



# Selectivity: A Potent Ally in RPLC Method Development

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Eastern Analytical Symposium  
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- **Review factors most important for selectivity changes**
- **Description of complementary alkylphenyl and alkylpentafluorophenyl phases**
- **Method development strategy**
  - which parameters to consider
  - specific approach for flavonoid/phenolic sample example
  - column phase and organic modifier screening
  - optimization using DryLab<sup>®</sup> 4 ( $t_G \times T$ )
  - scale separation to HPLC geometry
- **Summary**

# Which Factors<sup>1</sup> Most Affect Selectivity?

MOST  
Influence

## Isocratic Separations

- **Column Stationary Phase**
- Organic modifier
- Mobile phase pH  
(for ionised analytes only)
- % Organic modifier
- Column temperature
- Buffer choice
- Buffer concentration
- Additive concentration



LEAST  
Influence

## Gradient Separations

- All parameters for isocratic
- Gradient steepness
- $k^*$  (that is  $t_G$ ,  $F$ ,  $\Delta\Phi$ ,  $V_m$ ,  $MW$ )

$$k^* = \frac{85 \times t_G \times F}{\Delta\Phi \times V_m \times S}$$

- Delay volume
- Column dimensions

# Power of Changing Multiple Parameters to Change Selectivity and Resolution

$$R_s = \left(\frac{1}{4}\right) \sqrt{N} (\alpha - 1) \left(\frac{k}{1+k}\right)$$

For  $\Delta R_s = 1.5$ ,  $N = 10,000$  and  $k \geq 1$

$(\alpha - 1) = 0.12$  and  $\alpha = 1.12$

$\log \alpha = 0.05$  and Snyder proposed  $|\delta \log \alpha|_{\text{avg}} \geq 0.10$

For a change in both column phase and organic modifier, the expected change is magnified

$$|\delta \log \alpha|_{\text{avg}} = [(0.20)^2 + (0.19)^2]^{0.5} = 0.28$$

Use of different column phases, organic modifiers, pHs, and temperatures can be powerful in changing  $\alpha$  and  $R_s$

## Relative Impact of Different Changes in RPLC Parameters on Selectivity<sup>1</sup>

Parameter	Change in Parameter	Maximum $ \delta \log \alpha _{\text{avg}}$
pH	5 pH units	0.70
Organic Modifier	ACN $\leftrightarrow$ MeOH	0.20
Gradient Time ( $t_G$ )	10-fold	0.20
Orthogonal Column	$\Delta F_s \sim 65$	0.19
% Organic	10% (v/v)	0.08
Temperature	20°C	0.07
Buffer Concentration	2-fold	0.02

Note:

- pH and buffer concentration effective for ionizable analytes only
- Temperature most effective for ionizable analytes

<sup>1</sup> Adapted from Snyder et al., "Orthogonal" separations for reversed-phase liquid chromatography, *Journal of Chromatography A*, 1101 (2006) 122–135



## Column Stationary Phase

Orthogonal phases

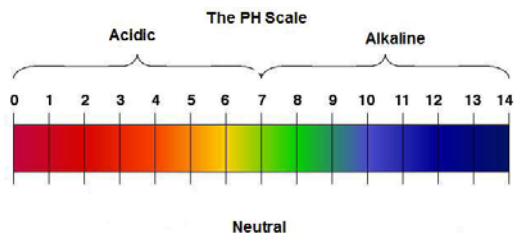
Complementary interactions

- hydrophobic
- $\pi$ - $\pi$
- dipole-dipole
- hydrogen bonding
- steric resistance (shape)



## Organic Modifier Choice

- Acetonitrile (ACN)
- Methanol (MeOH)
- ACN/MeOH 1:1 blend
- Ethanol
- 2-Propanol (IPA)



## Mobile Phase pH

- pH 2
- pH 2.8
- pH 3.8
- pH 4.8
- pH 6.5–7.0
- pH 7.8
- pH 9–10.5



## Additive Choice

### Low pH

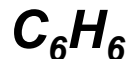
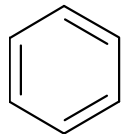
- TFA
- formic acid
- acetic acid
- ammonium formate
- phosphate/ $H_3PO_4$
- $HClO_4$

### Mid pH

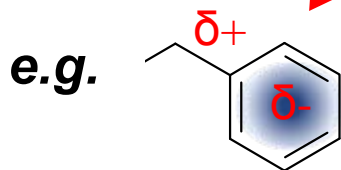
- ammonium formate
- ammonium acetate
- citrate
- phosphate

### High pH

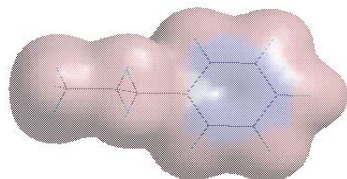
- ammonium bicarbonate
- ammonium hydroxide



Electron Donating Groups  
e.g.  $NH_2$ ,  $NR_2$ , alkyl,  $OCH_3$ ,  
 $OR$ ,  $CH_3$ , Ar etc.

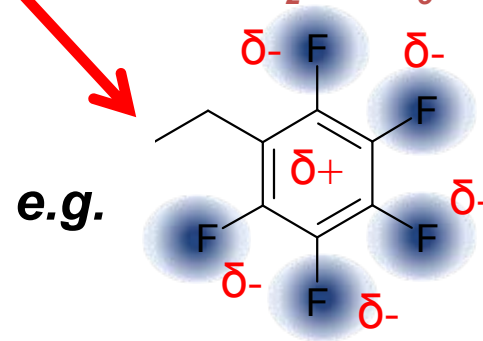


Electron **Rich** Ring

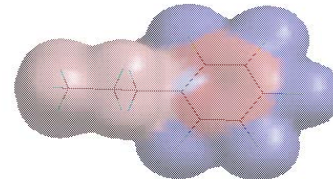


Activity:  $\pi$ -donor ( $\pi$ -base)

Electron Withdrawing Groups  
e.g.  $NO_2$ , halides,  $NR_3^+$ ,  $CO_2H$ ,  
 $CN$ ,  $CO_2R$ ,  $SO_3H$ ,  $COH$  etc.

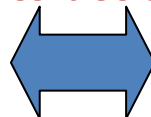


Electron **Deficient** Ring



Activity:  $\pi$ -acceptor ( $\pi$ -acid)

Classic  $\pi$ - $\pi$   
interaction



How do we exploit these properties for new stationary phases?

$C_{18}+Phenyl = ACE^{\circledR} C_{18}-AR$

$C_{18}+PFP = ACE^{\circledR} C_{18}-PFP$





# ACE® Phase Orthogonality

## Neue Selectivity Factor “S”: for 102 acids, bases, neutrals

### ACN

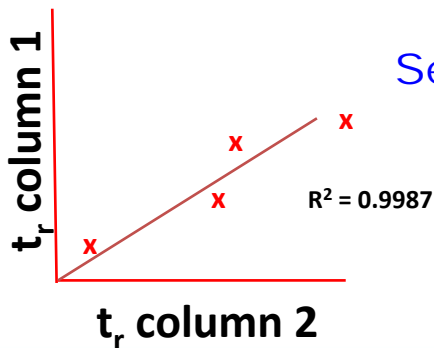
Column 1	Column 2	Selectivity 'S'
C18	C18-AR	8
C18-AR	C18-PFP	8
C18	C18-PFP	7

### MeOH

Column 1	Column 2	Selectivity 'S'
C18	C18-AR	12
C18	C18-PFP	11
C18-AR	C18-PFP	10

MeOH	ACN	Selectivity Value
C18-PFP	C18	19
C18-AR	C18	18
C18-AR	C18-PFP	18
C18-PFP	C18-AR	18
C18-PFP	C18-PFP	18
C18	C18-AR	17
C18	C18-PFP	17
C18	C18	15
C18-AR	C18-AR	15

$$\text{Selectivity} = 100 \times \sqrt{1 - R^2}$$



$$\begin{aligned} \text{Selectivity} &= 100 \times \sqrt{1 - R^2} \\ &= 100 \times \sqrt{1 - 0.9887} \\ &= 10.6 \end{aligned}$$

# Objective: Develop a gradient RPLC separation for a complex analyte mixture



Available online at [www.sciencedirect.com](http://www.sciencedirect.com)



Journal of Chromatography A, 1149 (2007) 73–87

JOURNAL OF  
CHROMATOGRAPHY A

[www.elsevier.com/locate/chroma](http://www.elsevier.com/locate/chroma)

Comprehensive two-dimensional liquid chromatography with parallel gradients for separation of phenolic and flavone antioxidants

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Available online 5 February 2007

- **J. Chrom. A, 2007**
- **Considered 31 analytes: phenolic, acidic, flavonoids**
- **Compared PEG, C18, and phenyl phases both in series (1-D) and in 2-D arrangements**
- **Previous work (2006) compared C18 and PFP phases in series and in 2-D**
- **Selected analyte category for method development example**



- **Column Phase Screening**

- C18
- C18-AR
- C18-PFP

- **Mobile phase**

- Organic modifier
  - ACN
  - MeOH
- Aqueous component pH
  - pH 2.8 (0.1% HCOOH)

- **Temperature**

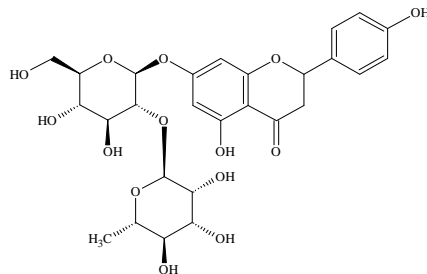
- 30°C

## Sample:

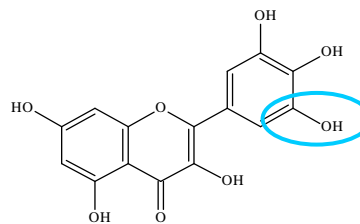
- 19 phenolics, acids and flavonoids used in 2-D method publication
- Preliminary sample: flavonoids on hand
- Columns: 2.1 × 50 mm, 2 μm ACE *Excel*, 1000 bar max. (N ~ 10,000)
- Screen C18, C18-AR, C18-PFP phases using ACN/water (0.1% HCOOH) at 30°C
- Various gradient times: 5, 10, and 15 min from 5 to 95% organic

## Preliminary Sample

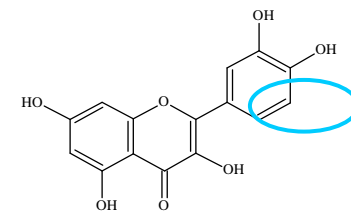
- naringin
- myricetin
- quercetin
- kaempferol
- apigenin
- hesperetin
- biochanin
- flavone



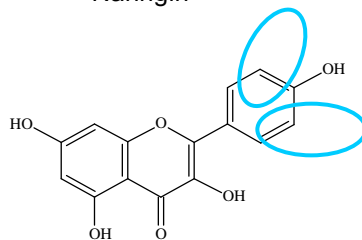
Naringin



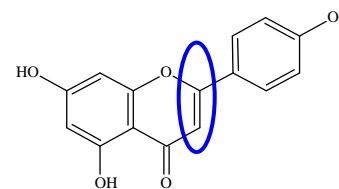
Myricetin



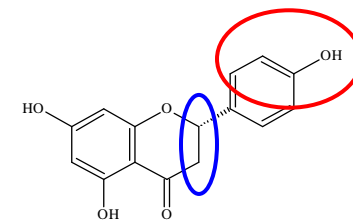
Quercetin



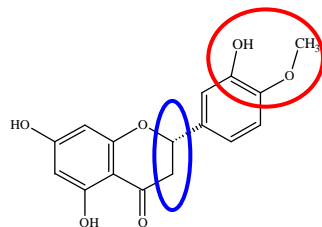
Kaempferol



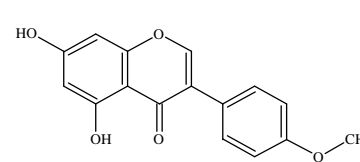
Apigenin



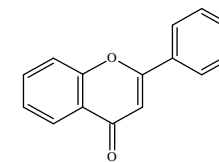
Naringenin



Hesperetin

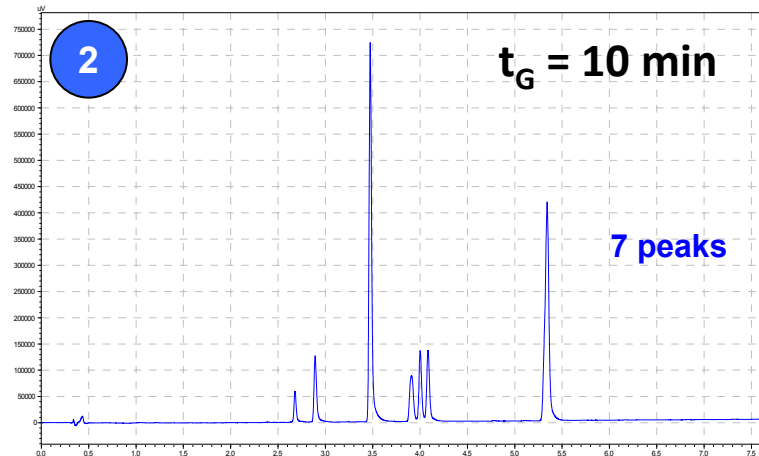
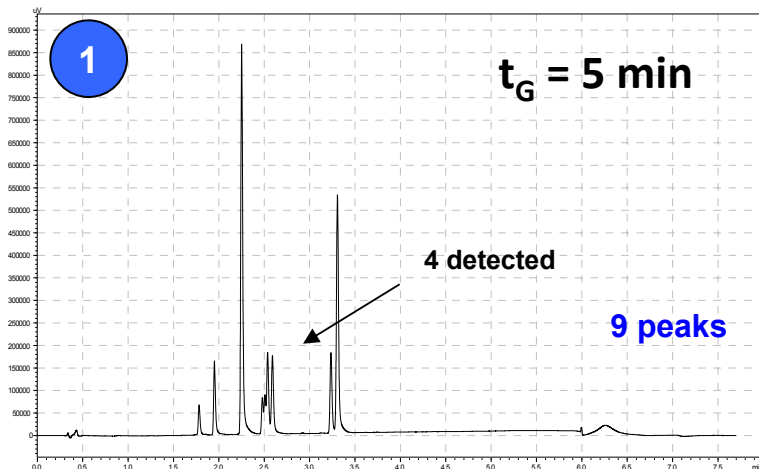


Biochanin A

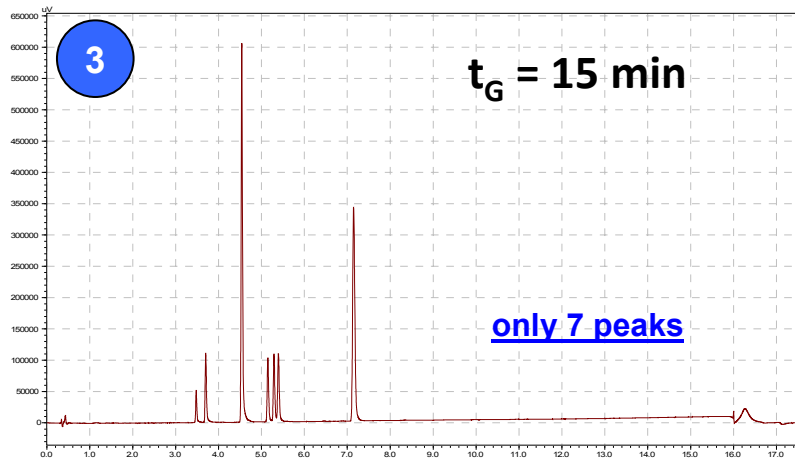


Flavone

## 9 Flavonoids

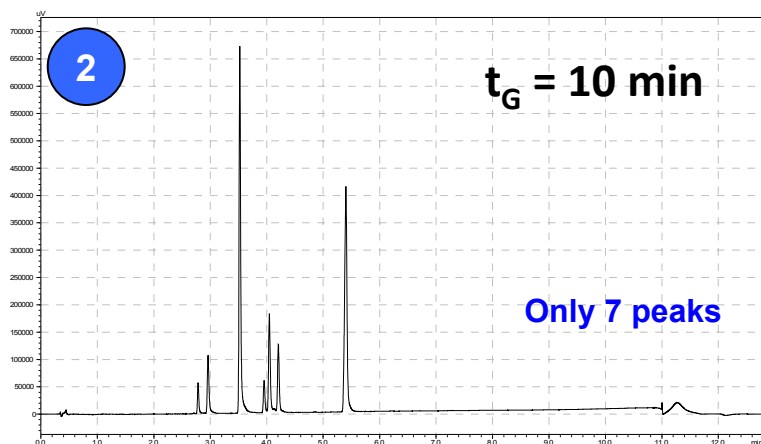
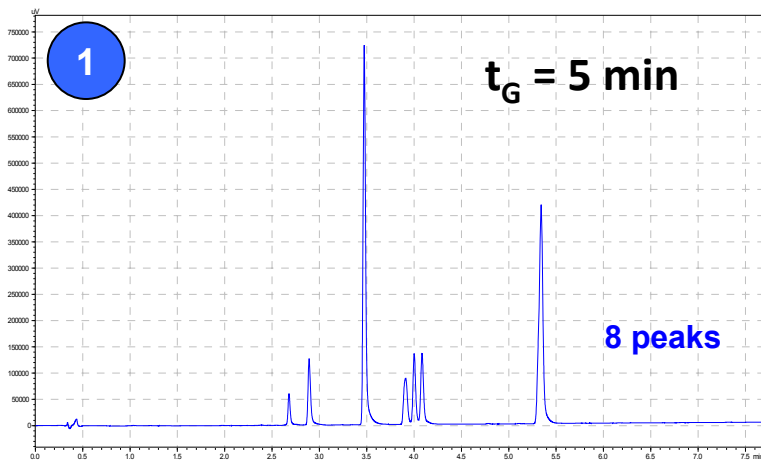


Longer gradient times do not always produce better resolution!



Column:	ACE Excel 2 C18, 2.1 x 50 mm
Inst.:	Shimadzu Nexera
Flow rate:	0.5 mL/min
Temp.:	30°C
Detection:	254 nm, 50 Hz
Mobile Phase A:	H <sub>2</sub> O (0.1% HCOOH)
Mobile Phase B:	ACN (0.1% HCOOH)
Gradient:	5–95%, times as shown

## 9 Flavonoids



**Column:** ACE Excel 2 C18-AR, 2.1 x 50 mm

**Inst.:** Shimadzu Nexera

**Flow rate:** 0.5 mL/min

**Temp.:** 30°C

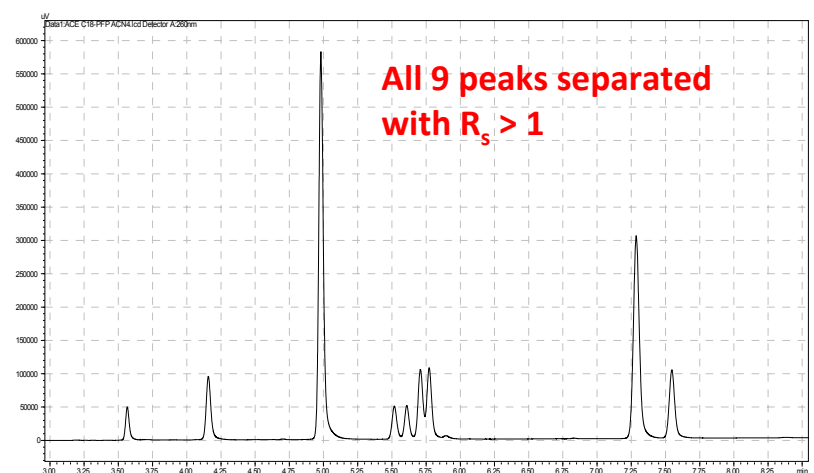
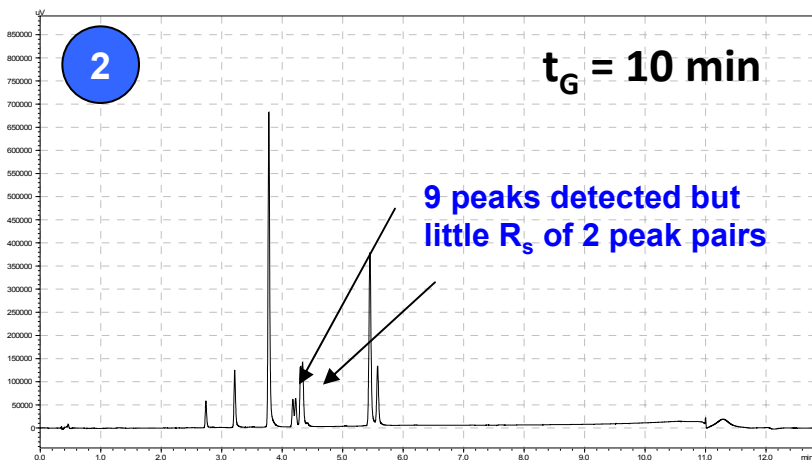
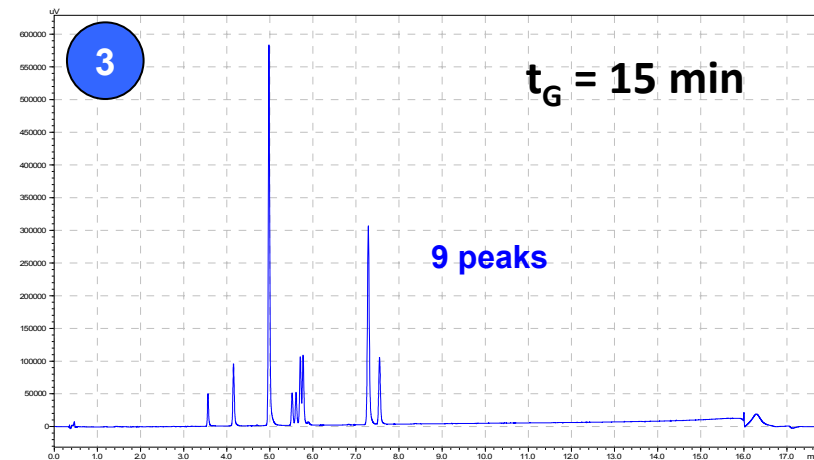
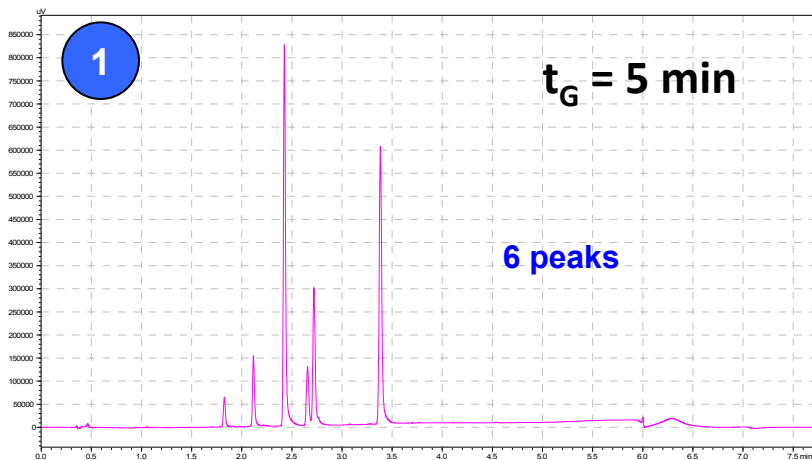
**Detection:** 254 nm, 50 Hz

**Mobile Phase A:** H<sub>2</sub>O (0.1% HCOOH)

**Mobile Phase B:** ACN (0.1% HCOOH)

**Gradient:** 5–95%, times as shown

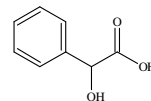
## 9 Flavonoids



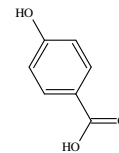
Same instrument and conditions as previous

Expanded View of 15-min gradient run

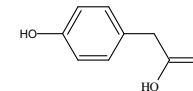
- Improvement in  $R_s$  with longer  $t_G$ 's seen only with ACE C18-PFP
- Add additional analytes to mixture
  - mandelic acid
  - p-hydroxybenzoic acid
  - p-hydroxyphenylacetic acid
  - 6,7-dihydroxycoumarin
  - syringic acid
  - p-coumaric acid
  - ferulic acid
  - morin
  - resveratrol
  - hesperidin
- Use C18-PFP phase for DryLab® 4 optimization ( $t_G \times T$ )
- Also compare C18 and C18-AR phases using ACN and MeOH and two temperatures (30 and 50°C)
- All subsequent results generated using binary Agilent 1200SL ( $V_D \sim 120 \mu\text{L}$ , 600 bar max.)



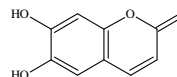
(±)-Mandelic Acid



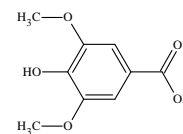
p-Hydroxybenzoic acid



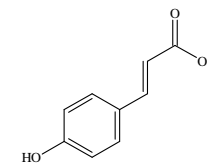
(4-hydroxyphenyl)acetic acid



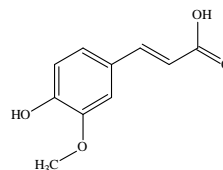
6,7-Dihydroxycoumarin



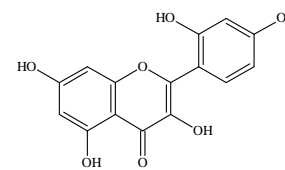
Syringic Acid



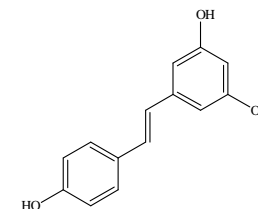
p-Coumaric Acid



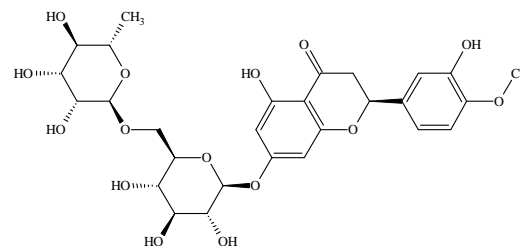
Ferulic Acid



Morin



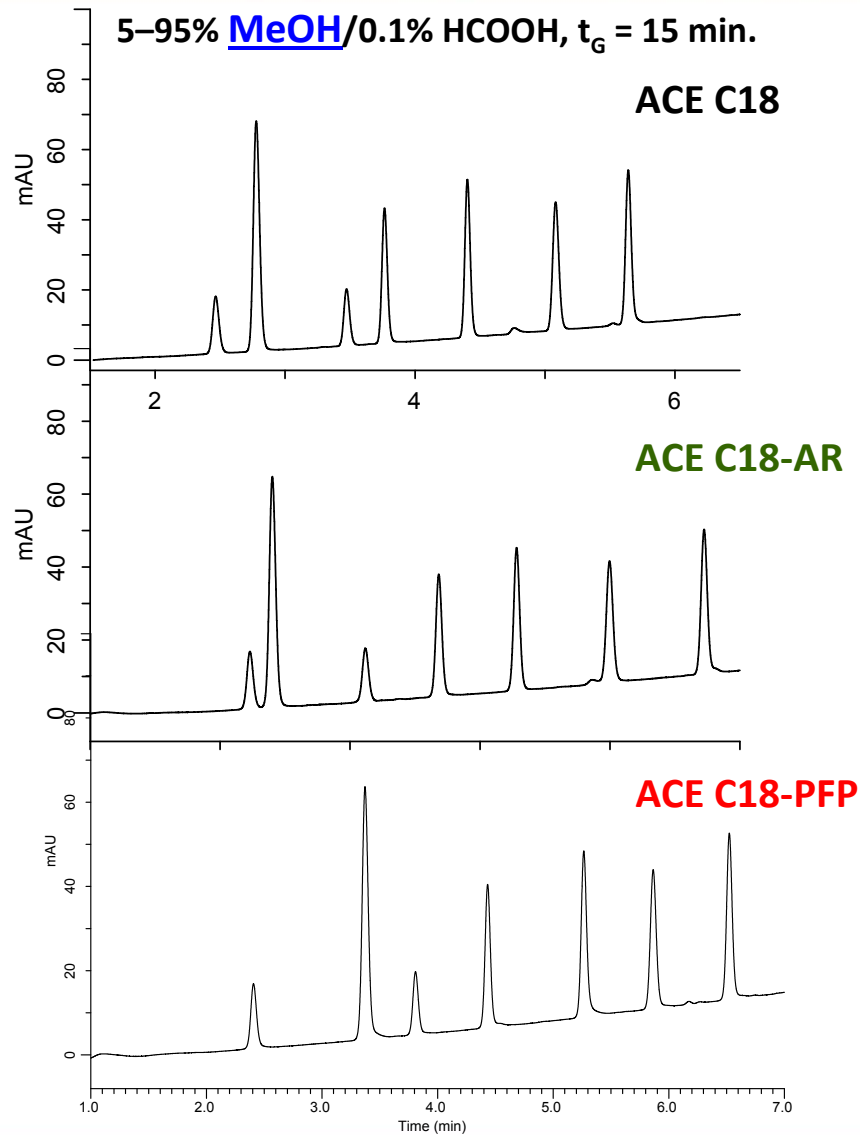
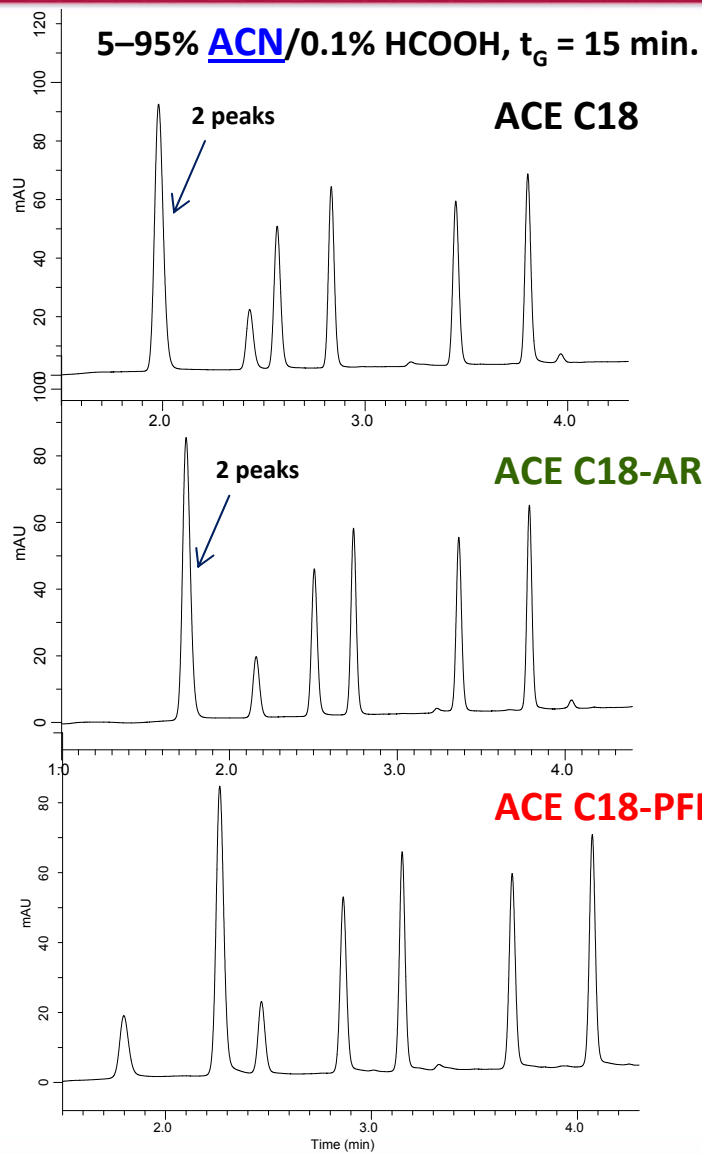
Resveratrol



Hesperidin

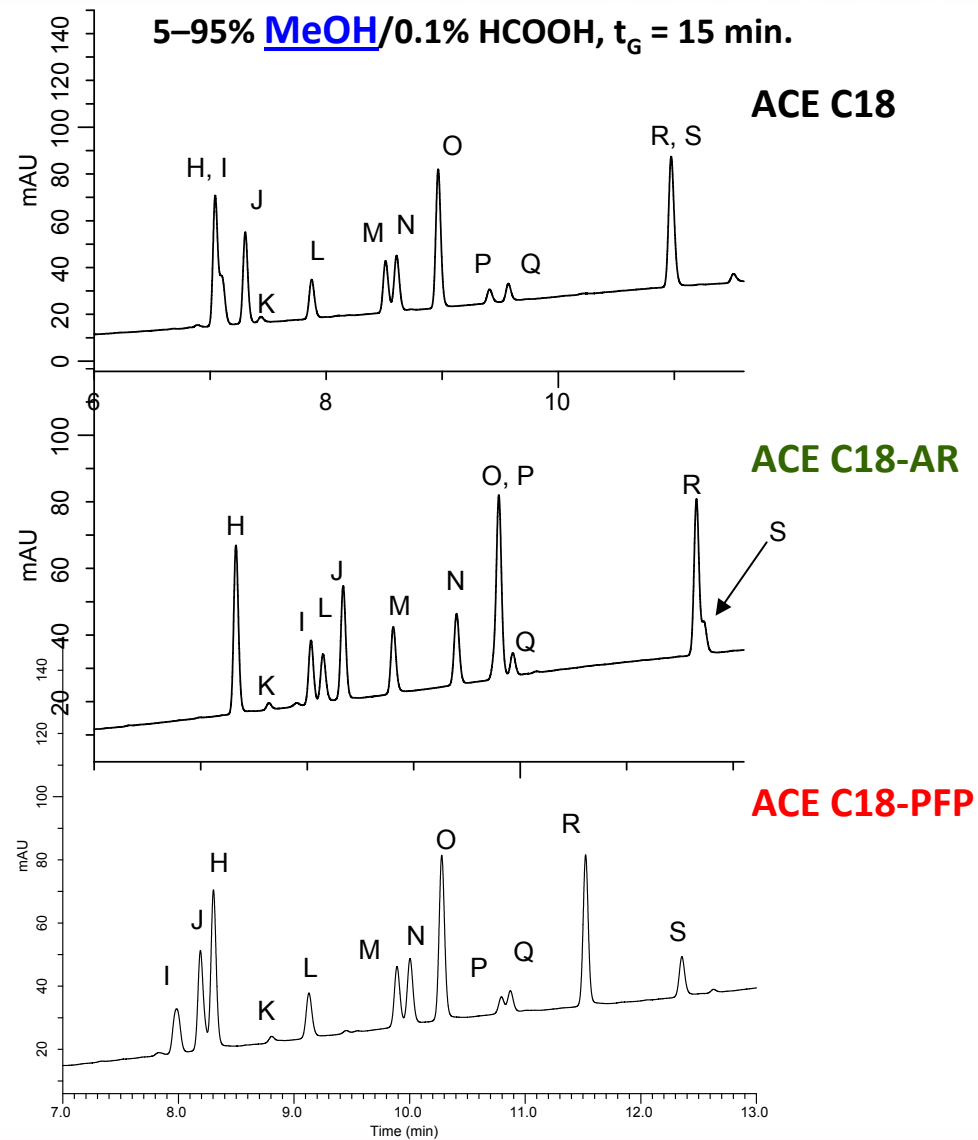
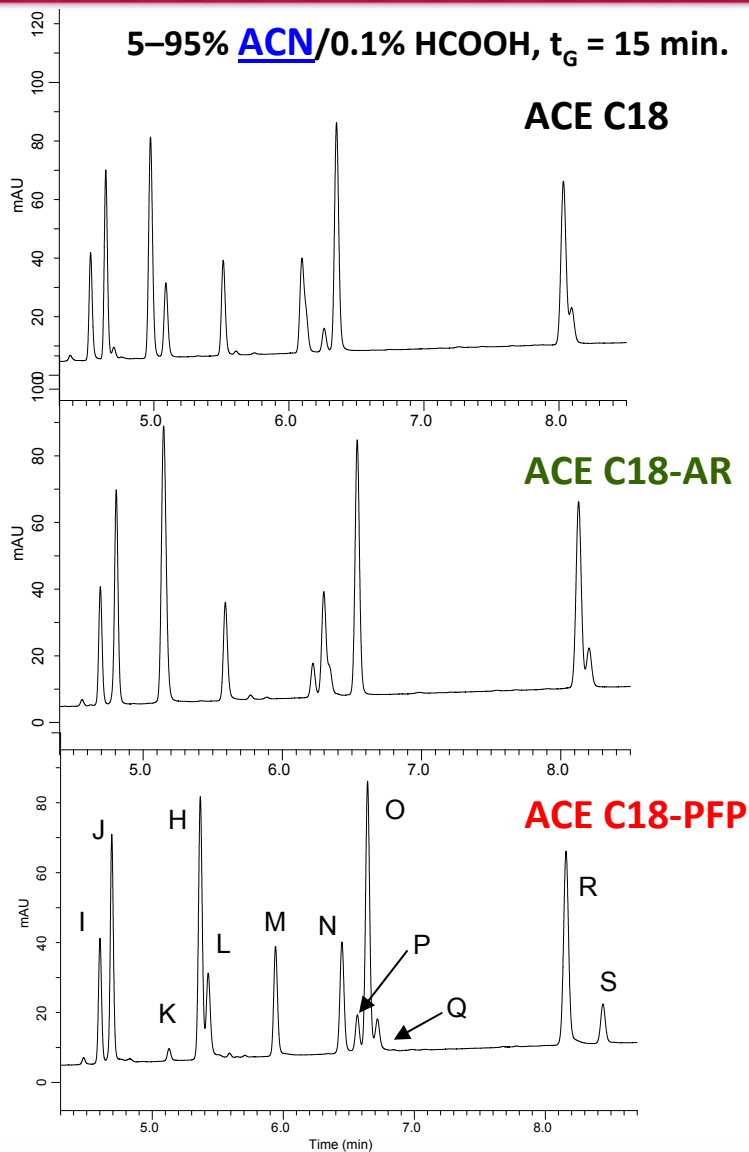


# Minor selectivity differences using ACN and MeOH with 0.1% HCOOH for 15-min gradients: early eluters



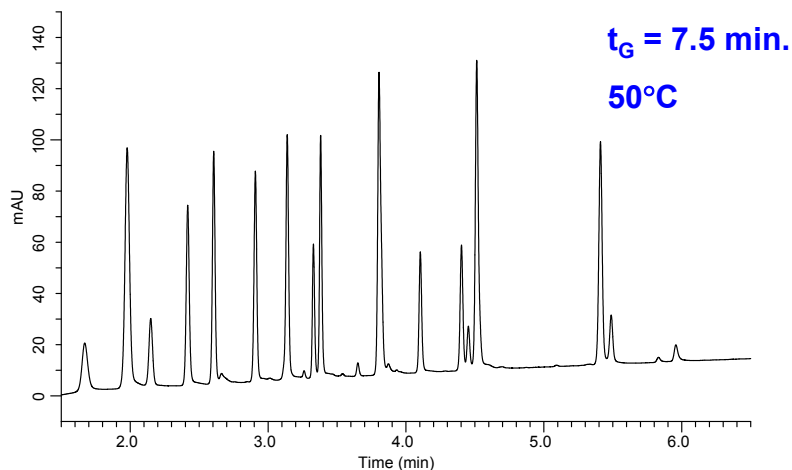


# Significant differences using ACN and MeOH with 0.1% HCOOH for 15-min gradients: Later Eluters

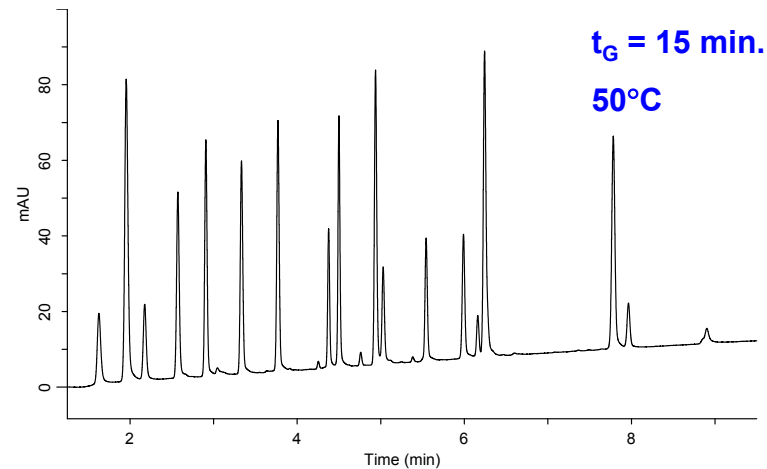




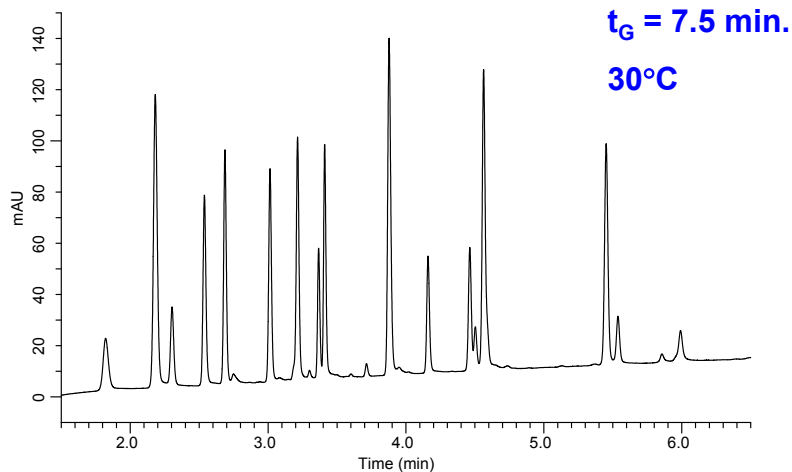
# Gradient runs using 2 gradient times and 2 temperatures for DryLab® 4 input: C18-PFP Column



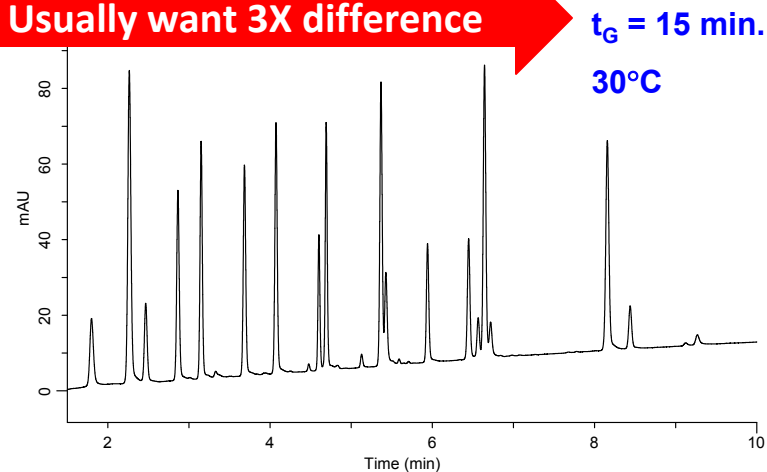
File Name: 50C\_7PT5MIN\_ACNC18PFP.cdf  
Sample Name: 19 compd mix Operator: WAEGHE



File Name: 50C\_15MIN\_ACNC18PFP.cdf  
Sample Name: 19 compd mix Operator: WAEGHE



File Name: 30C\_7PT5MIN\_ACNC18PFP.CDF  
Sample Name: 19 compd mix Operator: WAEGHE

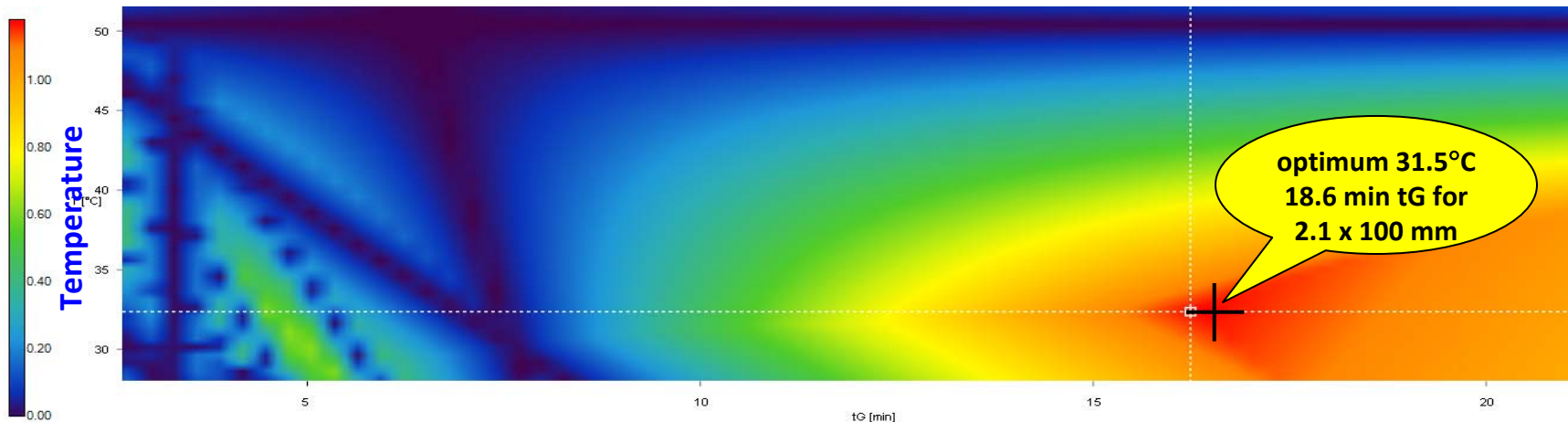


File Name: 30C\_15MIN\_ACNC18PFP.cdf  
Sample Name: 19 compd mix Operator: WAEGHE

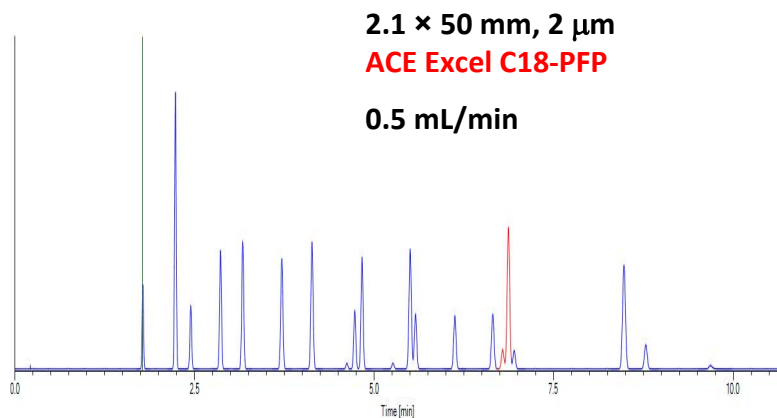
**Usually want 3X difference**

# DryLab<sup>®</sup> 4: 2-D Resolution Map and Conditions for Optimum Linear Gradient

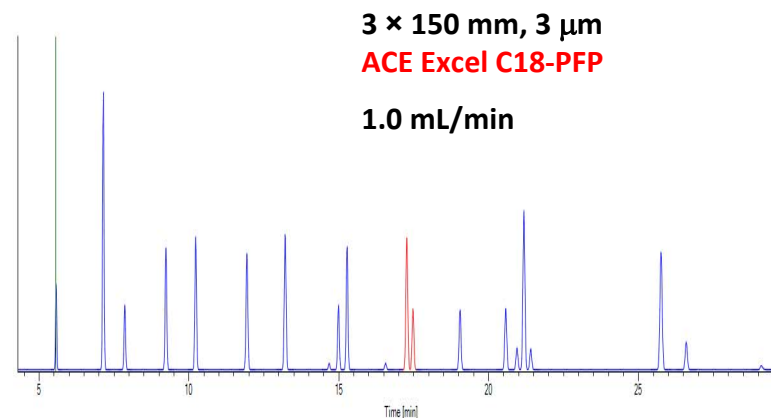
DryLab<sup>®</sup> 4 courtesy of the Molnar Institute



Gradient time (tG)



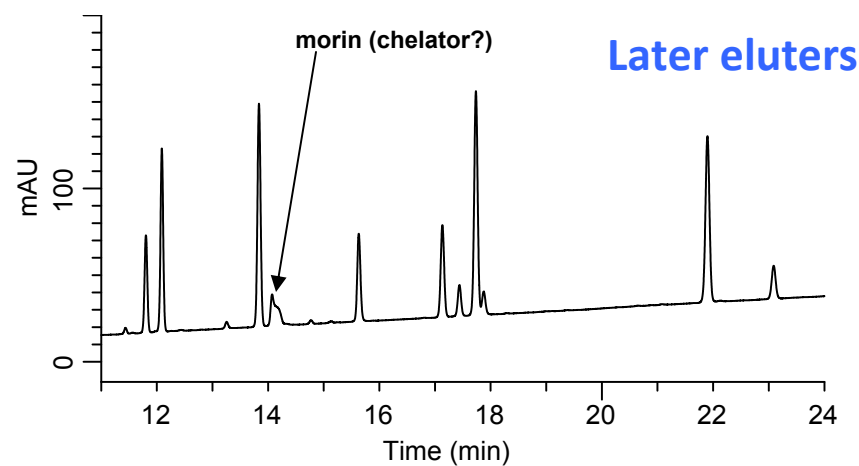
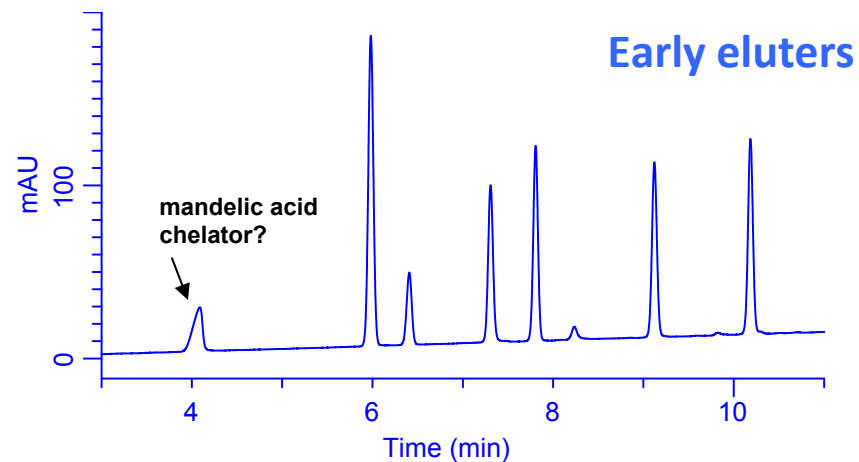
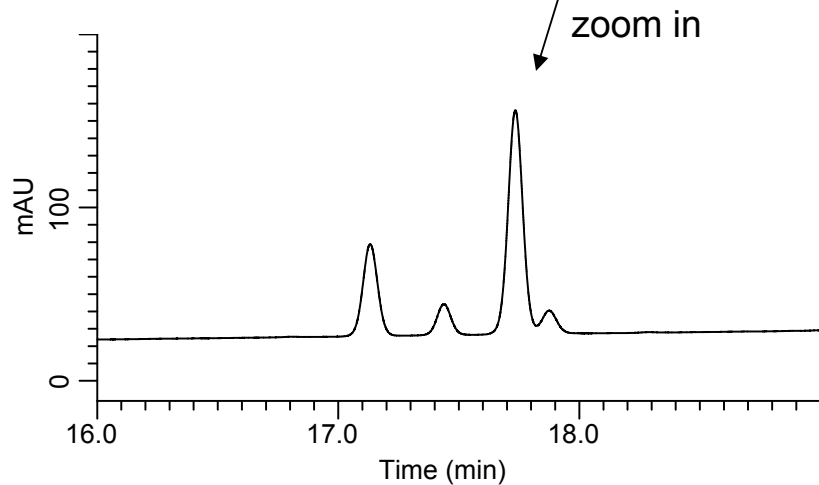
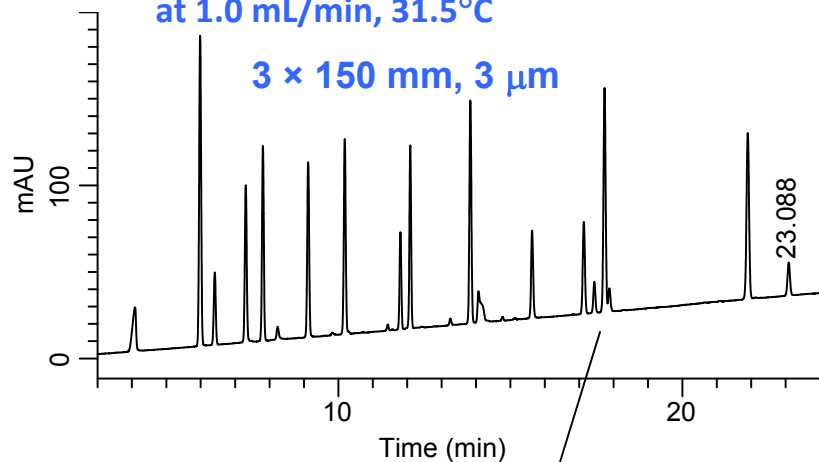
Predicted for optimum linear gradient at 31.5°C  
1-58.5% ACN/water (0.1% HCOOH) in 9.3 min



Predicted for optimum linear gradient at 31.5°C  
1-58.5% ACN/water (0.1% HCOOH) in 28.5 min

# Transfer Optimum Linear Gradient Separation to ACE Excel C18-PFP 3 $\mu\text{m}$ Column for HPLC

1–58.5% ACN/water (0.1% HCOOH) in 28.5 min  
at 1.0 mL/min, 31.5°C



Actual chromatograms embedded using ChromMerge software



# Screening and Optimization Doesn't Really Take That Long...

## Example Scenario 1

### Column/Modifier/Temperature

- 2.1 x 50 mm, 2  $\mu\text{m}$  columns
- 3 Column Phases
- 2 Temperatures
- Single pH
- 2 Organic Modifiers
- 3 Gradient Times (5, 10, 15 min.)
- Duplicate injections all conditions

### Required Time

- 1.5 hrs. for Temp 1
- 0.5 hr. temp. equilibrium
- 1.5 hrs. for Temp 2
- 3.5 hrs. elapsed time per phase
- **~10.5 hrs. total elapsed time**

## Example Scenario 2

### Column/pH/Temperature

- 2.1 x 50 mm, 2  $\mu\text{m}$  columns
- 3 Column Phases
- 1 Temperatures
- 3 pHs
- 2 Organic Modifiers
- 2 Gradient Times (5, 15 min.)
- Duplicate injections all conditions

### Required Time

- 1 hr. for pH 1
- 0.5 hr. pH equilibrium
- 1 hr. for pH 2
- 0.5 hr. pH equilibrium
- 1 hr. for pH 3
- 4 hrs. elapsed time per phase
- **~12 hrs. total elapsed time**



- **A systematic method development approach that incorporates stationary phase and organic modifier screening can be efficient and effective.**
- **ACE Excel 2  $\mu\text{m}$  UHPLC columns with novel, unique, stationary phases and 1000-bar pressure max.**
  - **alkylaryl and alkylpentafluorophenyl groups are useful for polar analytes, structural isomers and analogs.**
  - **Larger particle size and larger frits allow faster flow rates (+30%) at the same pressure as most sub-2- $\mu\text{m}$  columns**

- **Acknowledgements**

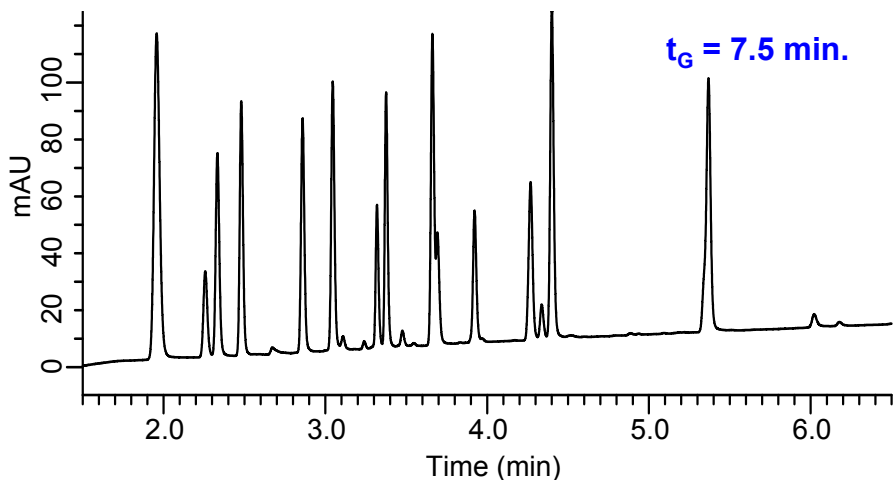
- Bob Albrecht, ChromMerge Software
- Dr. Imre Molnar and Norbert Klapczynski, Molnar-Institute



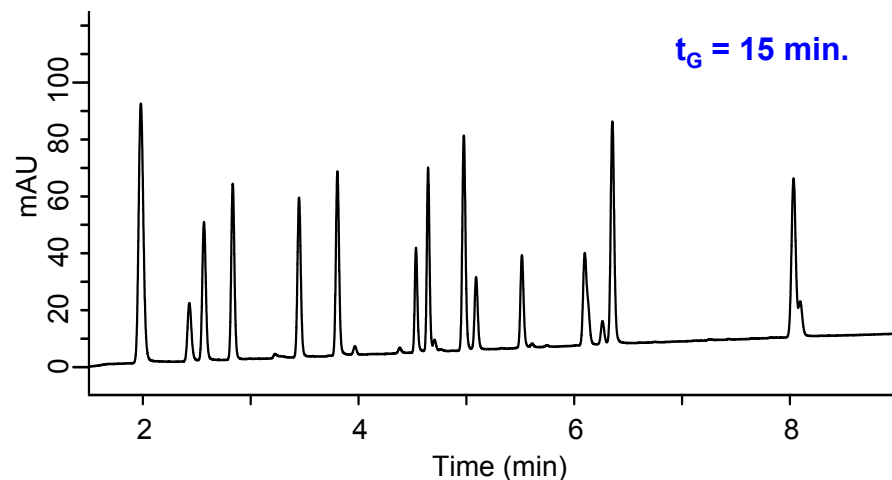
# Additional Data (not shown in presentation)



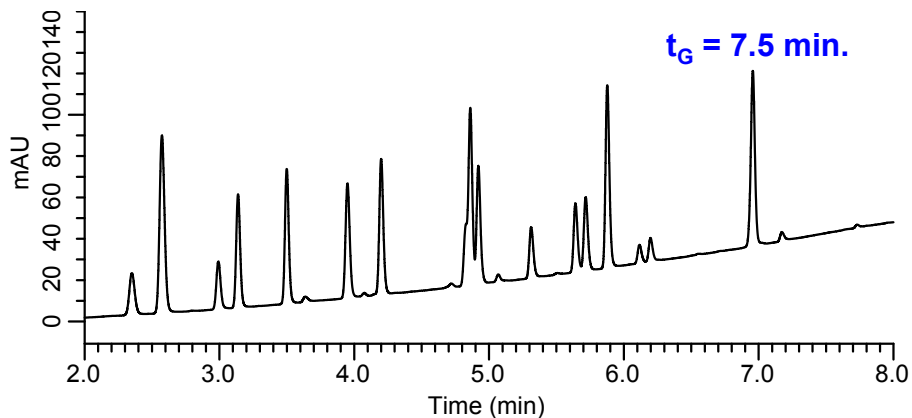
# ACE C18: Gradients ACN/water vs. MeOH/water, 30°C only



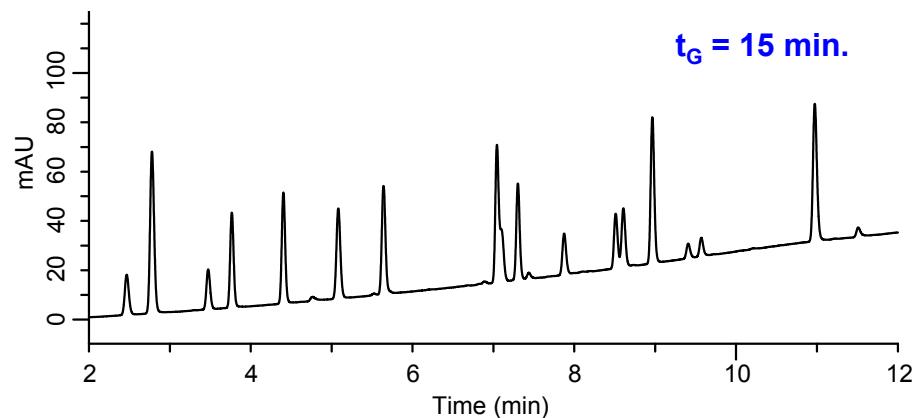
File Name: 30C\_7PT5MIN\_ACNC18254100.cdf  
Sample Name: 19 compd mix Operator: WAEGHE **ACN**



File Name: 30C\_15MIN\_ACNC18254100.cdf  
Sample Name: 19 compd mix Operator: WAEGHE **ACN**



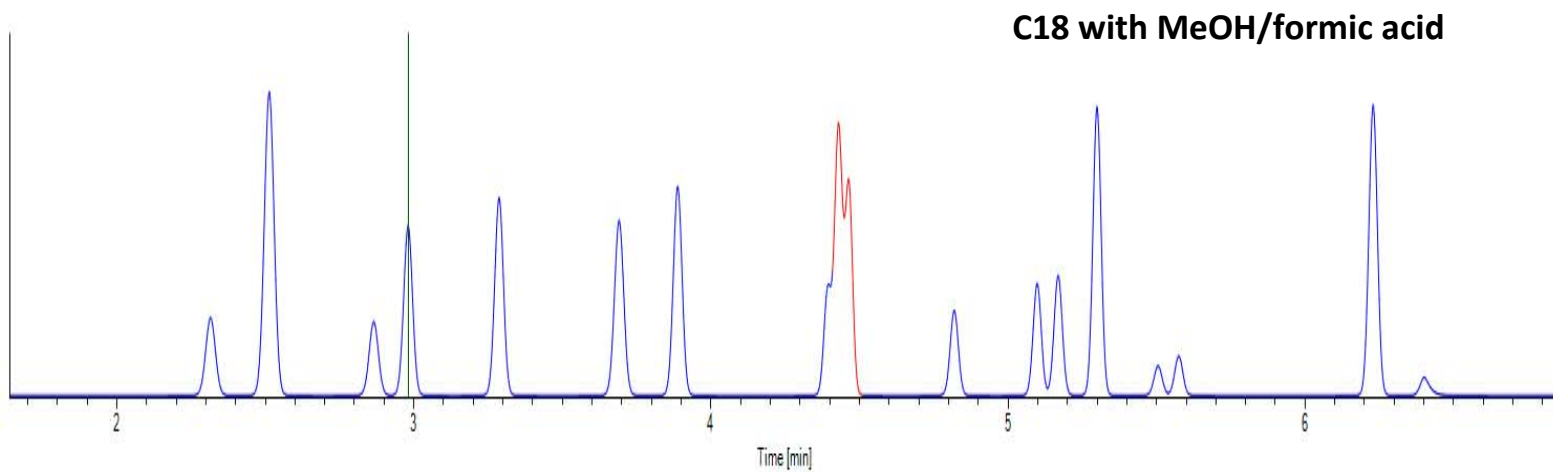
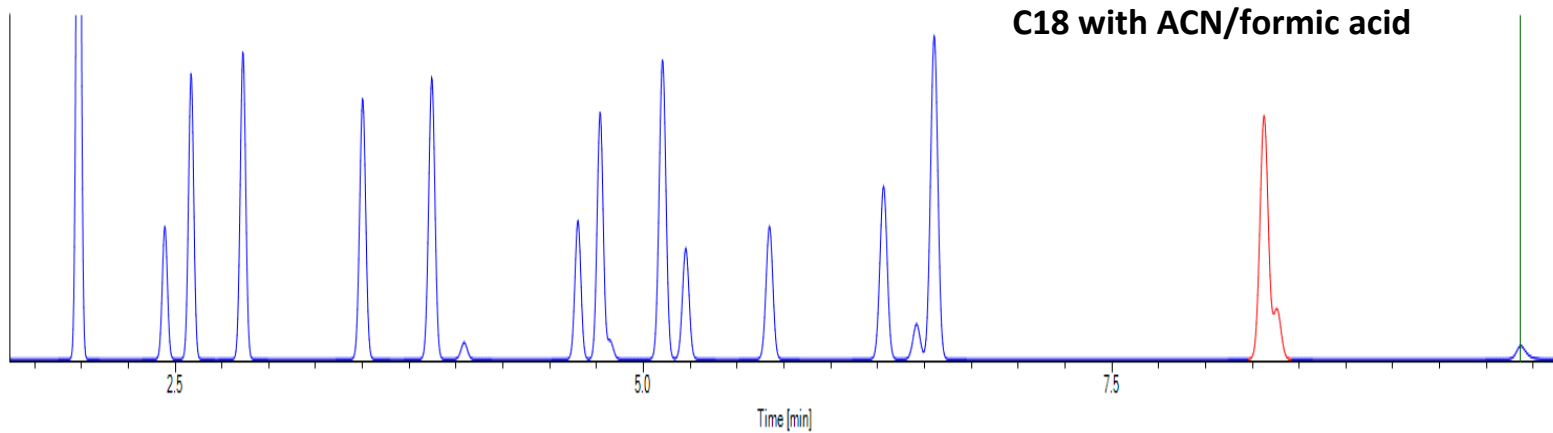
File Name: 30C\_7PT5MIN\_MEOHC182ND254100.cdf  
Sample Name: 19 compd mix Operator: WAEGHE **MeOH**

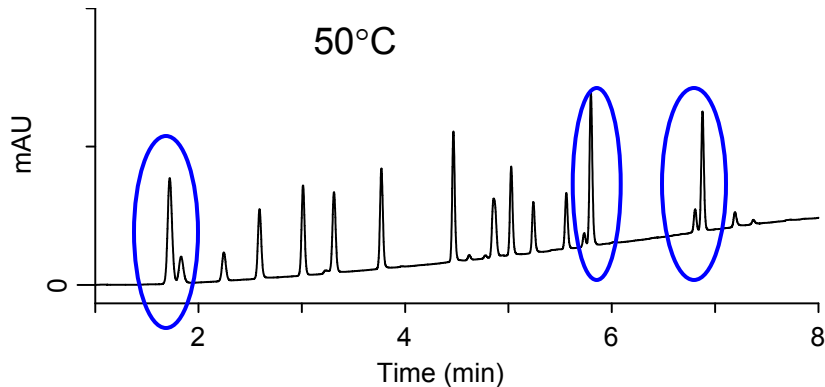


File Name: 30C\_15MIN\_MEOHC18254100.cdf  
Sample Name: 19 compd mix Operator: WAEGHE **MeOH**

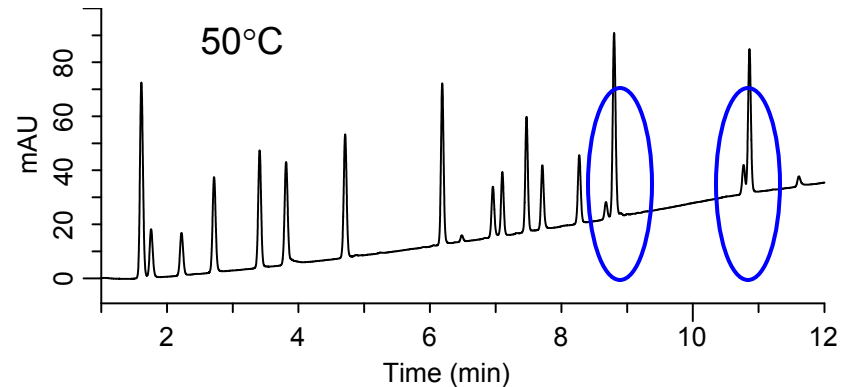


# ACE C18: Best predicted results with ACN and MeOH gradients at 30°C using 2.1 x 50 mm ACE Excel 2

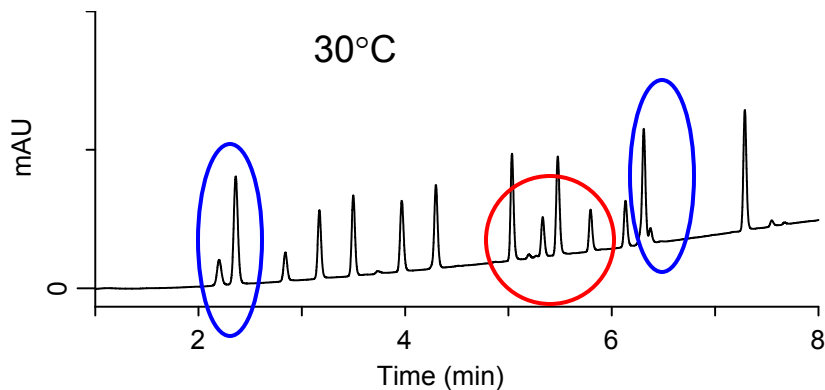




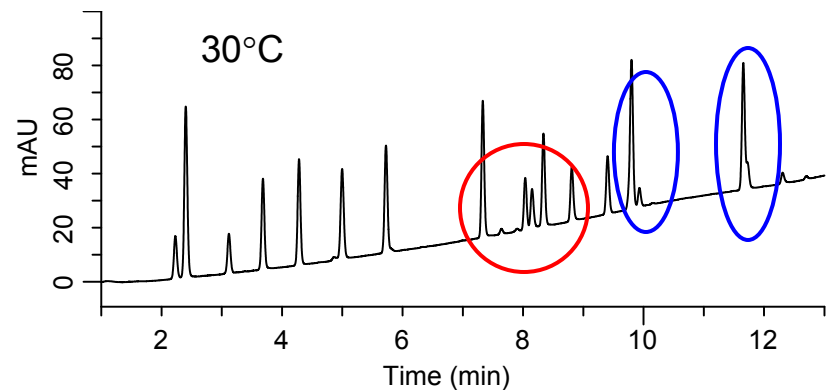
File Name: 50C\_7PT5MIN\_MEOHC18AR254100.cdf  
 Sample Name: 19 compd mix Operator: WAEGHE



File Name: 50C\_15MIN\_MEOHC18AR254100.cdf  
 Sample Name: 19 compd mix Operator: WAEGHE



File Name: 30C\_7PT5MIN\_MEOHC18AR2NDINJ254100.cdf  
 Sample Name: 19 compd mix Operator: WAEGHE

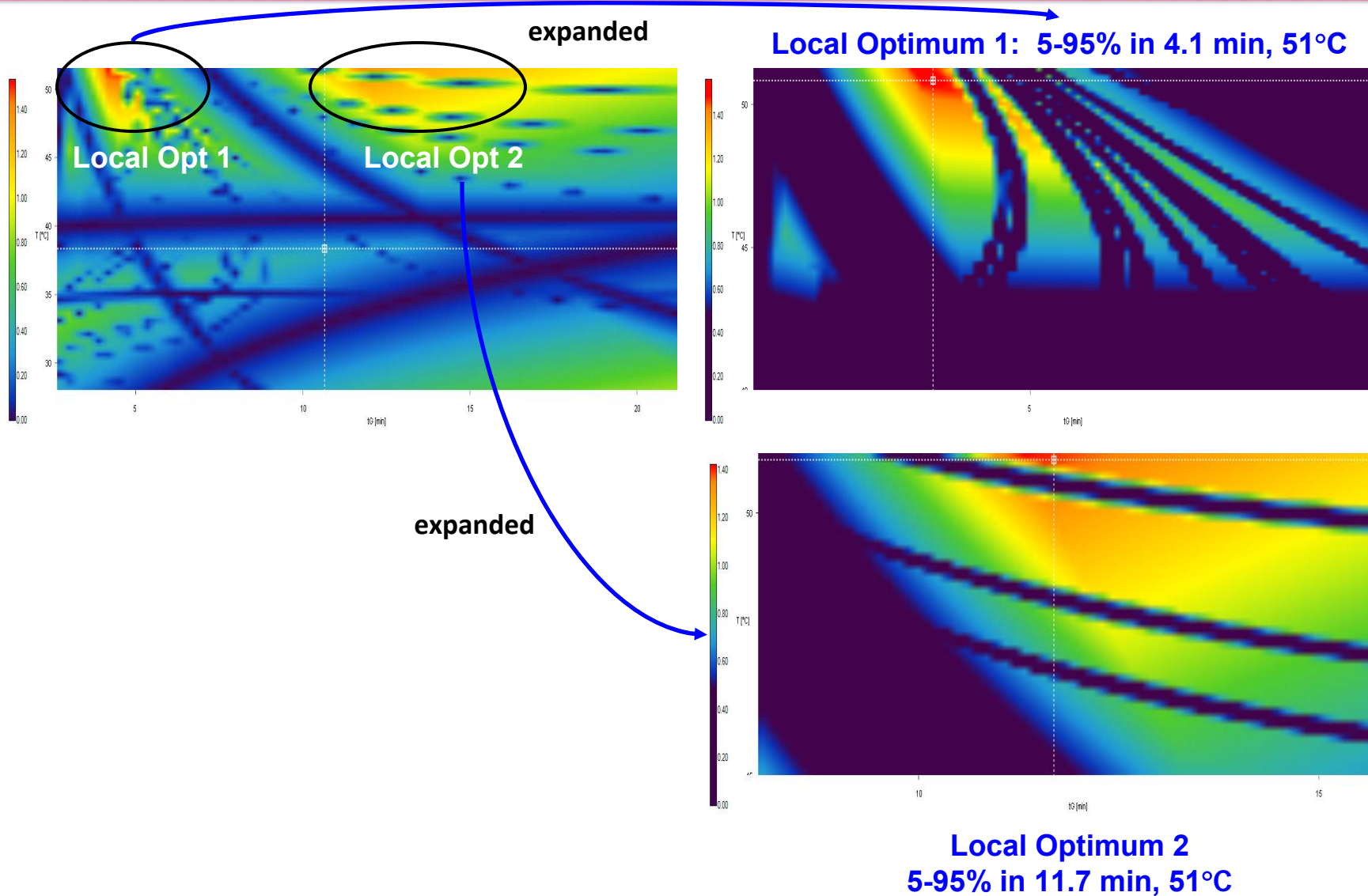


File Name: 30C\_15MIN\_MEOHC18AR254100.cdf  
 Sample Name: 19 compd mix Operator: WAEGHE





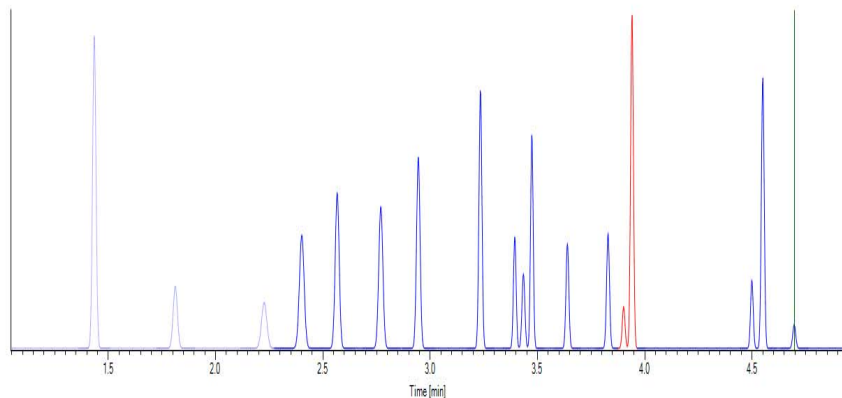
# ACE C18-AR: DryLab® 4 2-D Resolution Maps Using MeOH/water (0.1% HCOOH)



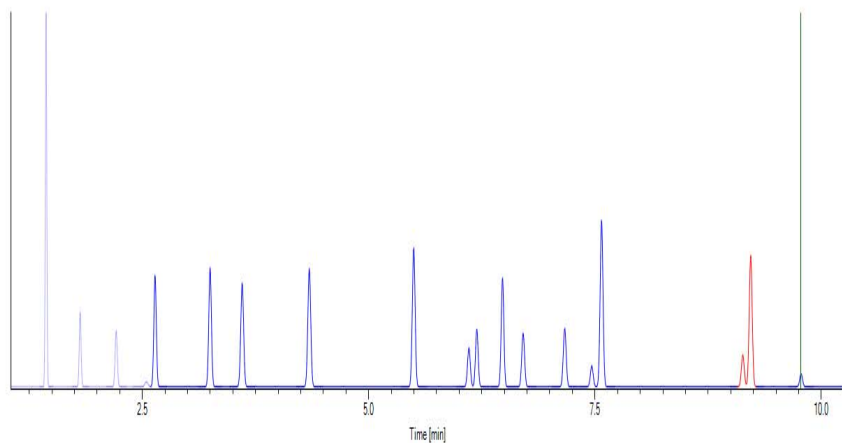


# ACE C18-AR with MeOH/water (0.1% HCOOH) Predicted vs. Actual Chromatograms at Local Optima

## Predicted Optima



**Local Optimum 1: 5–95% in 4.1 min, 51°C**



**Local Optimum 2: 5–95% in 11.7 min, 51°C**

## Actual Runs

