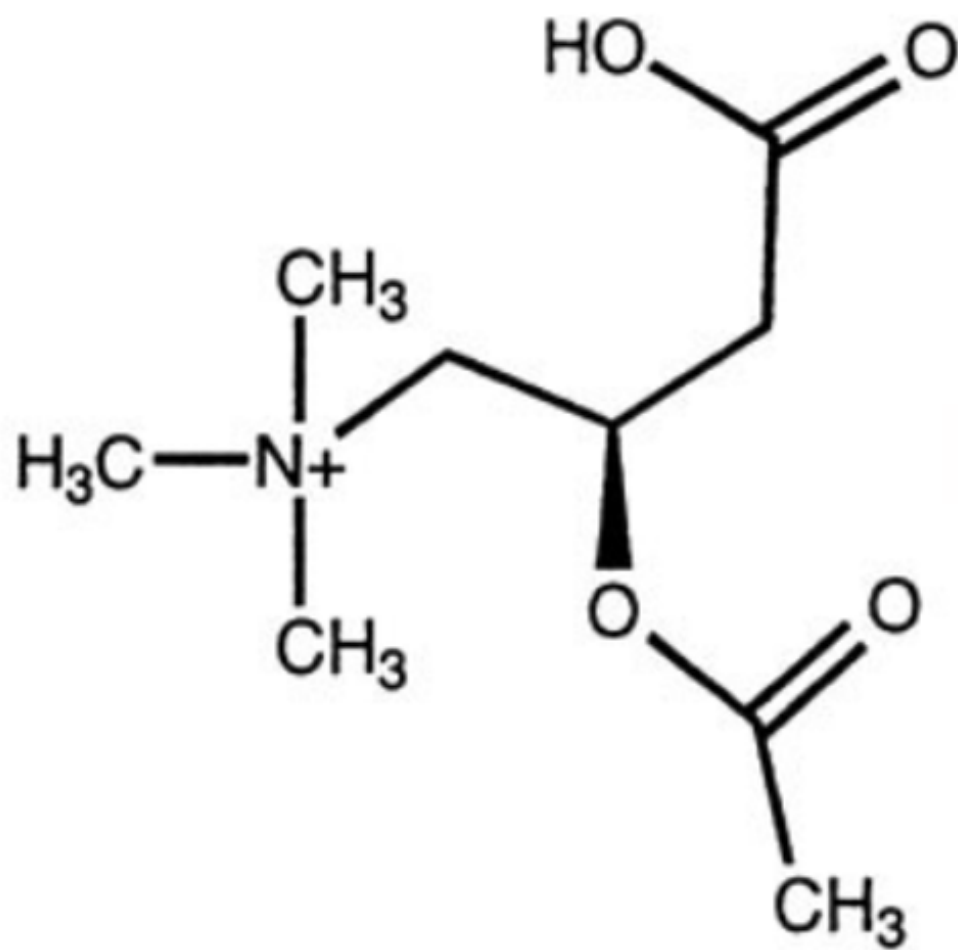
Isoleucine



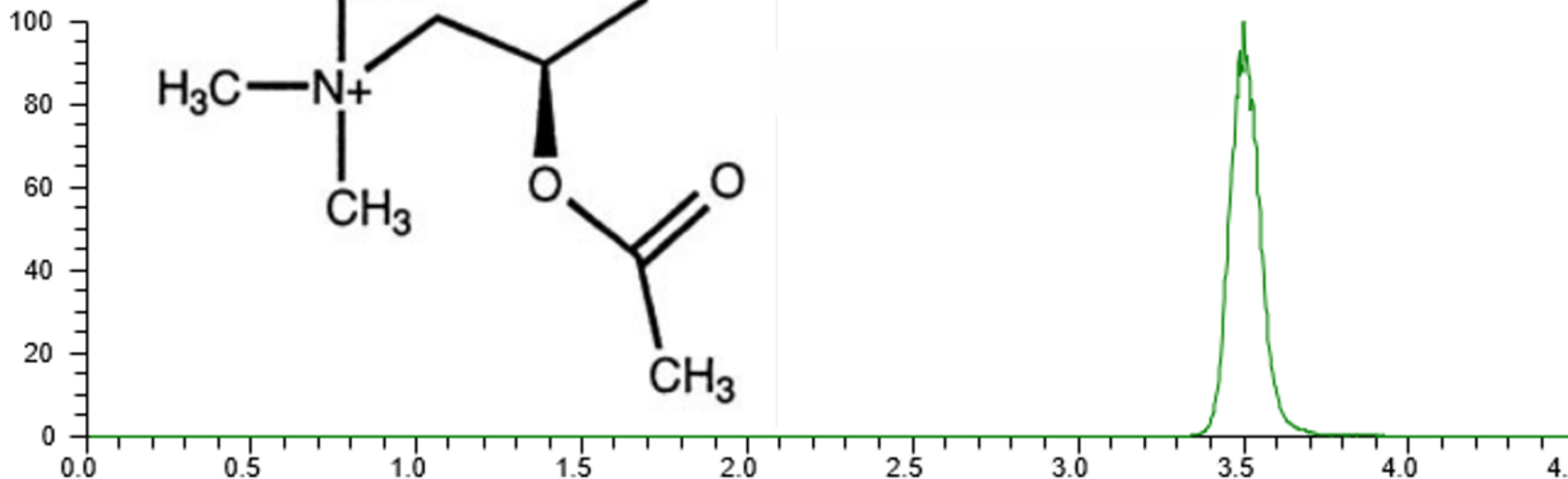
Leucine



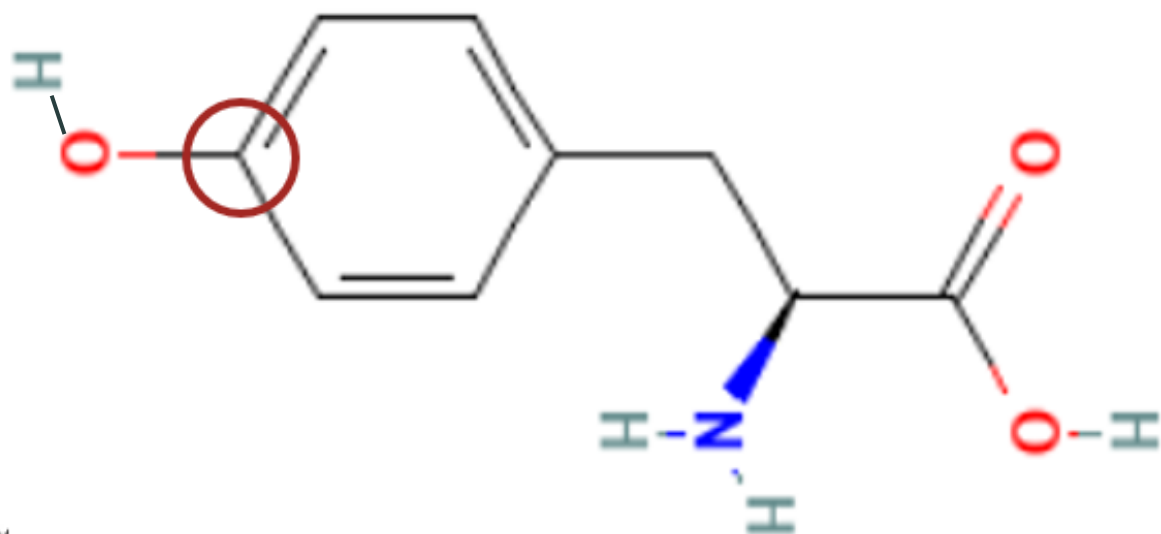
Optimal Peak Shape



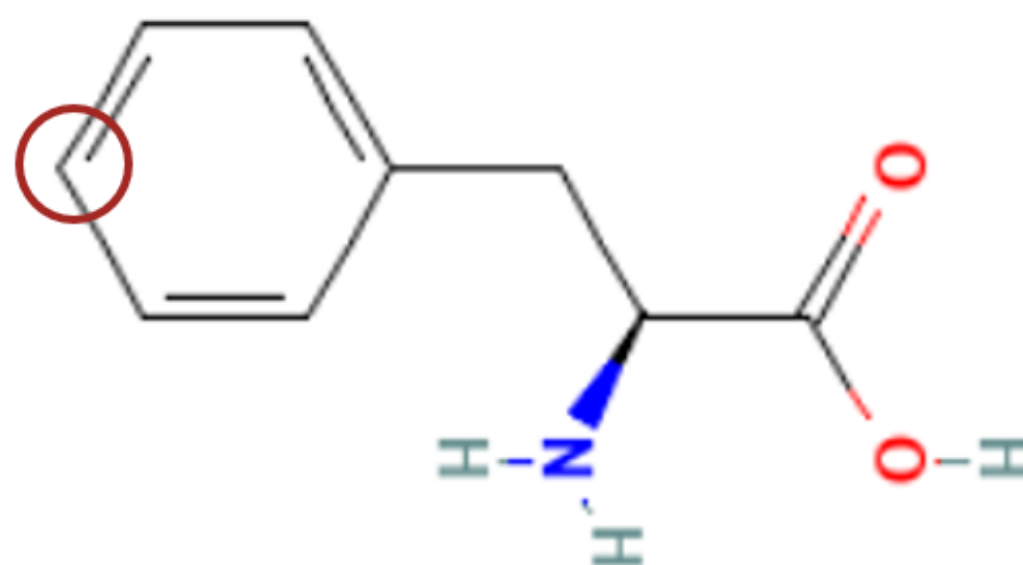
Acetyl-Carnitine
Rt = 3.51 min



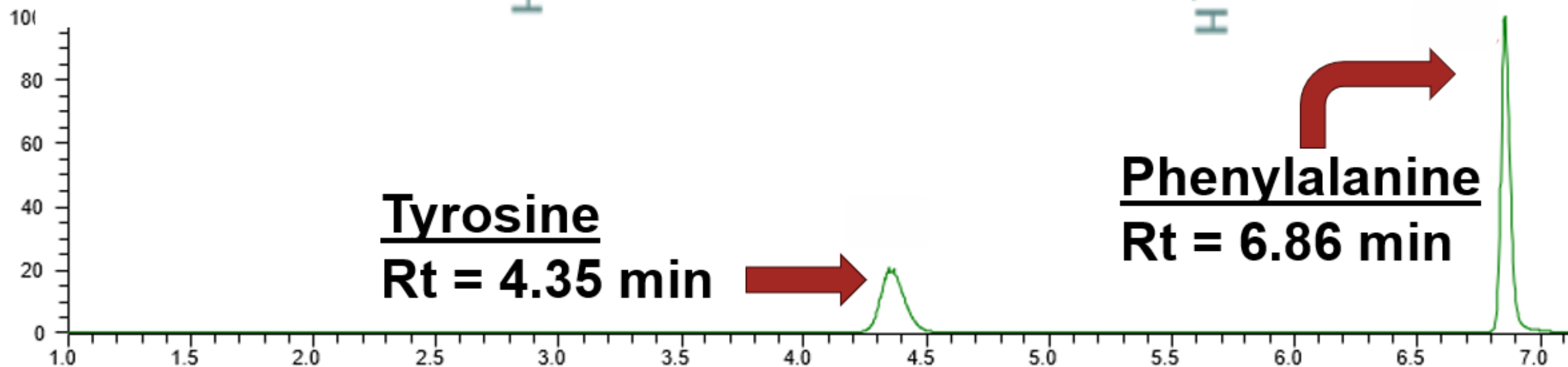
Strong Isomeric Selectivity



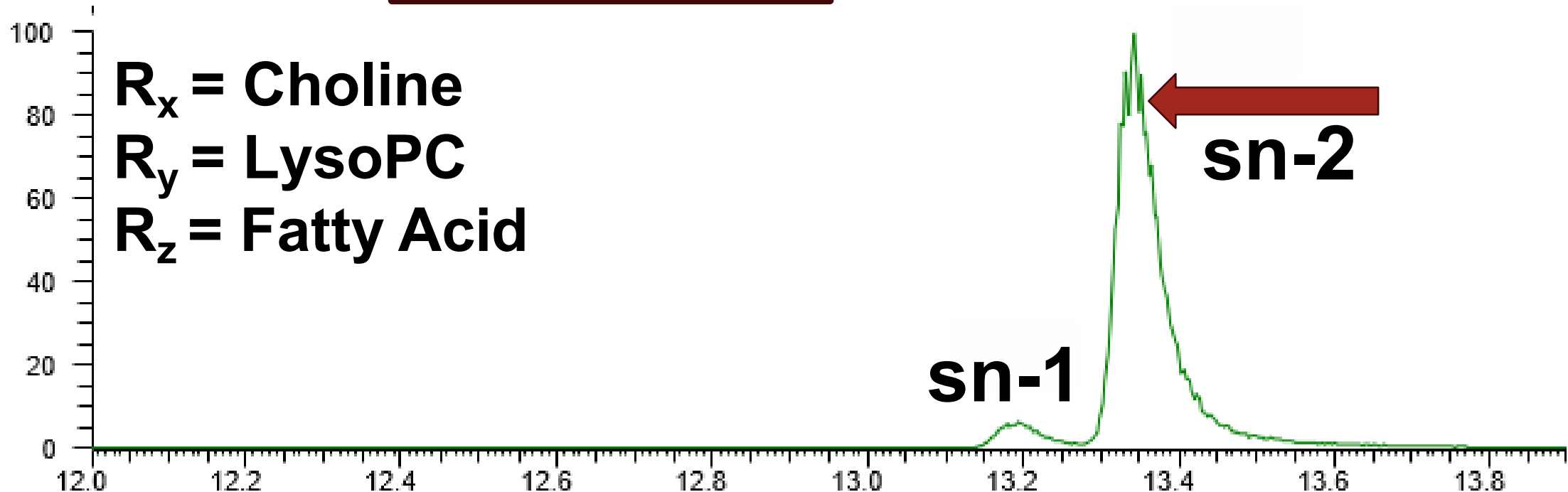
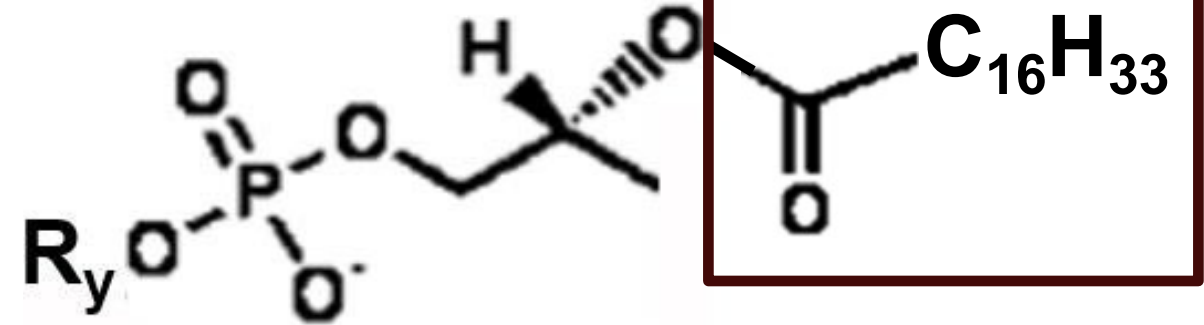
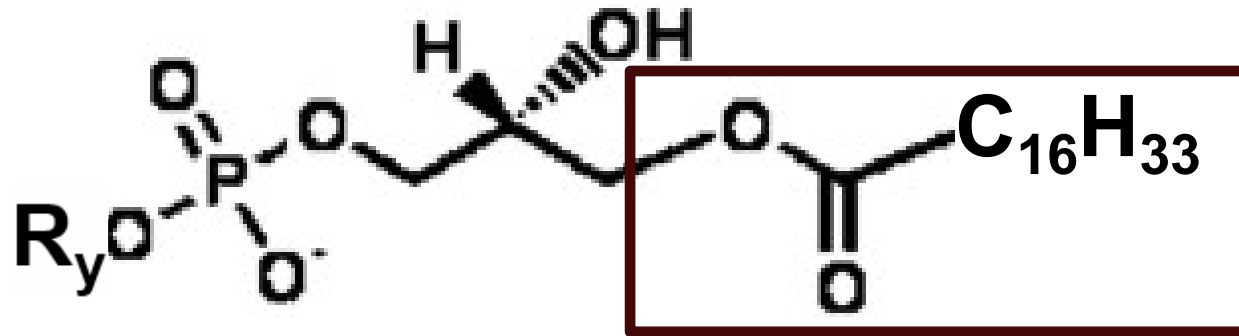
Tyrosine
Rt = 4.35 min



Phenylalanine
Rt = 6.86 min



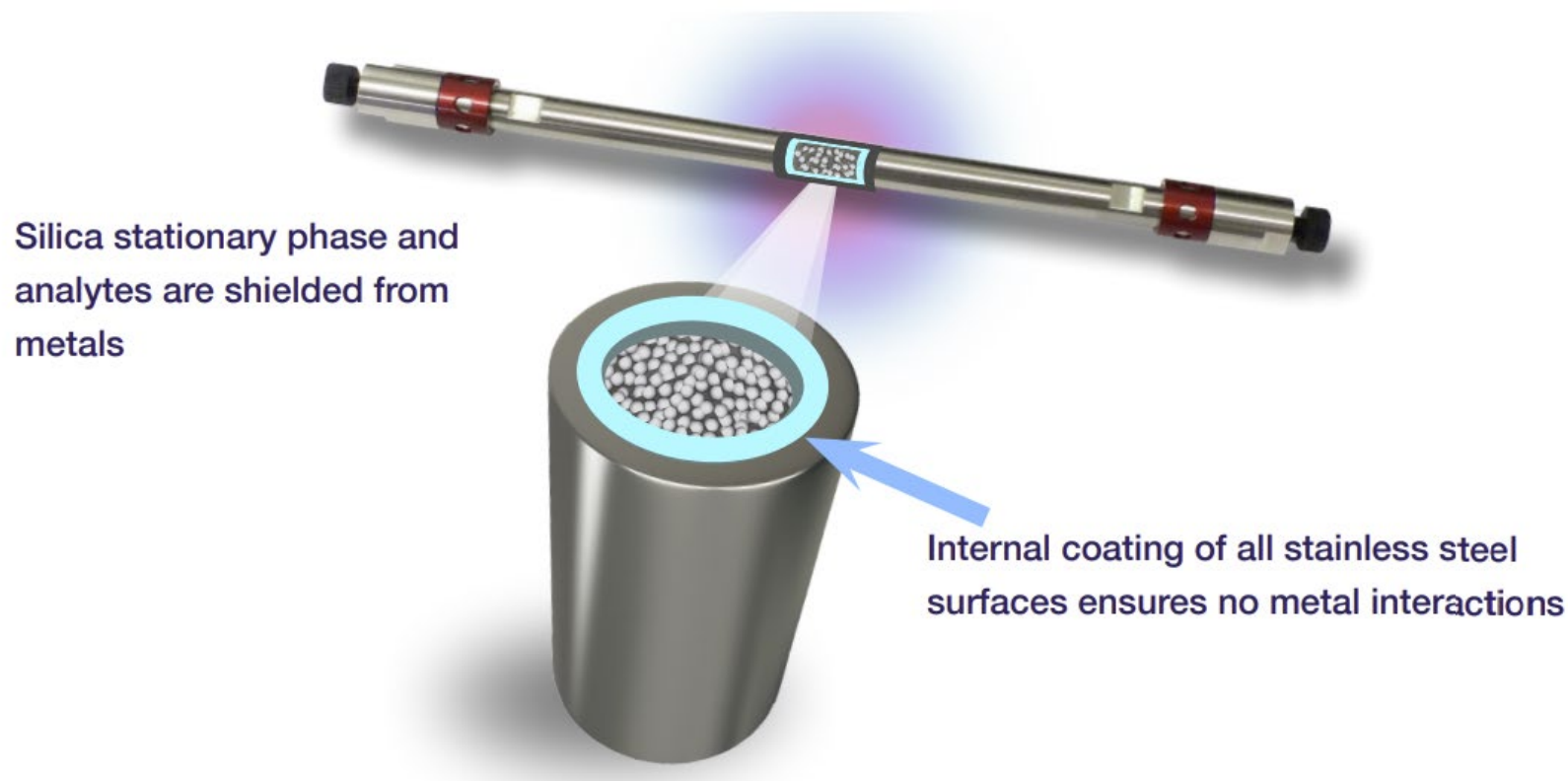
Lysophospholipid Isomers sn-1 vs sn-2 with C18/PFP





New Monodisperse Fully Porous Particle Products

Introducing Evosphere® MAX™ 100 Å UHPLC and HPLC Columns



- All bonded phases available in inert-coated MAX hardware
- Hardware available in 2.1, 3.0, 4.6, 10.0, 21.2 and 30.0 mm Column Internal Diameters
- 1.7, 3.0 and 5.0 μm particle sizes available
- Inert-Coated Hardware – Applications for small/single-stranded oligonucleotides and chelators among other small sticky molecules



Introducing NEW Evosphere BIO 300 Å UHPLC and HPLC Columns

Reversed-Phase Peptide and Protein Separations



Evosphere BIO 300 Å C12



Evosphere BIO 300 Å C4



Evosphere BIO 300 Å Diphenyl



Evosphere BIO 300 Å C18/AR

3 µm and 5 µm particle sizes



Introducing NEW Evosphere BIOMAX 300 Å UHPLC and HPLC Columns

Reversed-Phase Peptide and Protein Separations



Evosphere BIOMAX 300 Å C12



Evosphere BIOMAX 300 Å C4



Evosphere BIOMAX 300 Å Diphenyl



Evosphere BIOMAX 300 Å C18/AR

3 µm and 5 µm particle sizes



Conclusion

Monodisperse fully porous particle technology eliminates the weaknesses and combines the strengths of traditional superficially porous and fully porous particles.

This new technology offers efficiencies similar to superficially porous particles, without loading limitations, and the ability to scale to preparative sizes, which provide significant method development advantages.

The introduction of MFPP in wide pore as well as MAX coated hardware further extends the unlimited application breadth of the new particle platform.





**Stay Tuned for Part II of the webinar series in
partnership with CACA!
Leveraging this MFPP platform for Non-Ion Pair
Oligonucleotide separations on February 5th**

**We will also give a sneak peak on
further MFPP BIO additions**