





HILIC Analysis for Polar Modifications of mAbs

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Outline

- Monoclonal antibody structure
- Post-translational modifications
 - Polar PTMs
 - Glycosylation
 - Deamidation
 - Oxidation
- Conclusions

IgG1 Monoclonal Antibody Structure



• ~ 150 kDa

- Two heavy chains, 50 kDa each
- Two light chains, 25 kDa each
- Disulfide bridges connect the heavy chains to the light chains and the heavy chains to each other
- Glycans attached at Asn297 of each heavy chain

Protein Polar Post Translational Modifications (PTMs)

Polar PTMs discussed today will include:

- N- and O-linked glycosylation, adding one or many carbohydrate residues to the protein
- Deamidation and isomerization at Asn and Gln
- Oxidation

GLYCOSYLATION

Protein Glycosylation

- Carbohydrates/sugars linked to a protein
- Why is glycosylation important for mAbs?
 - Impacts the safety/immunogenicity
 - Influences the efficacy and clearance
 - Impacts the stability and solubility
 - As a critical quality attribute, must be characterized

Glycosylation Variants of Trastuzumab



- HILIC with PNGase F released N-linked glycans reductively aminated by procainamide
- Great peak shape and great resolution of compositional isomers
- Covers the entire range of N-linked glycovariants that are present in mAbs

Column – HALO 90 Å Glycan, 2.7 μm, 2.1 x 150 mm; 0.35 mL/min; 40°C. Gradient Eluents: A –50 mM ammonium formate (pH 4.5); B – ACN Gradient: 75% to 68% ACN in 75 min

β-O-(N-acetylglucosamine) Modifications of Proteins (O-GlcNAc)

- O-GlcNAc reversibly modifies protein Ser and Thr residues.
- O-GlcNAc is a modifier of biological activity, in some cases, with competition for phosphorylation.
- Multiple independent sites on a particular protein can be modified by –P or –GlcNAc, near-by or far apart.



LC/MS of O-GlcNAcylated Peptides: RP vs HILIC



LC/MS of O-GlcNAcylated Peptides: RP vs HILIC

			RP R	Result	S	HILI	C Resu	lts
Peptide Descriptio	nSequence	Mass (neutral)	Rt RP (min)	ΔRt RP (GP-P)	Rs RP	Rt HILIC (min)	ΔRt HILIC (GP-P)	Rs HILIC
APP69514GPep	VPTT(OGlcNAd)AASTPDAVDK	1574.8	5.87			21.55		
APP695-14Pep	VPTTAASTPDAVDK	1371.7	6.11	-0.24	1.90	19.49	2.07	9.41
MUC5AC	GTTPSPVPTTSTTSAP	1501.6	9.28			16.41		
MUC5AC-3	GTT(OGalNAc)PSPVPTTSTTSAP	1704.6	8.45	-0.83	6.88	18.68	2.27	13.40
MUC5AC-13	GTTPSPVPTTSTT(OGalNAc)SAP	1704.6	8.53	-0.75	5.82	18.51	2.10	10.72
MUC5AC3/13	GTT(OGalNAc)PSPVPTTSTT(OGalNAc)SAF	9 1908.1	7.76	-1.52/2	11.84	20.48	4.07/2	23.35
GP-41	Ac-CSTFRPRT(OGIcNA)SSNAST	1758.8	7.09			18.59		
P-42	Ac-CSTFRPRTSSNAST	1555.7	7.03	0.06	0.44	17.03	1.56	11.58
GP-78	Ac-CQHPPVT(OGIcNAc)NGDTVK	1639.8	6.47			20.32		
P-84	Ac-CQHPPVTNGDTVK	1436.7	6.56	-0.10	0.66	18.72	1.61	11.23
GP-79	Ac-CKIADFGLS(OGlcNAd)KIVEHQ	1932.0	19.36			19.15		
P-85	Ac-CKIADFGLSKIVEHQ	1728.9	20.80	-1.44	8.16	17.21	1.94	14.76
GP-17s	CTLHTKAS(OGIcNAc)GMALLHQ	1854.9	13.62			17.29		
P-20s	CTLHTKASGMALLHQ	1651.8	14.23	-0.61	3.06	15.15	2.14	15.38
GP-15	Ac-CFELLPT(OGIcNAc)PPLSP	1557.8	25.16			5.64		
P-18	Ac-CFELLPTPPLSP	1354.7	27.16	-2.00	8.88	2.71	2.93	20.11
GP-46	Ac-CRSSHYGGS(OGIcNAc)LPNVNQI	1975.9	12.48			17.32		
P-47	Ac-CRSSHYGGSLPNVNQI	1772.8	12.96	-0.48	3.83	15.43	1.89	13.91
GP-51	Ac-CSALNRTS(OGIcNAc)SDSALHT	1806.8	9.08			17.23		
P-52	Ac-CSALNRTSSDSALHT	1603.7	9.55	-0.47	3.85	15.55	1.69	12.42
GP-16	Ac-CKIPGVS(OGIcNAc)TPQTL	1487.7	16.41			13.27		
P-19	Ac-CKIPGVSTPQTL	1284.6	16.98	-0.58	3.74	10.59	2.68	21.63
GP-2-p53	Ac-CQLWVDS(OGIcNA)TPPPG	1543.7	16.43			12.72		
P-3-p53	Ac-CQLWVDSTPPPG	1340.6	17.66	-1.23	7.23	10.41	2.31	10.28
GP-17r	Ac-CLHTKAS(OGIcNAc)GMALL	1488.7	16.21			10.59		
P-20r	Ac-CLHTKASGMALL	1285.6	16.98	-0.77	2.79	7.45	3.14	24.73
	Average		13.01	-0.73	4.93	15.29	2.17	15.21
	Standar	d Deviation	5.95	0.54	3.32	4.74	0.47	5.13
	% RSD		45.7	74.3	67.3	31.0	21.8	33.7

This sample of 12 peptides and 14 glycopeptides reveals:

HILIC shows higher resolution (3X), at lower variance (2X), compared to RP

Driven by better separation selectivity of this polar modification

Note results for O-GalNAc in modified peptides, so these averages actually refer to O-HexNAc effects.

HILIC Strongly Retains and Resolves N-linked Glycopeptides





No resolution of high mannose variant glycopeptide

Good resolution of high mannose variant glycopeptide

LC-MS/MS of N-Linked Glycans ON and OFF Peptide by HILIC/SRM

Conditions: Column – 2.1 x 150 mm HALO Penta-HILIC; 0.4 mL/min; 60°C. Gradient Eluents: A –50 mM ammonium formate (pH 4.4)/5% AcN; B – AcN Gradient – RG: 80% to 62% AcN/60 min (-1%/min); GP 85% to 48%B 75 min





Comparison released N-glycans and glycopeptides of Fetuin. (A) Procainamide labeled released N-glycans. (B) Glycopeptides with the same peptide backbone.



HILIC SRM analysis of human serum IgGs demonstrating the ability to resolve isomeric glycopeptide glycoforms.

Huang, Y., Nie, Y., Boyes, B., and Orlando, R. (2016) J. Biomol. Technol., 27, 98-104. Tao, S.J., Huang, Y., Boyes, B.E., and Orlando, R. (2014) Anal. Chem., 86, 10584-10590.

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Separation of Glycopeptides of Hemopexin



- Increased retention for Penta-HILIC for the di-sialylated glycopeptides
- Reduced retention of sialylated
 glycans on ZIC-HILIC may be due to
 ion repulsion between the negatively
 charged sulfobetaine functional
 group and the negatively charged
 sialic groups of the glycans

 Reduced elution range observed on the BEH amide (< 2 min)

Separation of Fucosylated Glycopeptide Isomers

2.1 mm x 150 mm, A: 0.1% formic acid in water; B: 0.1% formic acid in ACN Gradient conditions same for Penta-HILIC and BEH Amide; shallower for ZIC-HILIC, 0.3 mL/min, 40 °C



- Normalized EIC chromatograms of A2G2F1 glycoforms of SWPAVGN187CSSALR (PEP1) (A–C) and ALPQPQN453VTSLLGCTH (PEP2) (D–F) on 3 different HILIC columns
- HALO Penta-HILIC resolves the glycoforms of both PEP1 and PEP2
- BEH Amide resolves the glycoforms of PEP1, but not PEP2 while ZIC-HILIC shows complete coelution of the glycoforms of PEP1 and PEP2

Separation of Sialylated Glycopeptide Isomers

2.1 mm x 150 mm, A: 0.1% formic acid in water; B: 0.1% formic acid in ACN Gradient conditions same for Penta-HILIC and BEH Amide; shallower for ZIC-HILIC, 0.3 mL/min, 40 °C



- Normalized EIC chromatograms of A2G2F1 glycoforms of SWPAVGN187CSSALR (PEP1) (A–C) and ALPQPQN453VTSLLGCTH (PEP2) (D–F) on 3 different HILIC columns
- HALO Penta-HILIC shows baseline resolution of the glycoforms of both PEP1 and PEP2
- BEH Amide is starting to resolve the glycoforms of PEP1 and PEP2 whileZIC-HILIC shows coelutions of the glycoforms of PEP1 and PEP2

Separation of Glycopeptides of IgG

2.1 mm x 150 mm, A: 0.1% formic acid in water; B: 0.1% formic acid in ACN Gradient conditions same for Penta-HILIC and BEH Amide; shallower for ZIC-HILIC, 0.3 mL/min, 40 °C



- Different selectivity observed across the 3 HILIC phases studied
- Increased resolution for Penta-HILIC compared to the other 2 HILIC phases

DEAMIDATION

Deamidation/Isomerization of Asparagine

- Deamidation of asparagine (N) and glutamine (Q) residues occurs in both peptides and in intact proteins
- Rate of these deamidation reactions is strongly condition (pH, T) and sequence dependent (C-terminal G)
- Mechanism of *ammonium loss* is understood to occur as an irreversible reaction through a 5 membered (N) or 6 membered (Q) cyclic intermediate shown below for Asn with intermediate cyclic succinimidyl structure (sN)
- Symmetrical intermediate will hydrolyze to Asp (D) or, via polypeptide backbone rearrangement, to iAsp (iD)
- Asp/iAsp dehydration to the cyclic intermediate is reversible, resulting in an equilibrium distribution of Asp/iAsp containing peptides or polypeptides
- Formation of Asp or iAsp results in a more polar modified peptide or polypeptide, amenable to HILIC resolution.
 At pH >3 ionization of the carboxylate occurs.



Badgett, M.J., Boyes, B.E., Orlando, R.C. Am. Soc. Mass Spectrom. 28: 818 (2017)

Why is Deamidation of mAbs Important?

- Could alter the mAb structure and function
 - Reduced bioactivity
 - Change to pharmacokinetics
 - Change to antigenicity
- Could change the stability, leading to degradation

Selected Tryptic Peptides from Trastuzumab

IgG Peptides Studied

Trastuzumab Light Chain							
25	ASQDV <u>N</u> TAVAWYQQKPGK	42	N ³⁰ T				
Trastu	zumab Heavy Chain						
76	NTAYLQM <u>N</u> SLR	86	N ⁸³ S				
99	WGG <mark>DG</mark> FYAMDYWGQGTLVTVSSASTK	124	D ¹⁰² G				
279	FNWYV <mark>DG</mark> VEVHNAK	292	D ²⁸⁴ G				
306	VVSVLTVLHQDWL <u>N</u> GK	321	N ³¹⁹ G				
375	GFYPSDIAVEWES <u>N</u> GQPE <u>N</u> NYK	396	N ³⁸⁸ GNN ³⁹³ N ³⁹⁴ Y				
421	WQQG <u>N</u> VFSCSVMHEALH <u>N</u> HYTQK	443	N ⁴²⁵ VN ⁴³⁸ H				



IgG Peptide with Multiple Asn as a Model System:

GFYPSDIAVEWESN³⁸⁸GQPEN³⁹³N³⁹⁴YK

Comparison of HILIC and RP for Resolving Deamidated and Isomerized Asn Peptides



- The same mobile phase conditions and temperature were employed, reversing the direction of the acetonitrile gradient to effect elution on RP and HILIC columns.
- Note the greater selectivity difference for resolving these peptides in HILIC, compared to RP.
- Unlike RP, HILIC reliably resolves Asn/Asp/iAsp, with the retention order shown above

Columns: 2.1 x 150 mm HALO 160 Å ES-C18, 2.7 μm or HALO 90 Å Penta-HILIC, 2.7 μm; Flow rate: 0.4 mL/min; Temp: 60 °C; Mobile Phase A: water/50 mM Ammonium Formate, pH 4.4; Mobile Phase B: acetonitrile/0.1% Formic acid Gradient: HILIC – 80%-46.2% in 60 min.; RP - 10-70% B in 60 min; Injection Volume: 4 μL (0.1 μg)

Deamidation/Isomerization of Asparagine at pH 9, 37 °C

Column: 0.5 x 150 mm Halo Penta-HILIC; Flow rate: 12 µL/min; Temp: 60 °C; Detection: Abs (220 nm) or Orbitrap Velos Pro MS Mobile Phase A: water/50 mM Ammonium Formate, pH4.4; Mobile Phase B: acetonitrile/0.1% Formic acid; Gradient: Hold 80%B for 4 min.; 80%-48% in 64 min.



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- Mass analysis and MS/MS fragmentation identifies the N³⁸⁸G—(D/iD)³⁹³N peptide at 29.8 min.
- Degradation of iD³⁸⁸G—N³⁹³N rapidly formed two peptides with 1 Da shift at 31.69 and 32.80 min, confirmed as deamidations to D or iD at position 393, and eventually all peptides degraded to predominantly 34.53 minutes, the iD³⁸⁸G iD³⁹³N peptide. Supported by mass analysis, using CID and ETD fragmentation.
- No evidence of the formation of a triple deamidation was obtained (N³⁹⁴).

Method Conditions for IgG Tryptic Digests

• Trastuzumab

- Tryptic digest of both native and stressed by incubation in Tris-HCl pH 9.0 for 7 days at 4 mg/mL
 - Reduced and alkylated proteins digested 4 hrs in 50 mM Tris-HCl (pH 7.8)/1.5 M Guanidine-HCl
- Analysis via HILIC capillary LC/MS using the Orbitrap/IT
 - Extracted ions at the monoisotopic masses of the target sequences were integrated
 - Reported sequences were confirmed by CID MS/MS fragmentation

Deamidation and Isomerization in IgG Tryptic Digests

GFYPSDIAVEWES<u>N</u>GQPE<u>N</u>NYK in Trastuzumab Digest



- 9 sites of potential modification were analyzed
 - 3 Asn sites with significant deamidation, and subsequent isomerization.

*JASMS, 28 (2017) 818-826 J Chromatogr A, 1537 (2018) 58-65

Deamidation and Isomerization in IgG Tryptic Digests

GFYPSDIAVEWES<u>N</u>GQPE<u>N</u>NYK in Trastuzumab Digest



WGGDGFYAMDYWGQGTLVTVSSASTK in Trastuzumab Digest



- 9 sites of potential modification were analyzed
 - 3 Asn sites with significant deamidation, and subsequent isomerization.
 - 2 sites showed presence of D/iD pairs, neither were strongly affected by "stress"
- All susceptible sites exhibited the cyclic intermediate sN, whether formed from D or N in the native sequence.



Oxidation of Methionine Mechanism



- Methionine (Met-S) oxidizes to form methionine sulfoxide (Met-SO)
- Methionine sulfoxide (Met-SO) can further oxidize to form methionine sulfone (Met-SO₂)
- Met-SO can be reduced back to methionine using methionine sulfoxide reductase A (MsrA)

Why is Oxidation of mAbs Important?

Met oxidation in mAbs linked to

- Function loss
- Folding stability decrease
- Increase in propensity to aggregate
- Could happen at various development stages
 - Production
 - Formulation
 - Storage

Reversed-Phase Separations of Oxidized Peptides



- Tryptic peptides from BSA
- Example in A is not resolved well enough for quantitation

Reversed-Phase Separations of Oxidized Peptides



- Tryptic peptides from BSA
- Example in A is not resolved well enough for quantitation
- Example in B is resolved well enough for quantitation
- No consistent resolution with separation using reversed-phase so cannot be easily predicted

Column: 0.2 x 150 mm HALO 160 Å ES-C18, 5 µm; Flow rate: 2 µL/min; Temp: room temperature; Mobile Phase A: water/0.1% formic acid and 10 mM ammonium formate; Mobile Phase B: acetonitrile/0.1% formic acid and 10 mM ammonium formate; Gradient: 5%-75% B in 120 min.

HILIC Separation of IgG Oxidized Peptide



 IgG oxidized peptide is well resolved from the unmodified form and can easily be quantified

Column: 0.2 x 150 mm HALO 90 Å Penta-HILIC; Flow rate: 2 µL/min; Temp: room temperature; Mobile Phase A: 50 mM Ammonium Formate/0.1% formic acid; Mobile Phase B: acetonitrile/0.1% formic acid Gradient: 95%-30% B in 90 min.

HILIC Separation of IgG Oxidized Peptide from NISTmAb digest



Column: 0.5 x 150 mm HALO 90 Å Penta-HILIC; Flow rate: 50 µL/min; Temp: 60 °C; Mobile Phase A: 50 mM Ammonium Formate, pH 4.4; Mobile Phase B: acetonitrile/0.1% formic acid Gradient: 80%-48% B in 55 min.

Conclusions

- Detailed characterization of PTMs continues to grow, particularly for therapeutic mAbs
- HILIC separations show increased resolution of polar PTMs of mAbs compared to reversed-phase separations
- HALO Penta-HILIC is well suited for separations of glycovariants and analysis of site occupancy
- HALO Penta-HILIC can yield quantitative details on protein deamidations and other chemical modifications

Acknowledgements

- Advanced Materials Technology, Inc.
 - Barry Boyes, Ph.D.
 - Andrew Harron, Ph.D.
 - Arianne Soliven, Ph.D.
 - Ben Libert
 - Conner McHale
 - Stephanie Rosenberg

Professor Ron Orlando and students at the CCRC, UGA

Questions

