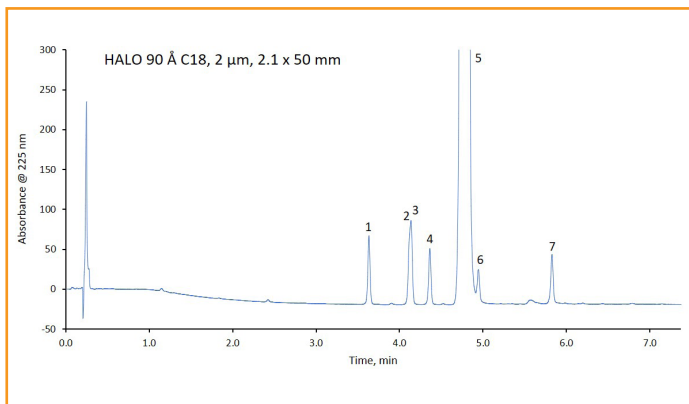
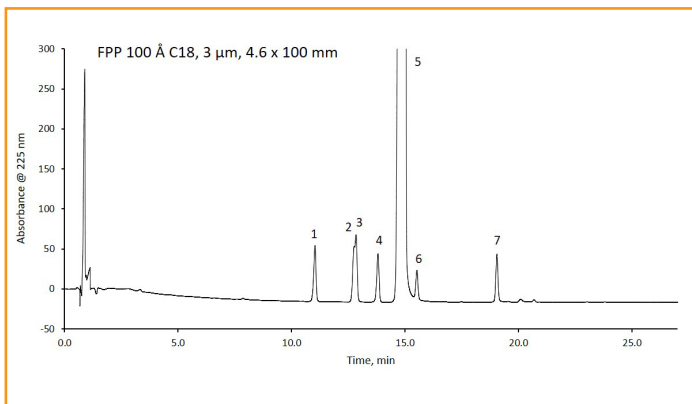




## USP Itraconazole System Suitability Comparison

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### TEST CONDITIONS:

**Column:** FPP 100 Å C18, 3 µm, 4.6 x 100 mm

**Column:** HALO 90 Å C18, 2 µm, 2.1 x 50 mm

**Part Number:** 91812-402

**Mobile Phase A:** 27.2 g/L of Tetrabutylammonium Hydrogen Sulfate in Water

**Mobile Phase B:** ACN

**Flow Rate:** 1.5 mL/min (4.6 mm)  
0.5 mL/min (2.1 mm)

**Pressure:** 307 bar/4.6 mm  
455 bar/2.1 mm

**Temperature:** 30°C

**Detection:** UV 225 nm, PDA

**Injection Volume:** 10 µL (4.6 mm)  
1 µL (2.1 mm)

**Sample Solvent:** 0.4% HCl in Methanol

**Data Rate:** 100 Hz

**Response Time:** 0.025 sec.

**Flow Cell:** 1 µL

**Instrument:** Shimadzu Nexera X2

#### Gradients:

FPP C18, 3 µm 4.6 x 100 mm:

Time	%B
0.00	20
2.00	20
22.00	50
27.00	50

HALO 90 Å C18 2 µm 2.1 x 50 mm:

Time	%B
0.00	20
0.55	20
6.00	50
7.37	50

### PEAK IDENTITIES

- |                       |                        |
|-----------------------|------------------------|
| 1. 4-Triazolyl Isomer | 5. Itraconazole        |
| 2. Propyl analog      | 6. n-Butyl isomer      |
| 3. Isopropyl analog   | 7. Didioxolanyl analog |
| 4. Epimer             |                        |

Itraconazole is an antifungal medication used for the treatment of various fungal and yeast infections. With the newly approved <621> guidance for allowable changes to USP gradient methods, the method for itraconazole system suitability which was official as of 01-May-2020 from USP can be optimized to save time, reduce solvent consumption, and reduce sample if needed. The method specifies a 4.6 x 100 mm, 3 µm L1 column. By changing to a shorter length and smaller ID column with smaller particle size (HALO 90 Å, 2 µm, 2.1 x 50 mm), the total run time is reduced by more than 3 times and solvent consumption is reduced by 11 times. Even with these changes, the HALO® column passes the system suitability requirement of peak-to-valley ratio by 2 times the minimum. Additionally, the amount of sample injected is reduced from 10 µL to 1 µL. HALO® Fused-Core® technology enables USP gradient methods to be optimized for both time and solvent savings.

