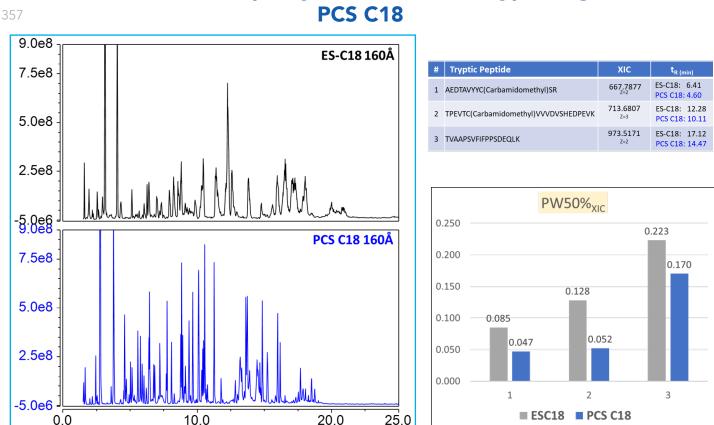
HALO

BIOPHARMACEUTICALS



Increased Peak Capacity of Trastuzumab Tryptic Digest on PCS C18

DIGESTION PROCEDURE:

Standard digest conditions were used for an overnight digestion of trastuzumab drug product (stock concentration 21mg/mL) at 37 °C with shaking (final concentration 1.25µg mAb/µL). The sample buffer was 50mM ammonium bicarbonate. The sample was diluted with 50mM ABC to 1.5M Guanidine prior to trypsin digestion. The next day, the digest was adjusted to 0.5% formic acid prior to LCMS analysis. 2% ACN was added to the samplprior to analysis to aid solubility. The injected sample consisted of 1.5M guanidine HCl, 2% ACN, 0.5%Formic Acid, ~50mM Ammonium Bicarbonate, 1.25µg/µL digested mAb, 0.06µg/µL trypsin.

A separation of Trastuzumab tryptic digest is performed on two 160 Å HALO columns, the ES-C18 and PCS C18 phases. On the MS system a formic acid mobile phase is used in order to maintain high ionization efficiencies. Because of the use of a low ionic mobile phase additive (formic acid) separation of the digested mAb is difficult for the standard ES-C18 phase. By using a positively charged stationary phase (PCS C18) with low ionic condtions allows for an alternative selectivity and better separation of the peptides. By measuring peak width @ 50% of 3 distinct peptides it can be seen how the effect of the PCS C18 phase can significantly help peptide separations that require low ionic mobile phases such as formic acid.



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TEST CONDITIONS:

Column: HALO 160 Å ES-C18 , 2.7 µm, 2.1 x 150 mm Part Number: 92122-702 Column: HALO 160 Å PCS-C18 , 2.7 $\mu m,$ 2.1 x 150 mm Part Number: 92112-717 Mobile Phase A: Water + 0.1% Formic Acid Mobile Phase B: Acetonitrile + 0.1% Formic Acid Gradient: Time %B 0.0 3 30.0 50 30.1 95 33.0 95 33.1 3 37.0 3

MS CONDITIONS:

System: QExactive HF ESI positive polarity 300-2000 m/z Source voltage: 3.2kV Sheath Gas: 40 Aux Gas: 20 Aus Gas Temp: 275°C Capillary Temp: 320°C µscans: 1 Max Injection Time: 200 msec S-Lens RF: 50

Flow Rate: 0.4 mL/min Pressure: 465 bar Temperature: 60 °C Injection Volume: 1 μL Sample: Trastuzumab Tryptic Digest (1.25 μg/μL) Sample Solvent: Refer to Digestion Procedure LC System: Shimadzu Nexera X2

Tubing Optimization:

Column outlet to Diverter Valve: AMT MarvelXACT[™] PEEKsil[™] 50 µm ID x 350 mm Part Number: PS7050350 Diverter Valve to Ground: AMT MarvelXACT[™] PEEKsil[™] 50 µm ID x 350 mm Part Number: PS7050350 Ground to Source: AMT MarvelXACT[™] PEEKsil[™] 50 µm ID x 150 mm Part Number: PS7050150



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