



Using Selectivity to Optimize Resolution for Improved LC and LC–MS Method Development with Superficially Porous Particles

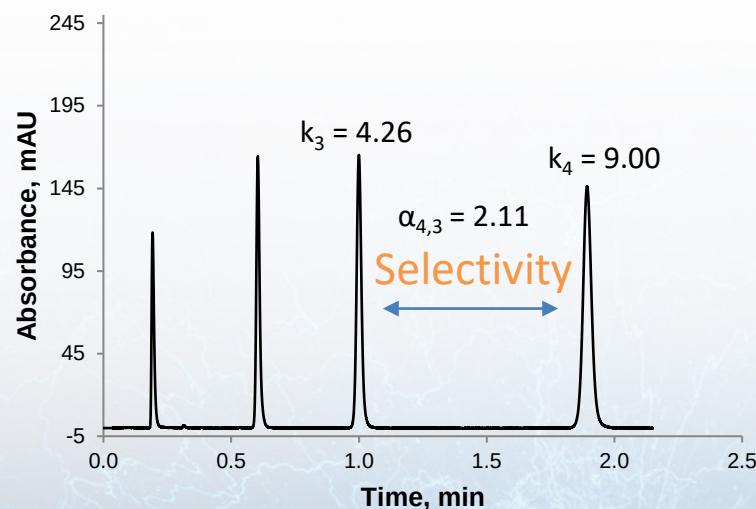
Stephanie A. Schuster, Ph.D.
Advanced Materials Technology, Inc.
Wilmington, DE 19810
March 19, 2020

Outline

- Selectivity
- Parameters that Influence Selectivity
- Method Screening
- Summary/Conclusions

What is Selectivity?

- Selectivity (α) (also known as separation factor)
 - space between peaks in an HPLC separation
 - ratio of retention factors (k) between neighboring peaks and is always 1.0 or greater: $\alpha = k_2 / k_1$



TEST CONDITIONS

Column: 2.1 mm x 50 mm HALO 2 C18

Mobile Phase: 85/15 ACN/Water

Flow rate: 0.5 mL/min

Temperature: Ambient (~25 °C)

Detector: UV (254 nm)

Sample Volume: 0.2 μ L

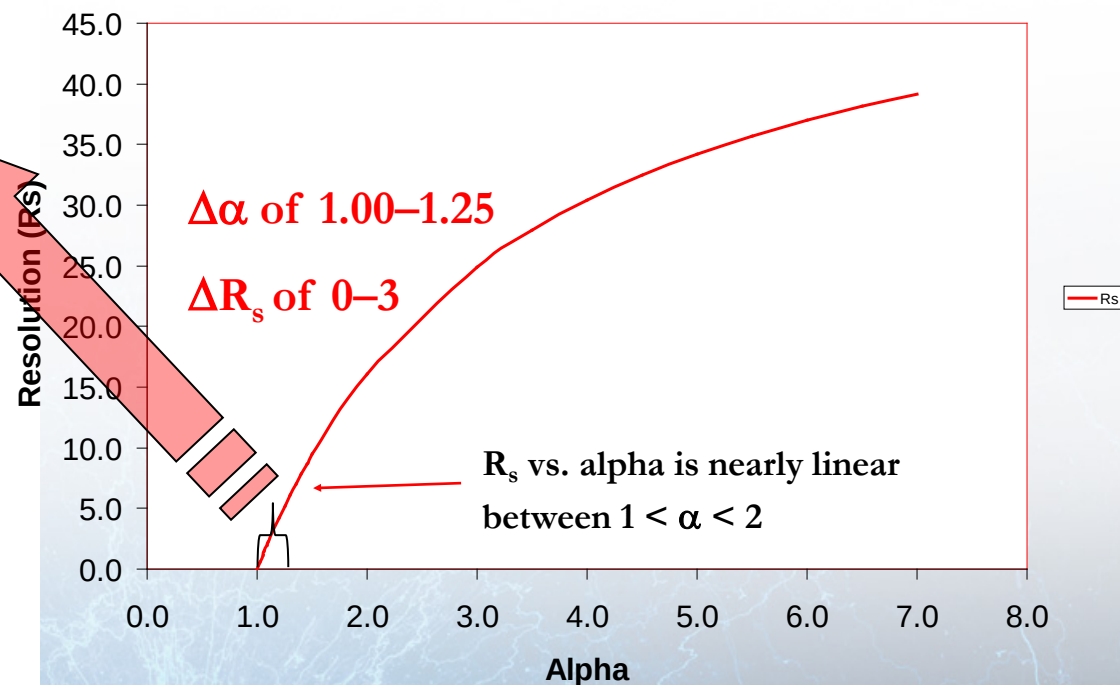
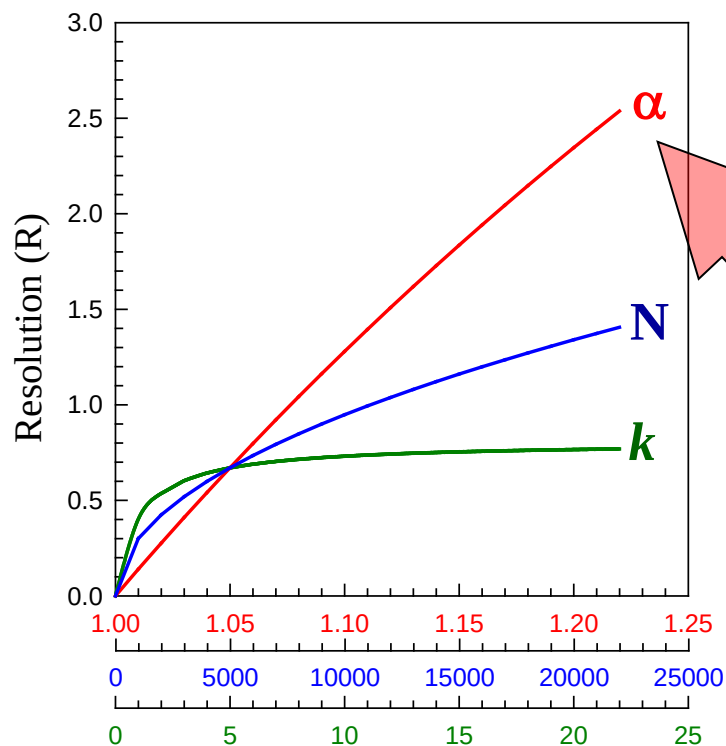
Peak Identities:

1. Uracil	27 μ g/mL
2. Pyrene	67 μ g/mL
3. Decanophenone	267 μ g/mL
4. Dodecanophenone	467 μ g/mL

Effect of Selectivity on Resolution

$$R_s = \underbrace{\left(\frac{\sqrt{N}}{4} \right)}_{\text{Efficiency}} \times \underbrace{\left[\frac{(\alpha - 1)}{\alpha} \right]}_{\text{Selectivity}} \times \underbrace{\left[\frac{k_2}{(1 + k_2)} \right]}_{\text{Retention}}$$

N = plates
 α = selectivity
 k = retention factor



Parameters that Influence Selectivity

- Mobile phase*



- Column type*



- pH*



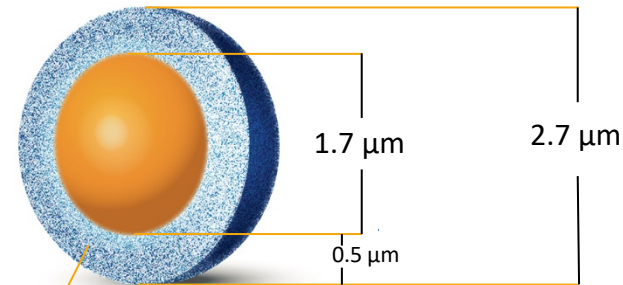
- Temperature



- Ion-pair concentration*
- % B (organic) solvent/gradient slope
- Buffer concentration

*More effective at influencing selectivity

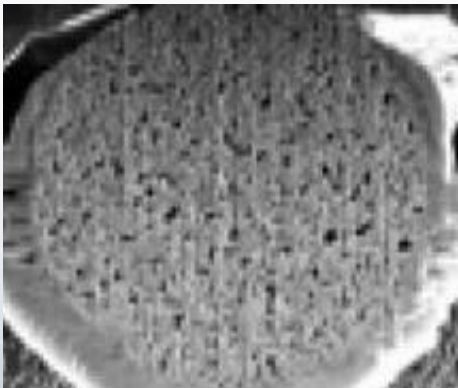
Superficially Porous Particles



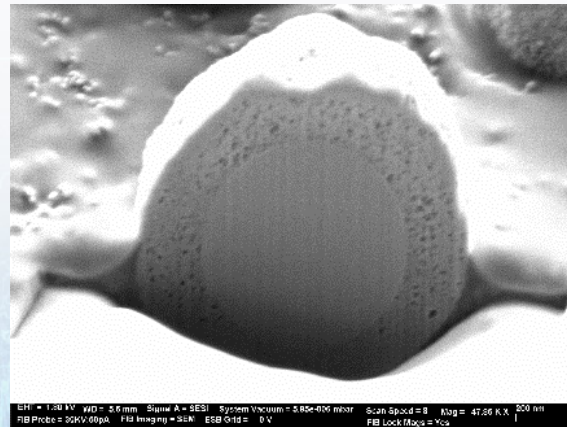
Shell with 90 Å pores

- Solid silica core
- Porous silica shell
- Shell thickness and pore size are tightly controlled

Fully Porous Particle (FPP)



HALO 90 Å, 2.7 μm





Effect of Mobile Phase on Selectivity

Testing Conditions:

Mobile Phase A: Water

B: see chromatogram

Isocratic: 50%B

Instrument: Nexera 062

Wavelength: 220nm

Injection: 0.5 μ l

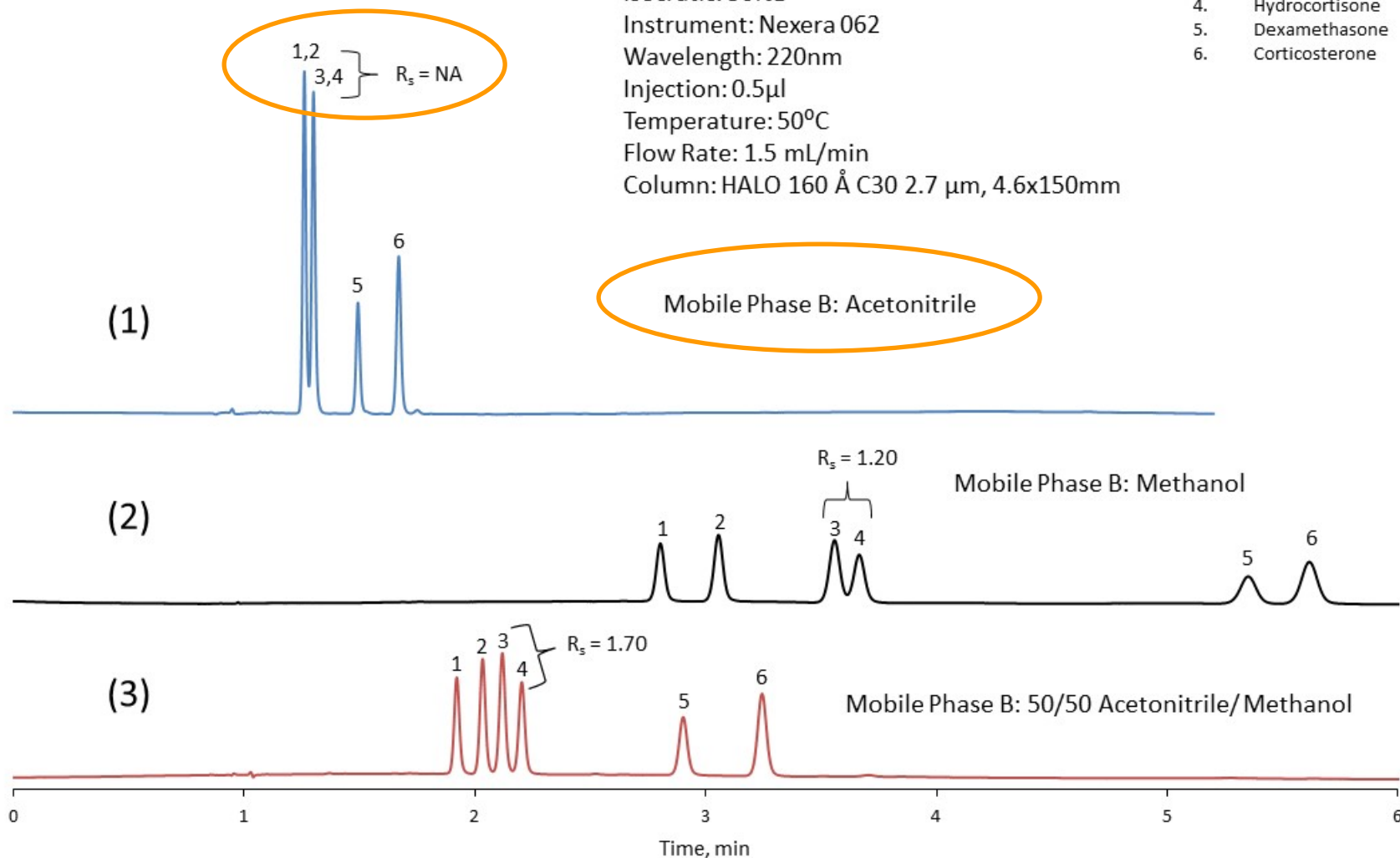
Temperature: 50°C

Flow Rate: 1.5 mL/min

Column: HALO 160 Å C30 2.7 μ m, 4.6x150mm

Peak Identities:

1. Prednisone
2. Cortisone
3. Prednisolone
4. Hydrocortisone
5. Dexamethasone
6. Corticosterone





Effect of Mobile Phase on Selectivity

Testing Conditions:

Mobile Phase A: Water

B: see chromatogram

Isocratic: 50%B

Instrument: Nexera 062

Wavelength: 220nm

Injection: 0.5 μ l

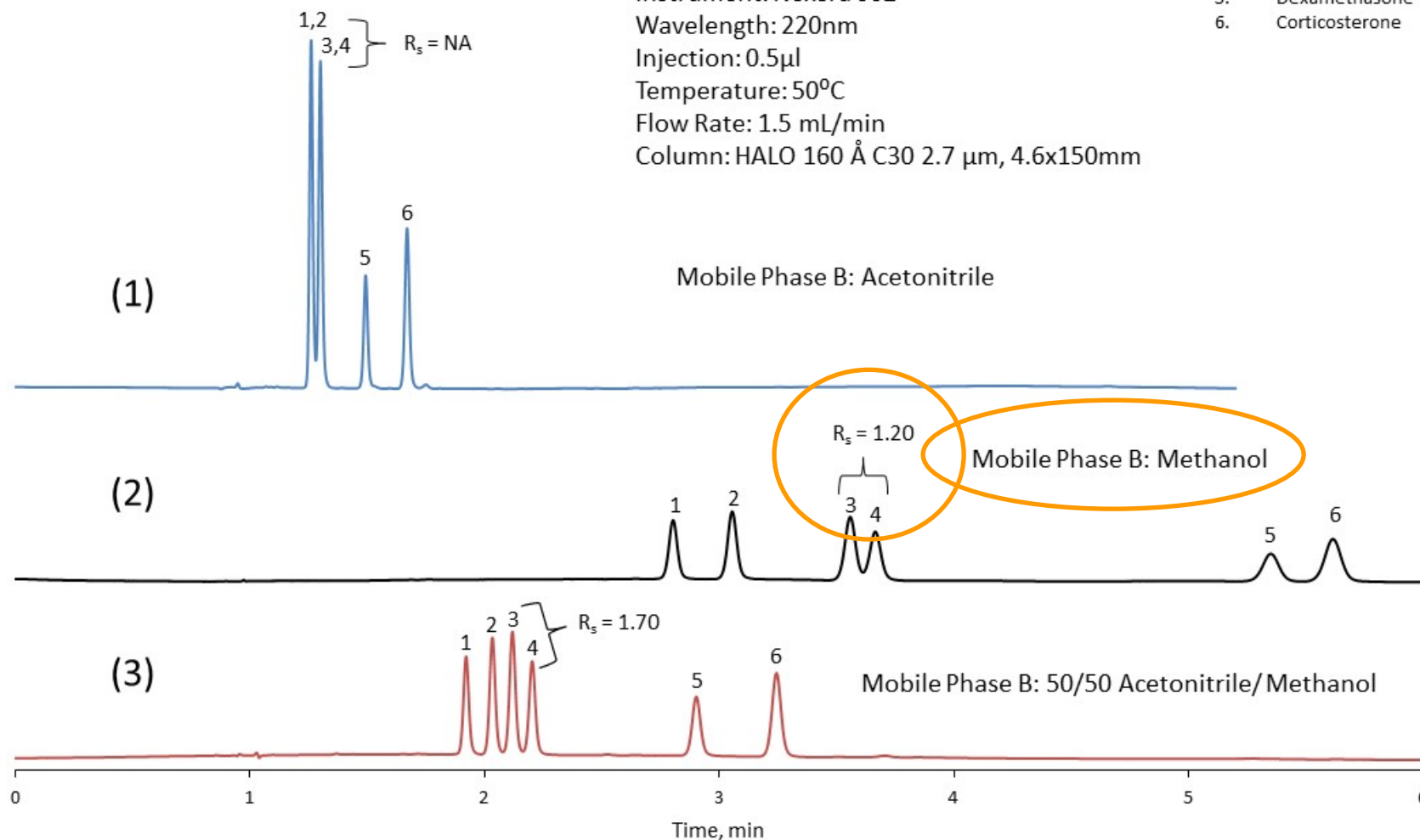
Temperature: 50°C

Flow Rate: 1.5 mL/min

Column: HALO 160 Å C30 2.7 μ m, 4.6x150mm

Peak Identities:

1. Prednisone
2. Cortisone
3. Prednisolone
4. Hydrocortisone
5. Dexamethasone
6. Corticosterone





Effect of Mobile Phase on Selectivity

Testing Conditions:

Mobile Phase A: Water

B: see chromatogram

Isocratic: 50%B

Instrument: Nexera 062

Wavelength: 220nm

Injection: 0.5 μ l

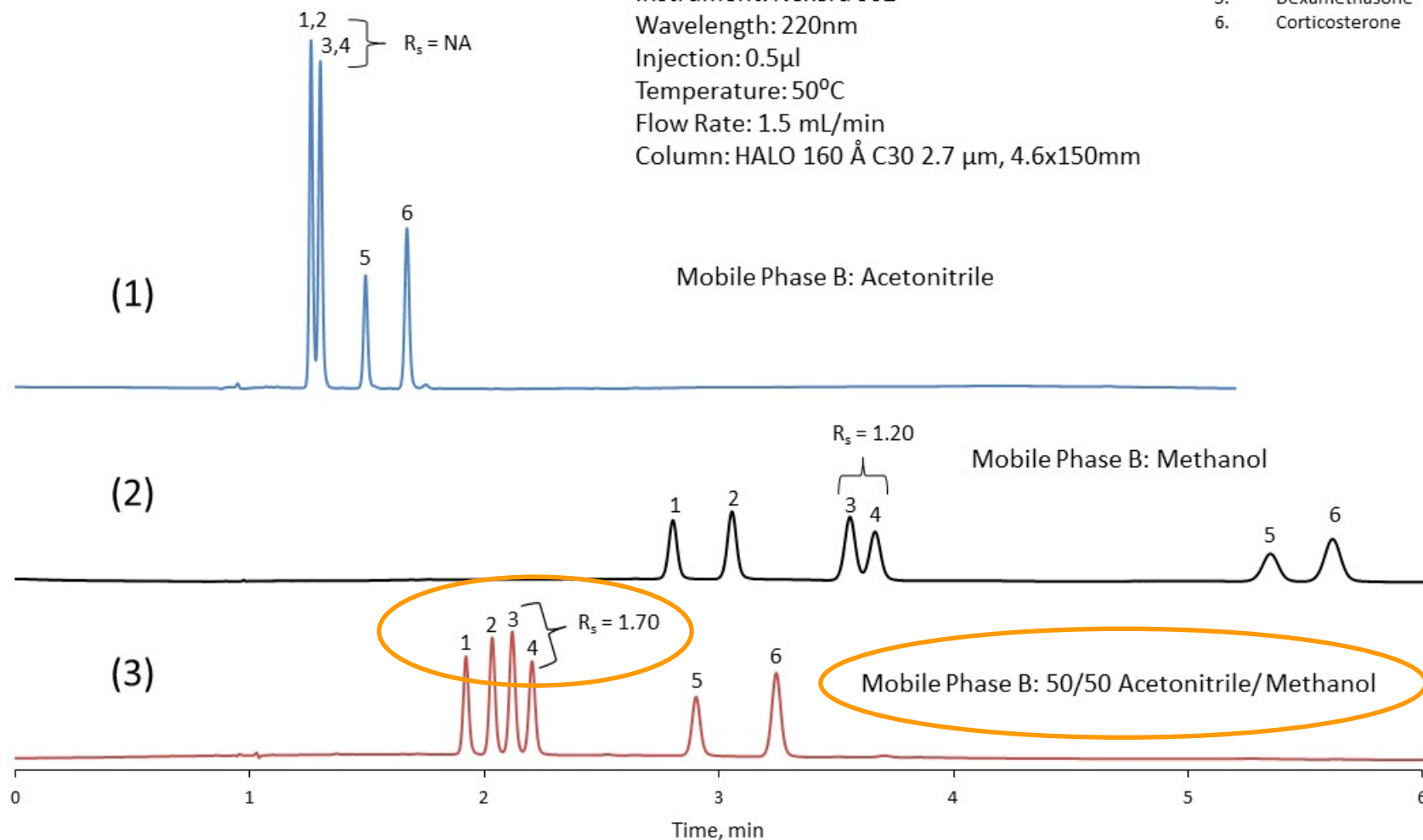
Temperature: 50°C

Flow Rate: 1.5 mL/min

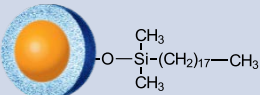
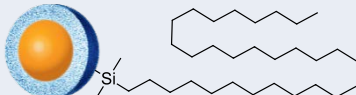
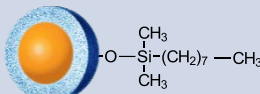
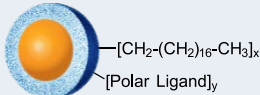
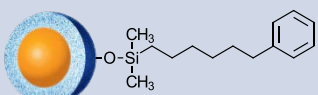
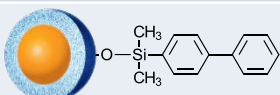
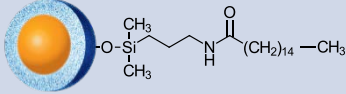
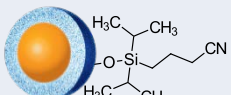
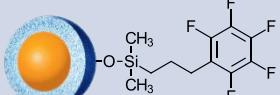
Column: HALO 160 Å C30 2.7 μ m, 4.6x150mm

Peak Identities:

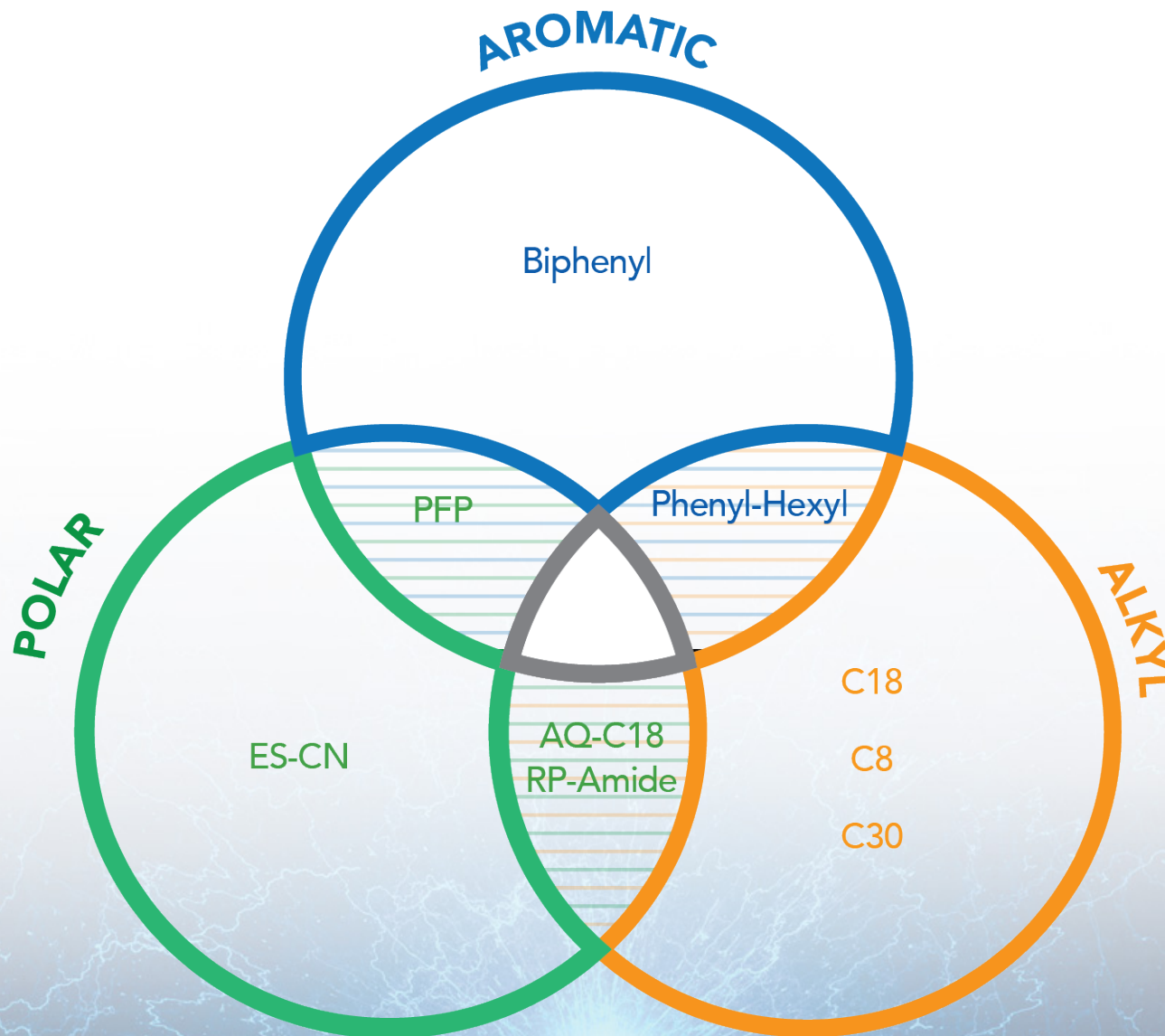
1. Prednisone
2. Cortisone
3. Prednisolone
4. Hydrocortisone
5. Dexamethasone
6. Corticosterone



HALO[®] Phases for Reversed-Phase HPLC and UHPLC

HALO [®] Bonded Phase	Structure	Chemistry	Types of Interactions
C18		Alkyl	• Hydrophobic
C30		Alkyl	• Hydrophobic
C8		Alkyl	• Hydrophobic
AQ-C18		Alkyl Polar	• Mainly hydrophobic • Some dipole-dipole
Phenyl-Hexyl		Aromatic Alkyl	• Hydrophobic • $\pi - \pi$
Biphenyl		Aromatic	• $\pi - \pi$ • Hydrophobic
RP-Amide		Polar Alkyl	• Hydrogen Bonding • Hydrophobic
ES-CN		Polar	• Dipole-dipole • Hydrophobic
PFP		Aromatic Polar	• Hydrophobic • $\pi - \pi$ • Dipole-dipole • Hydrogen bonding

HALO[®] Phases by Chemical Classification



Selectivity Differences Among HALO® Phases

Hydrophobic Subtraction Model

$$\log \left(\frac{k_x}{k_{EB}} \right) = \eta H - \sigma S^* + \beta A + \alpha B + \kappa C$$

Decreased
Similarity to C18

F _s	Phase	USP type	H	S*	A	B	C (pH 2.8)	C (pH 7.0)
0	HALO C18	L1	1.100	0.040	0.000	-0.050	0.050	0.040
10.04	HALO C8	L7	0.910	0.020	-0.130	0.000	-0.010	0.180
12.07	HALO AQ-C18	L1	1.000	-0.036	0.099	-0.048	0.156	0.864
17.35	HALO Phenyl-Hexyl	L11	0.780	-0.090	-0.230	0.000	0.100	0.450
17.43	HALO C30	L62	0.938	-0.046	-0.140	0.023	0.170	0.350
22.78	HALO ES-CN	L10	0.566	-0.110	-0.344	0.021	0.126	1.150
26.76	HALO Biphenyl	L11	0.708	-0.183	-0.279	0.028	0.047	0.990
52.83	HALO RP-Amide	L60	0.850	0.080	-0.380	0.190	-0.410	0.310
94.45	HALO PFP	L43	0.702	-0.117	-0.073	-0.062	1.170	0.972

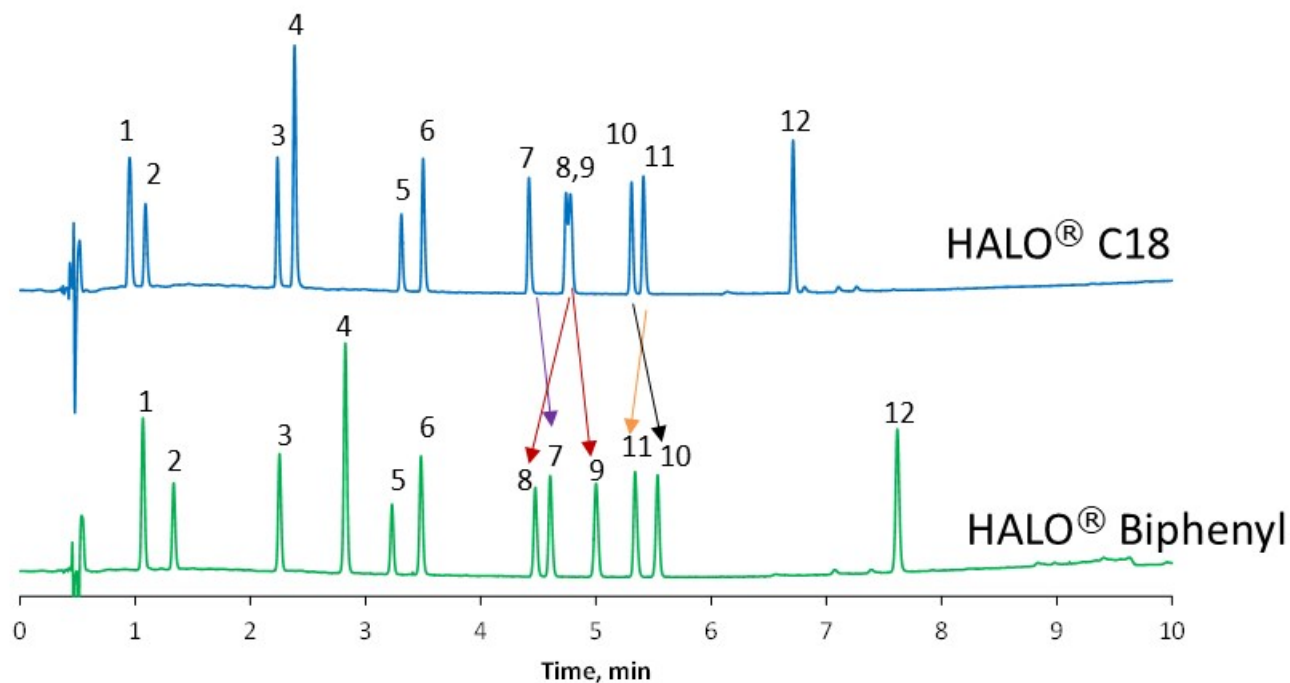
*Note HSM values listed are for 2.7 µm particle size.

F_s

$$= \sqrt{(w_H(H_1 - H_2))^2 + (w_S(S^*_1 - S^*_2))^2 + (w_A(A_1 - A_2))^2 + (w_B(B_1 - B_2))^2 + (w_{C_{2.8}}(C_{2.8_1} - C_{2.8_2}))^2}$$



Effect of Bonded Phase on Selectivity



Peak Identities:

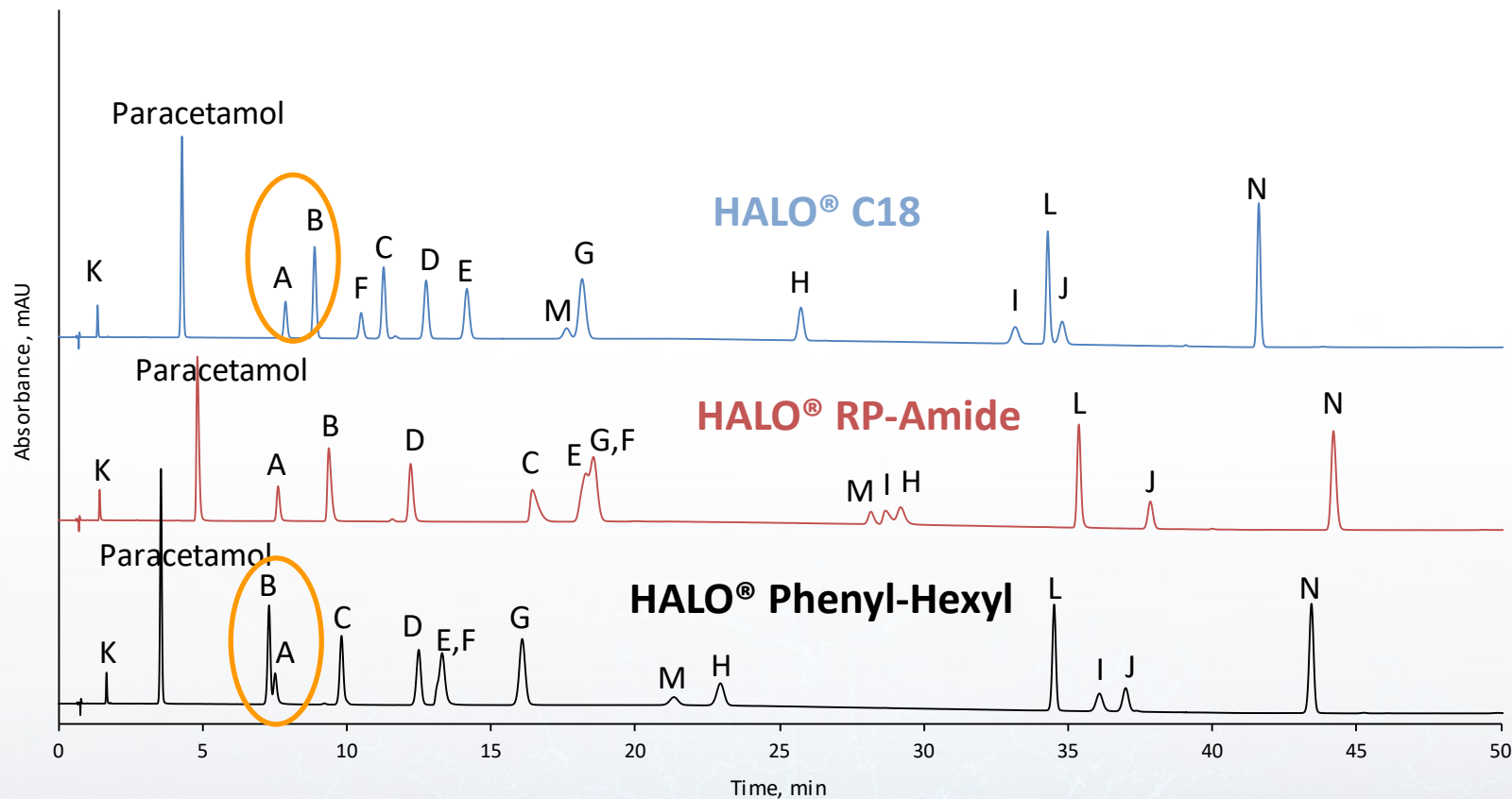
1. Atenolol
2. Sotalol
3. Nadolol
4. Pindolol
5. Acebutolol
6. Metoprolol
7. Oxprenolol
8. Bisoprolol
9. Labetalol
10. Propranolol
11. Alprenolol
12. Carvedilol

2.7 μ m HALO, phases as indicated, 2.1 x 100 mm SPP columns

1 μ L, 0.50 mL/min, 35 $^{\circ}$ C, 220 nm

Gradient from 10-50% CH₃CN/water/0.1% TFA in 10 min

Phase Screening with Constant Conditions



TEST CONDITIONS:

Column: HALO 90 Å, 2.7 µm, 2.1 x 100 mm, phase as indicated

Mobile Phase A: pH 7 Phosphate Buffer (1.7 g. potassium dihydrogen phosphate and 1.8 g. dipotassium hydrogen in 1000 mL)

Mobile Phase B: Methanol

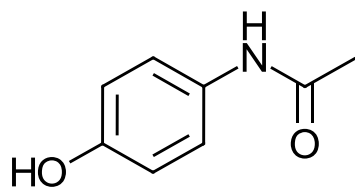
Gradient:	Time	%B
	0.0	5
	1.0	5
	10.0	10
	20.0	10
	40.0	34
	50.0	34

Flow Rate: 0.3 mL/min

Initial Pressure: 246 bar

Temperature: 30 °C

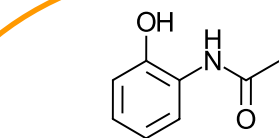
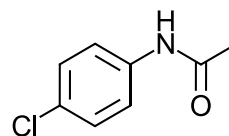
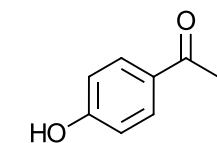
Detection: 254 nm, PDA



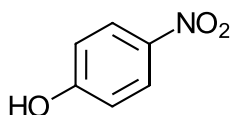
Paracetamol

E. 1-(4-hydroxyphenyl) ethan-1-one

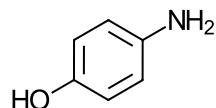
J. N- (4-chlorophenyl) acetamide



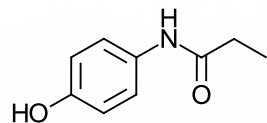
A. N-(2-hydroxyphenyl) acetamide



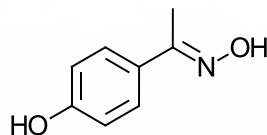
F. 4- nitrophenol



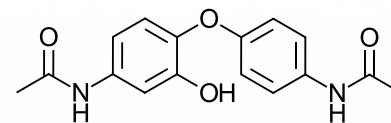
K. 4- aminophenol



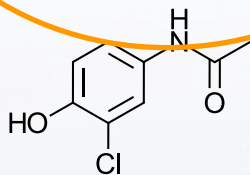
B. N- (4-hydroxyphenyl) propanamide



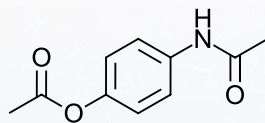
G. [1-(4-hydroxyphenyl) ethylidene] hydroxylamine



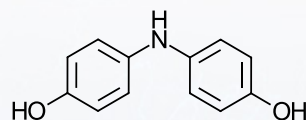
L. N- [4-(4-acetamido-2-hydroxyphenoxy) phenyl] acetamide



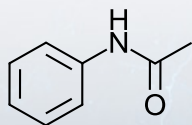
C. N-(3-chloro-4-hydroxyphenyl) propanamide



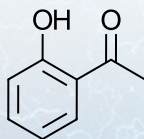
H. 4- acetamidophenyl acetate



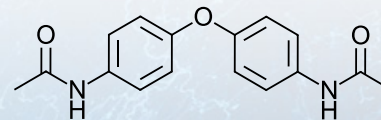
M. 4,4'- azanediyl diphenol



D. N- phenylacetamide

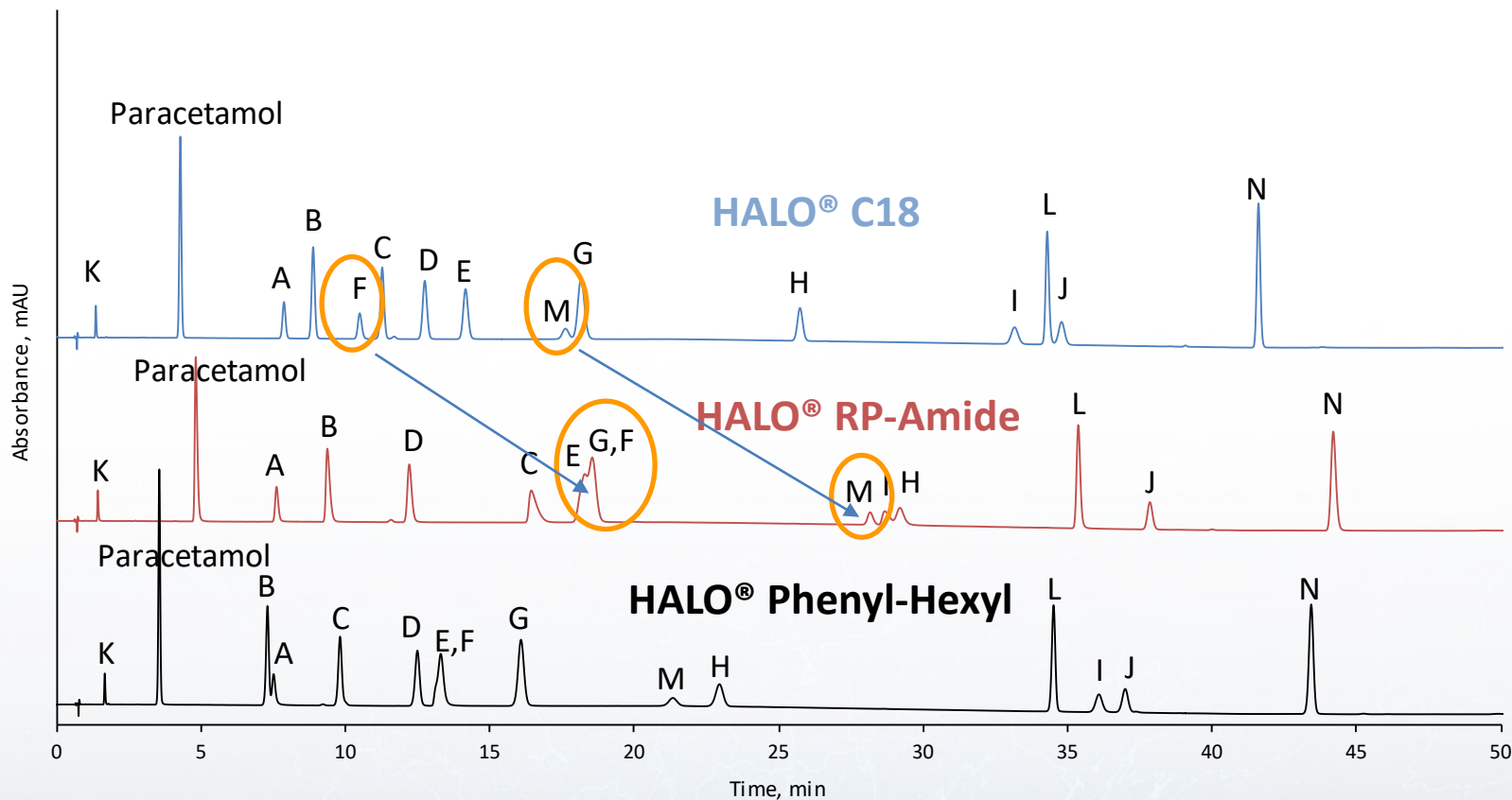


I. 1-(2-hydroxyphenyl) ethan-1-one



N. N,N'- [oxydi (4,1- phenylene)] diacetamide

Phase Screening with Constant Conditions



TEST CONDITIONS:

Column: HALO 90 Å, 2.7 µm, 2.1 x 100 mm, phase as indicated

Mobile Phase A: pH 7 Phosphate Buffer (1.7 g. potassium dihydrogen phosphate and 1.8 g. dipotassium hydrogen in 1000 mL)

Mobile Phase B: Methanol

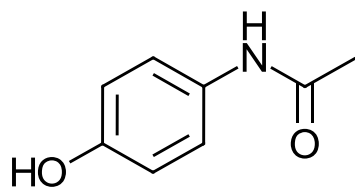
Gradient:	Time	%B
	0.0	5
	1.0	5
	10.0	10
	20.0	10
	40.0	34
	50.0	34

Flow Rate: 0.3 mL/min

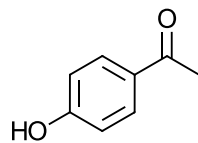
Initial Pressure: 246 bar

Temperature: 30 °C

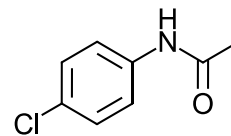
Detection: 254 nm, PDA



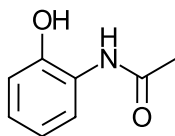
Paracetamol



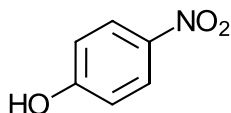
E. 1-(4-hydroxyphenyl) ethan-1-one



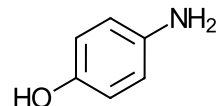
J. N-(4-chlorophenyl) acetamide



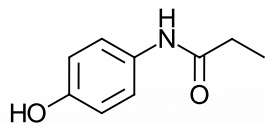
A. N-(2-hydroxyphenyl) acetamide



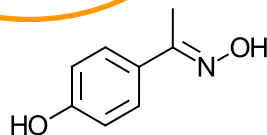
F. 4-nitrophenol



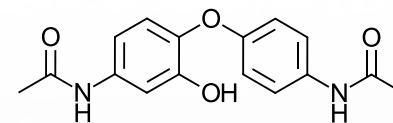
K. 4-aminophenol



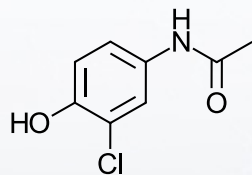
B. N-(4-hydroxyphenyl) propanamide



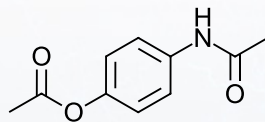
G. [1-(4-hydroxyphenyl) ethylidene] hydroxylamine



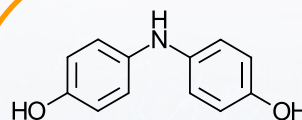
L. N-[4-(4-acetamido-2-hydroxyphenoxy) phenyl] acetamide



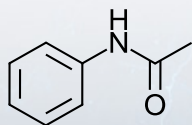
C. N-(3-chloro-4-hydroxyphenyl) propanamide



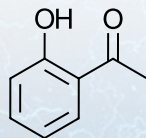
H. 4-acetamidophenyl acetate



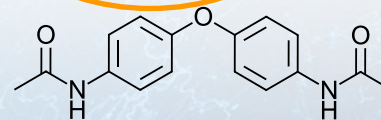
M. 4,4'-azanediyldiphenol



D. N-phenylacetamide



I. 1-(2-hydroxyphenyl) ethan-1-one



N. N,N'-[oxydi(4,1-phenylene)] diacetamide

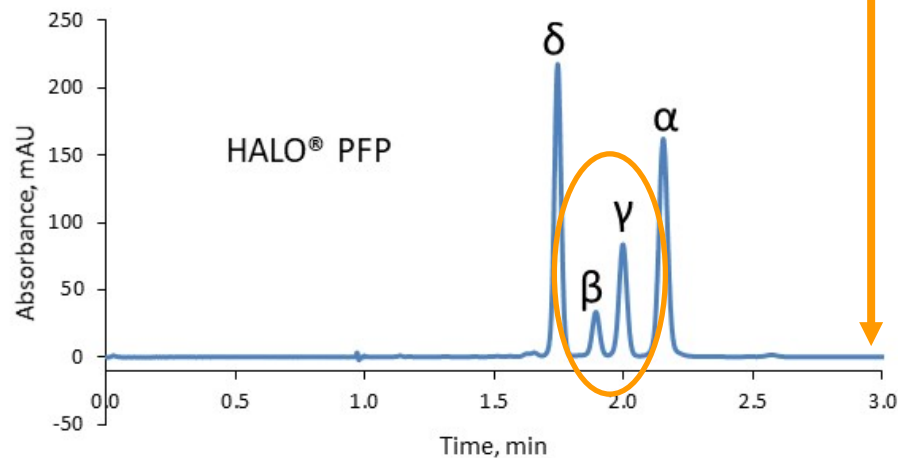
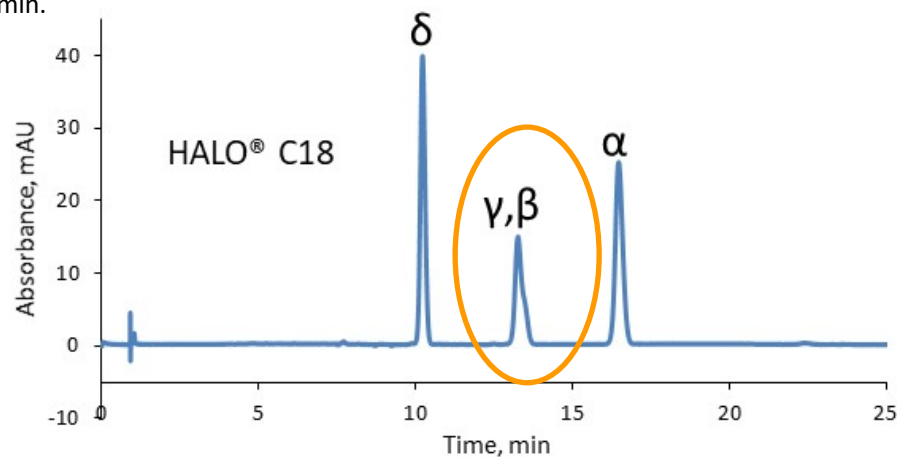
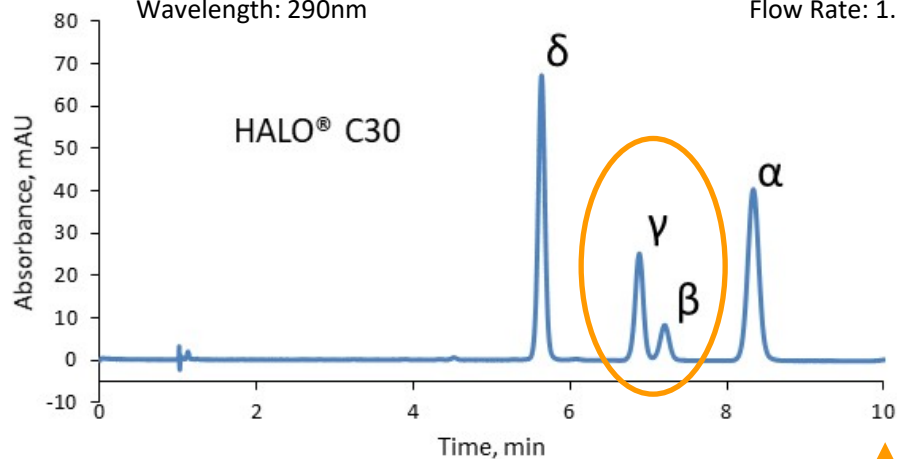
Phase Screening with Constant Conditions

α , β , γ , and δ -Tocopherols

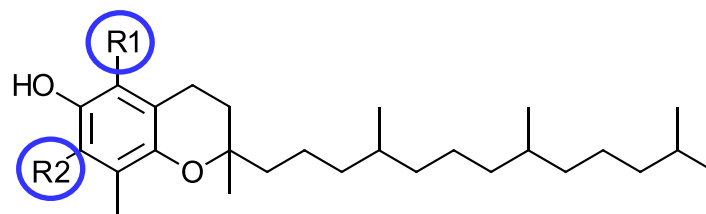
Testing Conditions:

Columns: HALO 4.6 x 150 mm, phase as indicated
Isocratic: 5/95 water/methanol
Wavelength: 290nm

Injection: 1.5 μ L
Temperature: 10°C
Flow Rate: 1.5 mL/min.

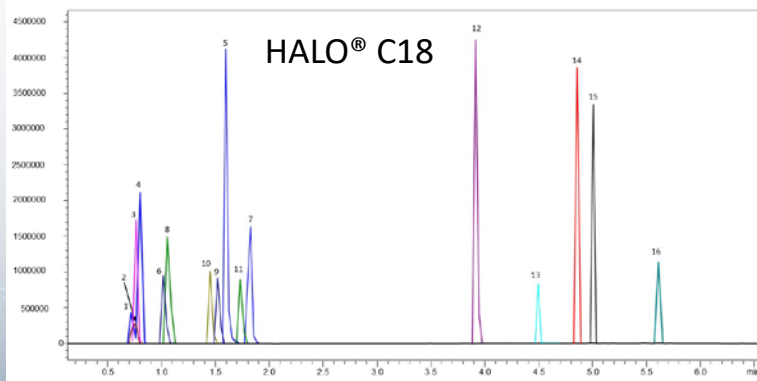
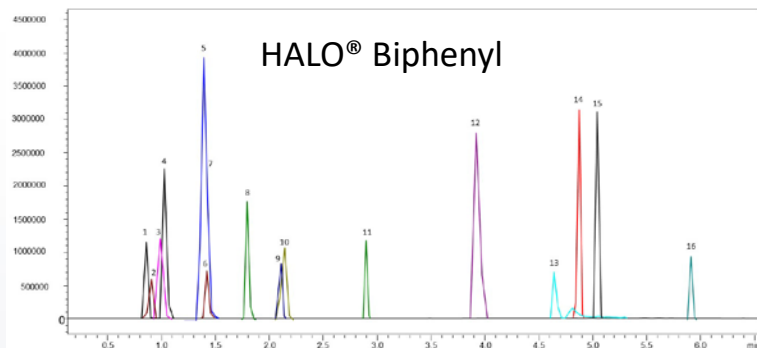
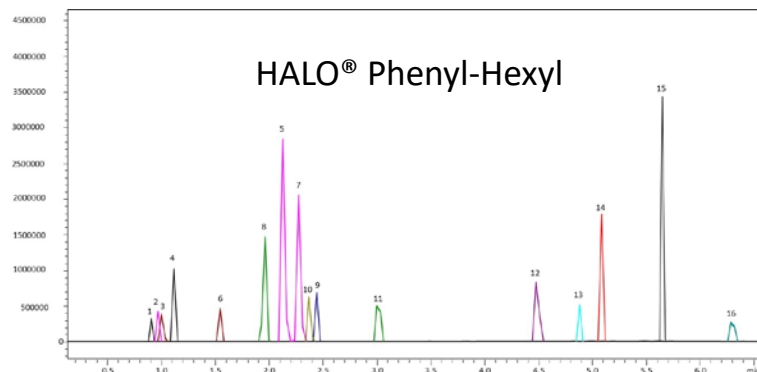


Generic Tocopherol (Vitamin E) Structure:



Tocopherol	R1	R2
Alpha (α)	CH ₃	CH ₃
Beta (β)	CH ₃	H
Gamma (γ)	H	CH ₃
Delta (δ)	H	H

LC-MS Screening of Drugs of Abuse and Metabolites: Phenyl-Hexyl, Biphenyl and C18



Test Conditions:

Columns: HALO 90 Å phase as indicated, 2.7 μ m, 2.1 x 100 mm

Mobile Phase A: water/0.1% formic acid

B: methanol/0.1% formic acid

Gradient:

Time %B

0.00 10

3.00 20

6.00 80

7.00 80

7.01 10

9.00 10

Flow Rate: 0.4 mL/min

Temperature: 30 °C

Detection: MS

Injection Volume: 0.2 μ L of
1 ng/mL drugs of abuse
and metabolites

Peak Number	Compound	m/z
1	Hydromorphone	286
2	Oxymorphone	302
3	Noroxycodone	302
4	Morphine	286
5	Methamphetamine	150
6	Naloxone	328
7	Phentermine	150
8	Codeine	300
9	Naltrexone	342
10	Oxycodone	316
11	Hydrocodone	300
12	Meperidine	248
13	Fentanyl	337
14	Buprenorphine	468
15	Methadone	310
16	THC	304

LC-MS Screening of Drugs of Abuse and Metabolites: RP-Amide and C30

Test Conditions:

Columns: HALO 90 Å or 160 Å phase as indicated, 2.7 μ m, 2.1 x 100 mm

Mobile Phase A: water/0.1% formic acid

B: methanol/0.1% formic acid

Gradient:

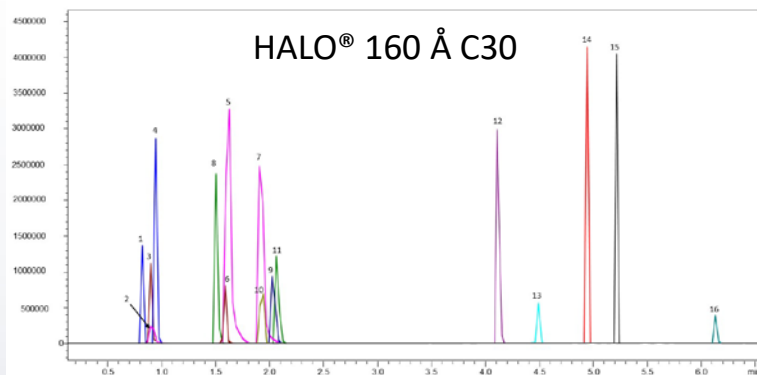
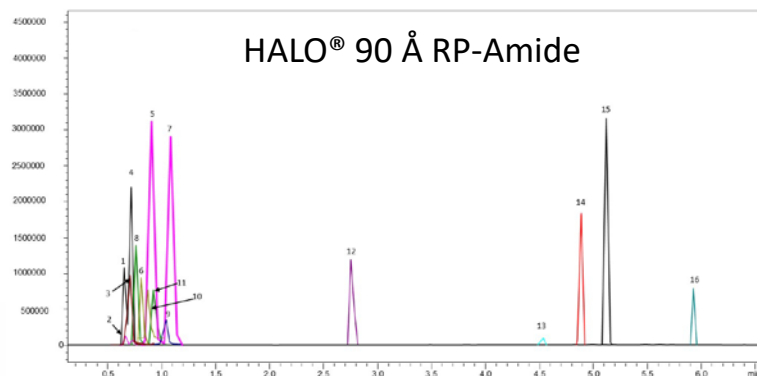
Time	%B
0.00	10
3.00	20
6.00	80
7.00	80
7.01	10
9.00	10

Flow Rate: 0.4 mL/min

Temperature: 30 °C

Detection: MS

Injection Volume: 0.2 μ L of
1 ng/mL drugs of abuse
and metabolites

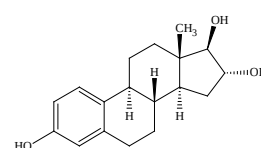


Peak Number	Compound	m/z
1	Hydromorphone	286
2	Oxymorphone	302
3	Noroxycodone	302
4	Morphine	286
5	Methamphetamine	150
6	Naloxone	328
7	Phentermine	150
8	Codeine	300
9	Naltrexone	342
10	Oxycodone	316
11	Hydrocodone	300
12	Meperidine	248
13	Fentanyl	337
14	Buprenorphine	468
15	Methadone	310
16	THC	304

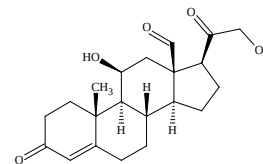
Instrument and Conditions for Screening

Agilent 1200, 600 bar system

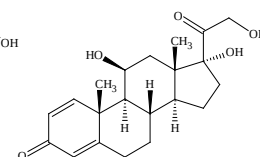
- Low delay volume configuration with pulse dampener bypassed
- Automatic delay volume reduction (ADVR) on
- 0.005" (0.127 mm) ID tubing in minimum lengths (except needle seat 0.007")
- 2 μL Micro flow cell, path length 6 mm
- Injection volume, 1 μL
- 14 steroids



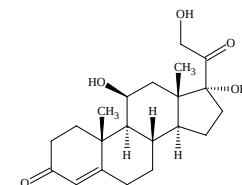
Estriol



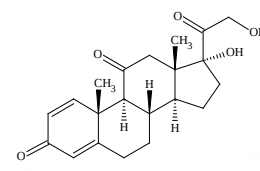
Aldosterone



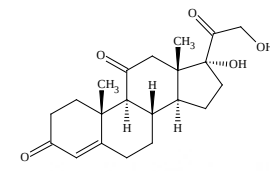
Prednisolone



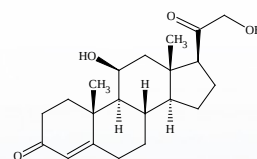
Hydrocortisone



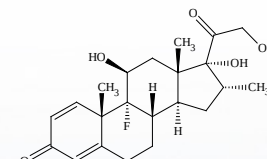
Prednisone



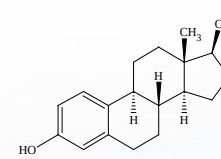
Cortisone



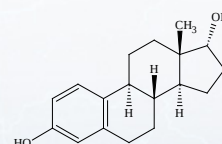
Corticosterone



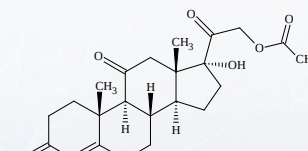
Dexamethasone



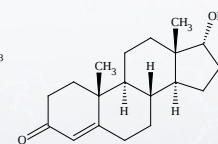
17 β -Estradiol



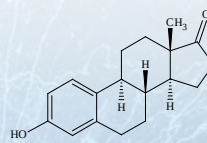
17 α -Estradiol



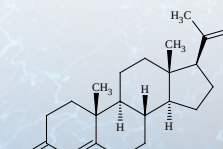
Cortisone Acetate



17-Epitestosterone



Estrone



Progesterone

Steroid Mixture

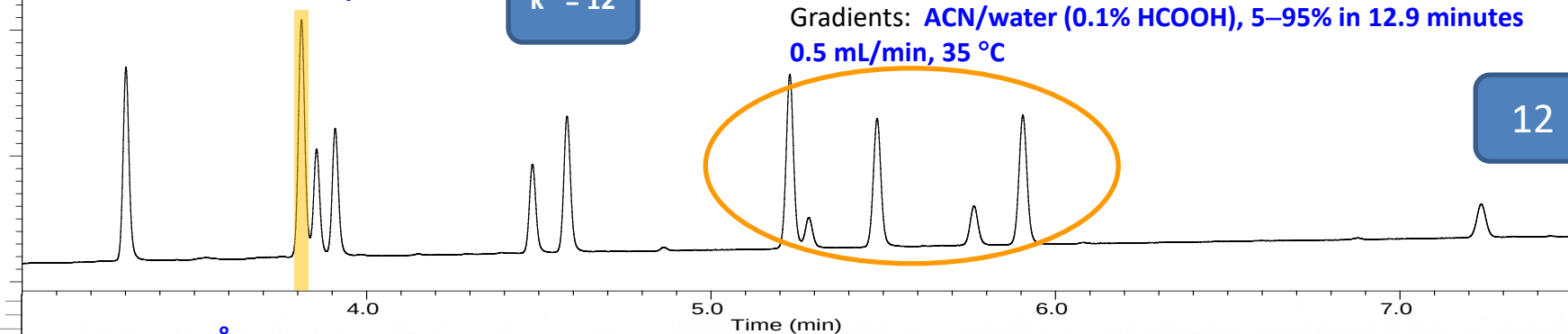
Screening gradients with ACN/water

HALO 90 Å C18, 2 µm

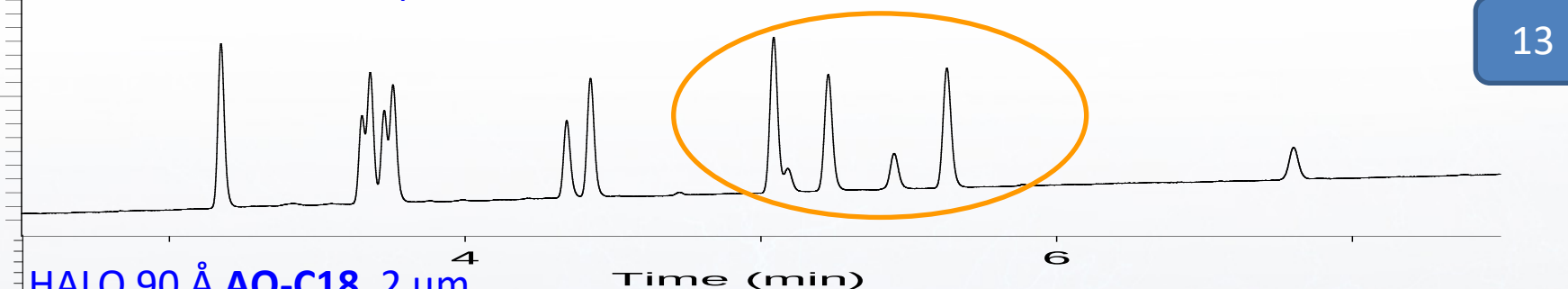
$k^* = 12$

Columns: 2.1 x 50 mm, 2 µm

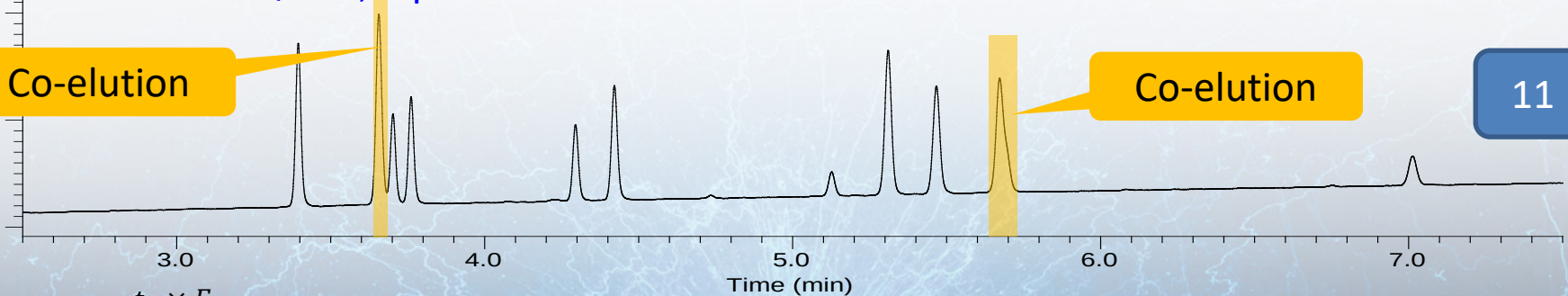
Gradients: ACN/water (0.1% HCOOH), 5–95% in 12.9 minutes
0.5 mL/min, 35 °C



HALO 160 Å C30, 2.7 µm



HALO 90 Å AQ-C18, 2 µm



$$k^* = \frac{t_G \times F}{1.15 \times \Delta \times V_M \times S}$$

Steroid Mixture

Screening gradients with ACN/water

HALO 90 Å C18, 2 µm

$k^* = 12$

Columns: 2.1 x 50 mm, 2 µm

Gradients: ACN/water (0.1% HCOOH), 5–95% in 12.9 minutes

0.5 mL/min, 35 °C

12

HALO 160 Å C30, 2.7 µm

13

HALO 90 Å AQ-C18, 2 µm

Co-elution

Co-elution

11

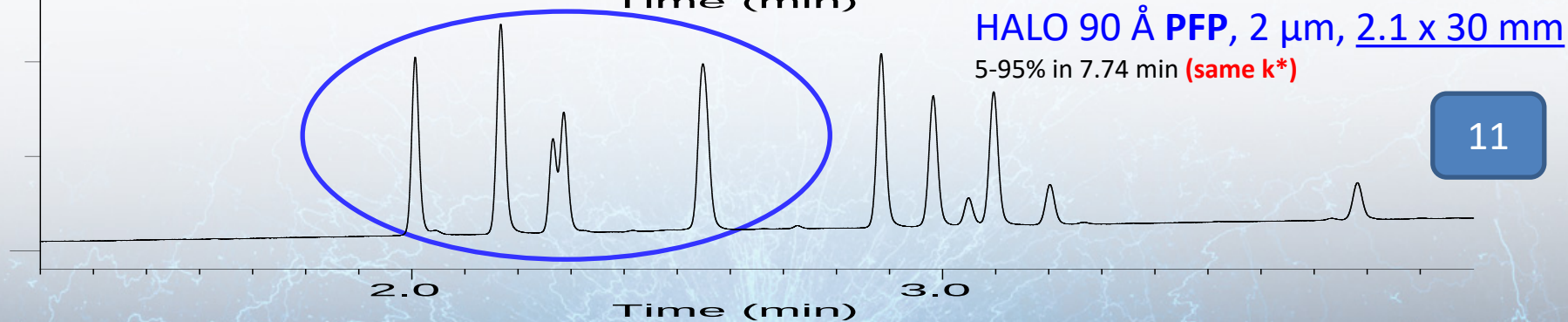
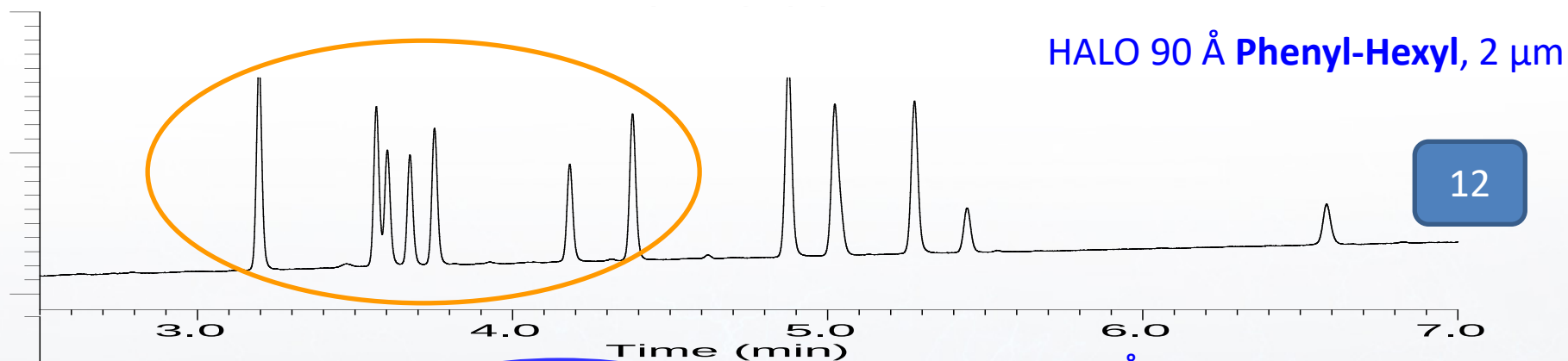
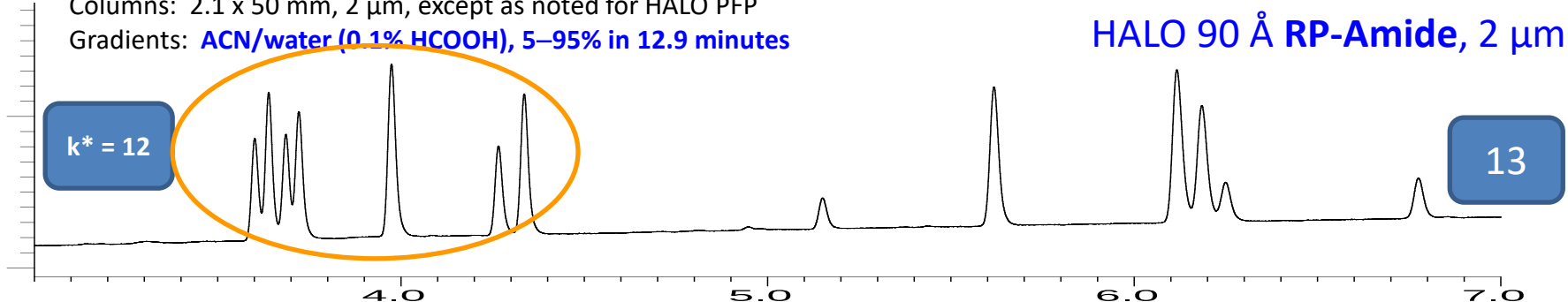
$$k^* = \frac{t_G \times F}{1.15 \times \Delta \times V_M \times S}$$

Steroid Mixture

Screening gradients with ACN/water

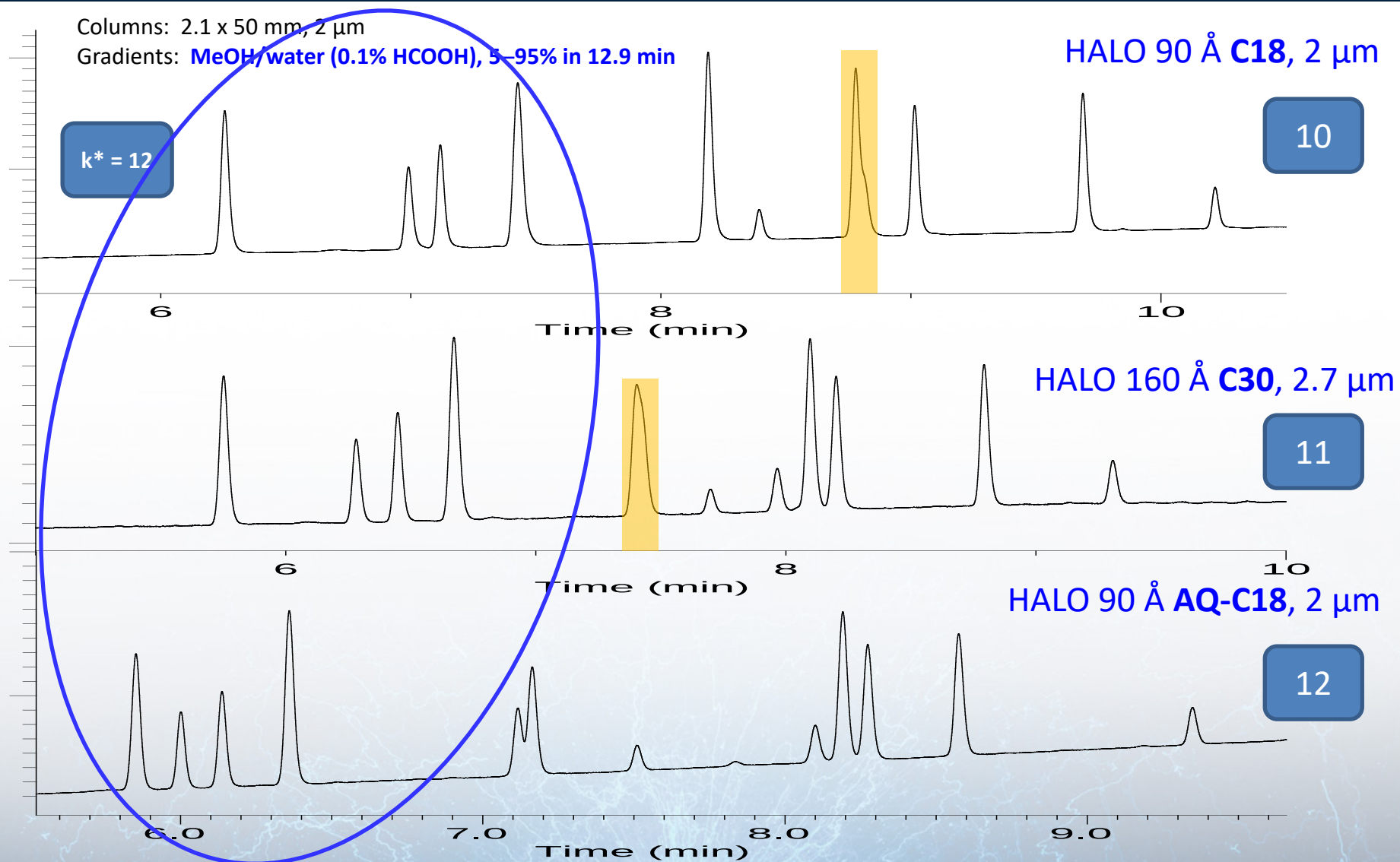
Columns: 2.1 x 50 mm, 2 μ m, except as noted for HALO PFP

Gradients: ACN/water (0.1% HCOOH), 5–95% in 12.9 minutes



Steroid Mixture

Screening gradients with MeOH/water

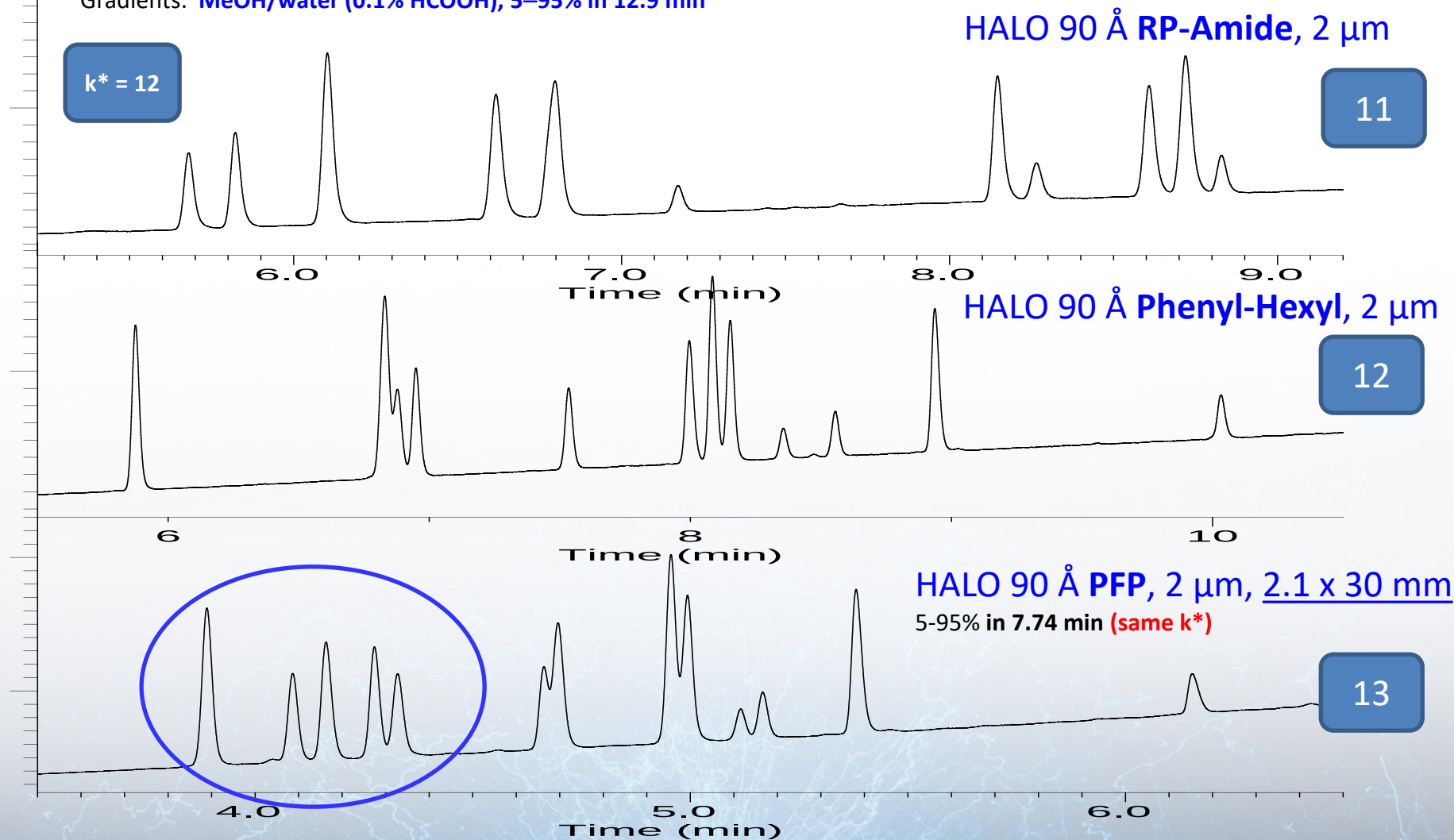


Steroid mixture

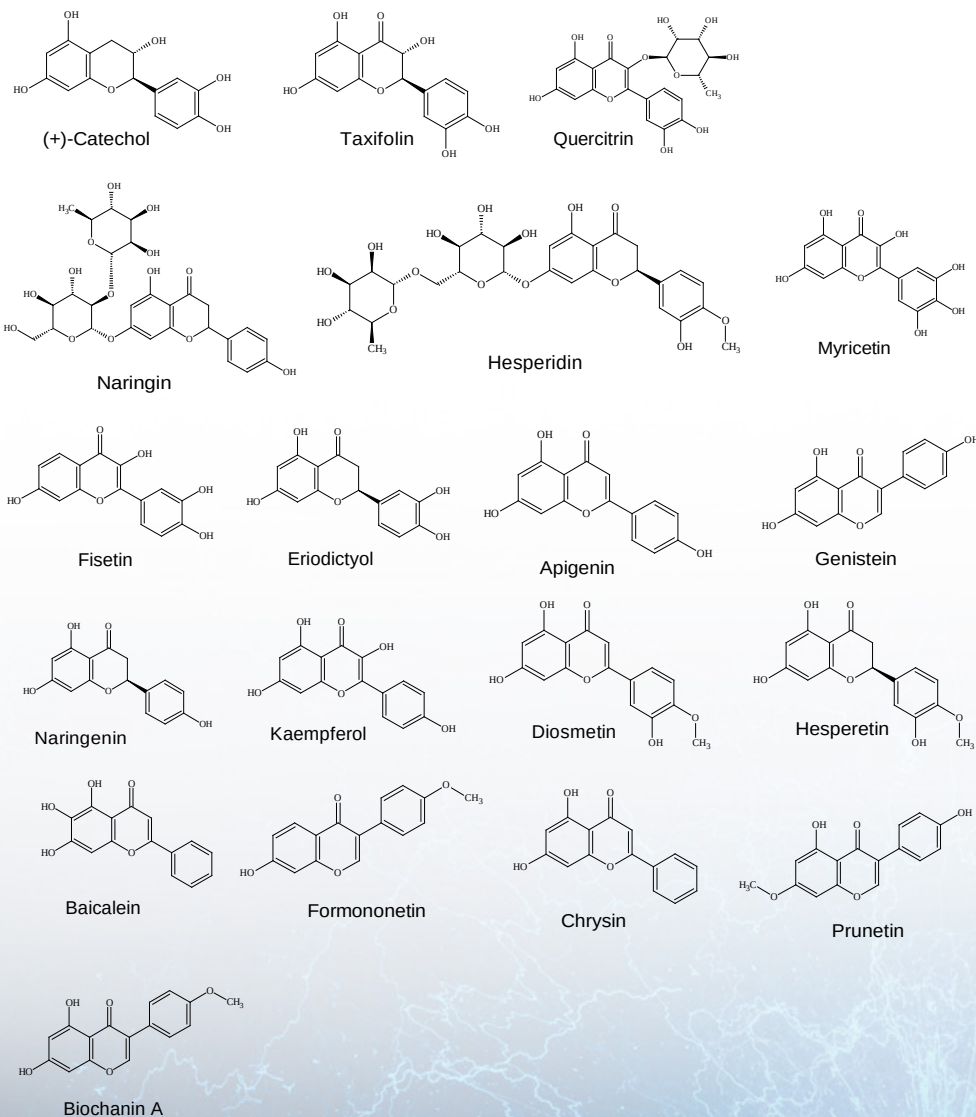
Screening gradients with MeOH/water

Columns: 2.1 x 50 mm, 2 μ m; except as noted for HALO 2 PFP

Gradients: MeOH/water (0.1% HCOOH), 5–95% in 12.9 min



Flavonoid Sample: 19 Components

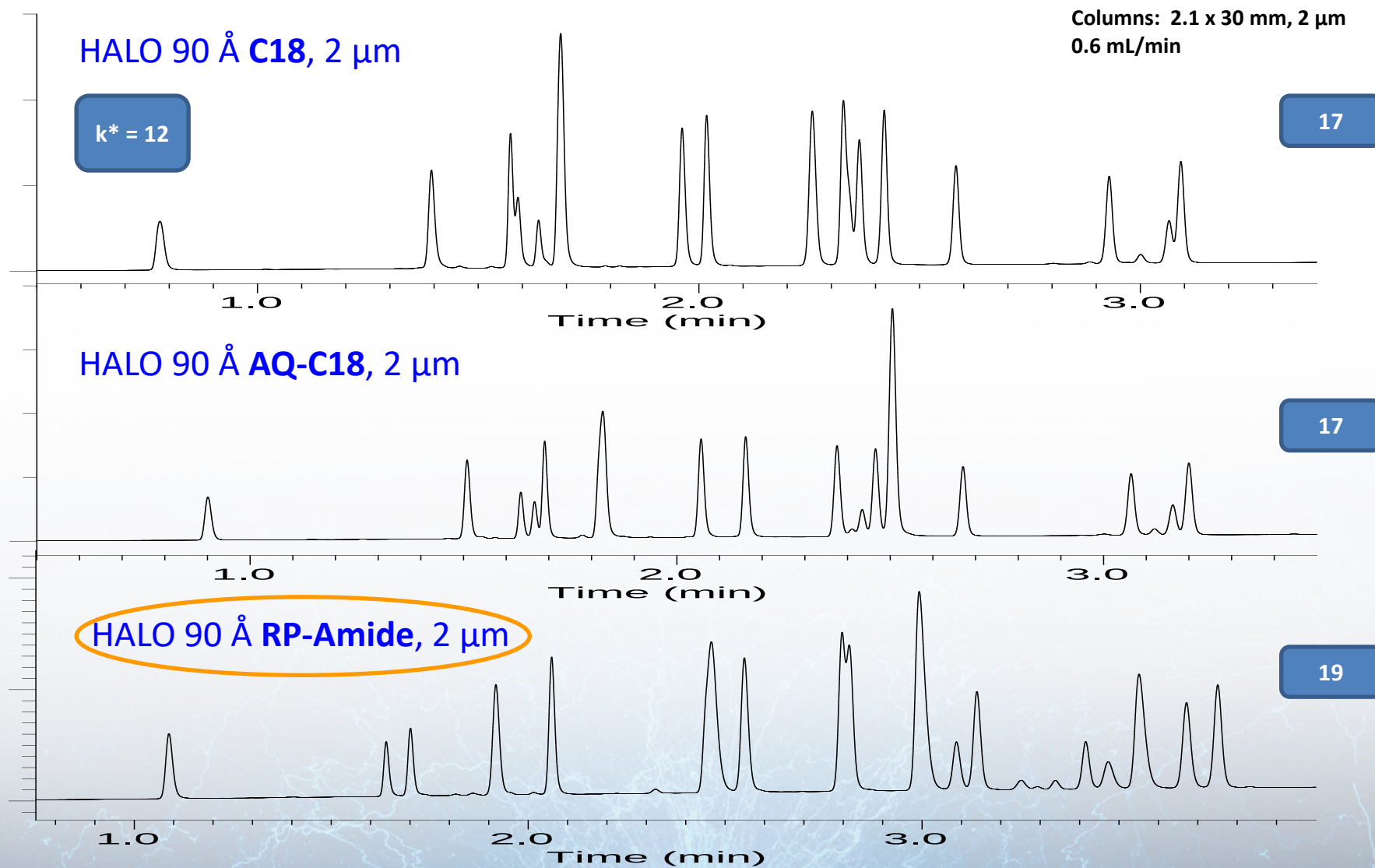


Elution order C18	Flavonoids	MW	Log P
1	Catechin +/-	290.27	0.88
2	taxifolin	304.25	0.95
3	Quercitrin	448.38	2.16
4	Naringin	580.53	-0.44
5	Hesperidin	610.56	-0.31
6	Myricetin	318.24	2.94
7	fisetin	286.24	1.97
8	eriodictyol	288.25	2.02
9	Quercetin	302.24	1.82
10	apigenin	270.24	3.02
11	Genistein	270.24	3.04
12	Naringenin	272.26	2.52
13	Kaempferol	286.24	3.11
14	diosmetin	300.26	3.10
15	Hesperetin	302.28	2.60
16	baicalein	270.24	3.31
17	formononetin	268.26	2.79
18	chrysin	254.24	2.94
19	prunetin	284.26	2.88
20	BIOCHANIN A	284.26	2.88

Isobaric flavonoids highlighted

Flavonoid Sample

Gradient screening ACN/water, 5–90% in 6.1 min, 25 °C



Flavonoid Sample

Gradient screening ACN/water, 5–90% in 6.1 min, 25 °C

Columns: 2.1 x 30 mm, 2 μ m
0.6 mL/min

HALO 90 Å Biphenyl, 2 μ m

$k^* = 12$

16

Time (min)

HALO 90 Å Phenyl-Hexyl, 2 μ m

16

Time (min)

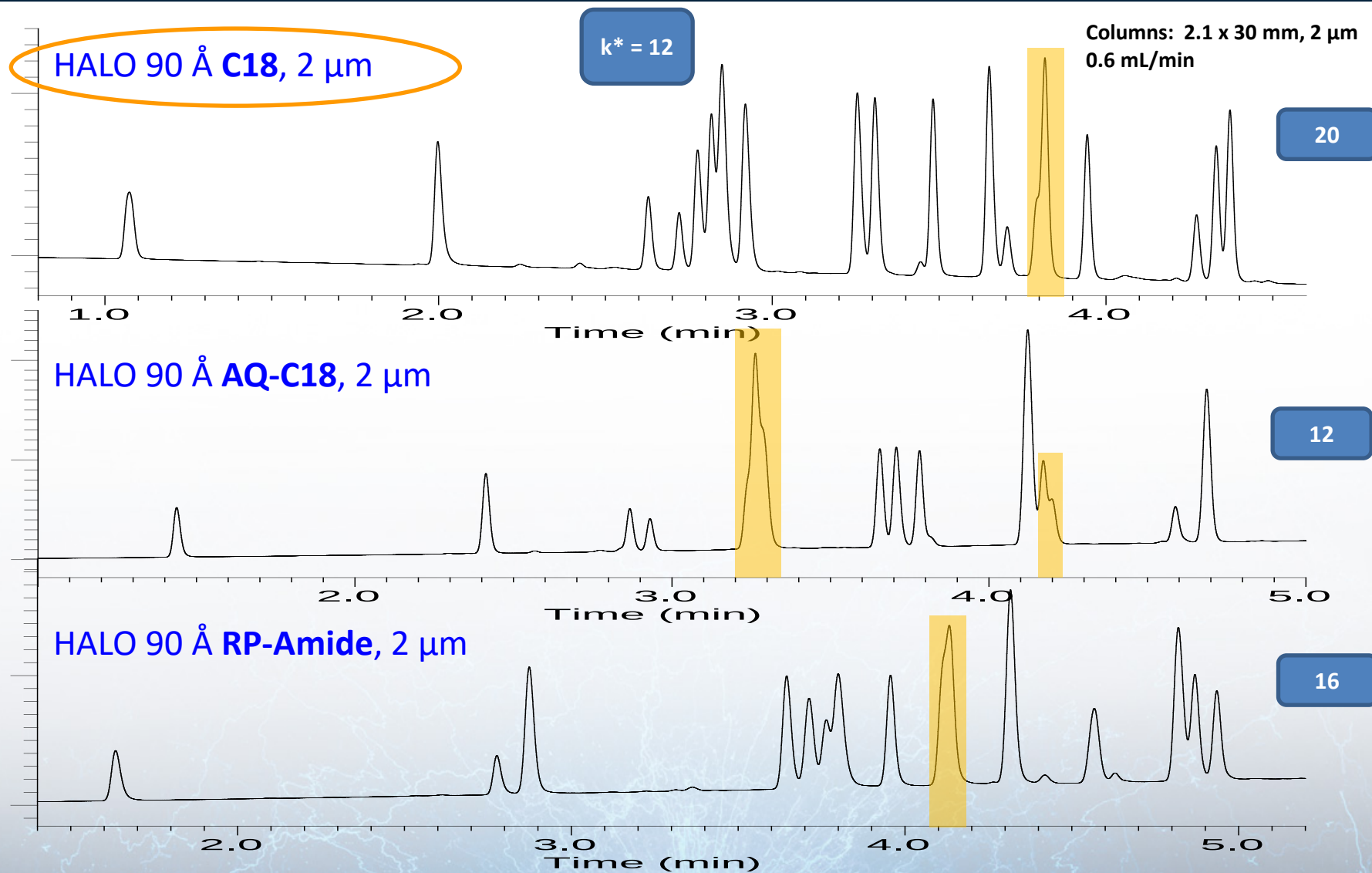
HALO 90 Å PFP, 2 μ m

17

Time (min)

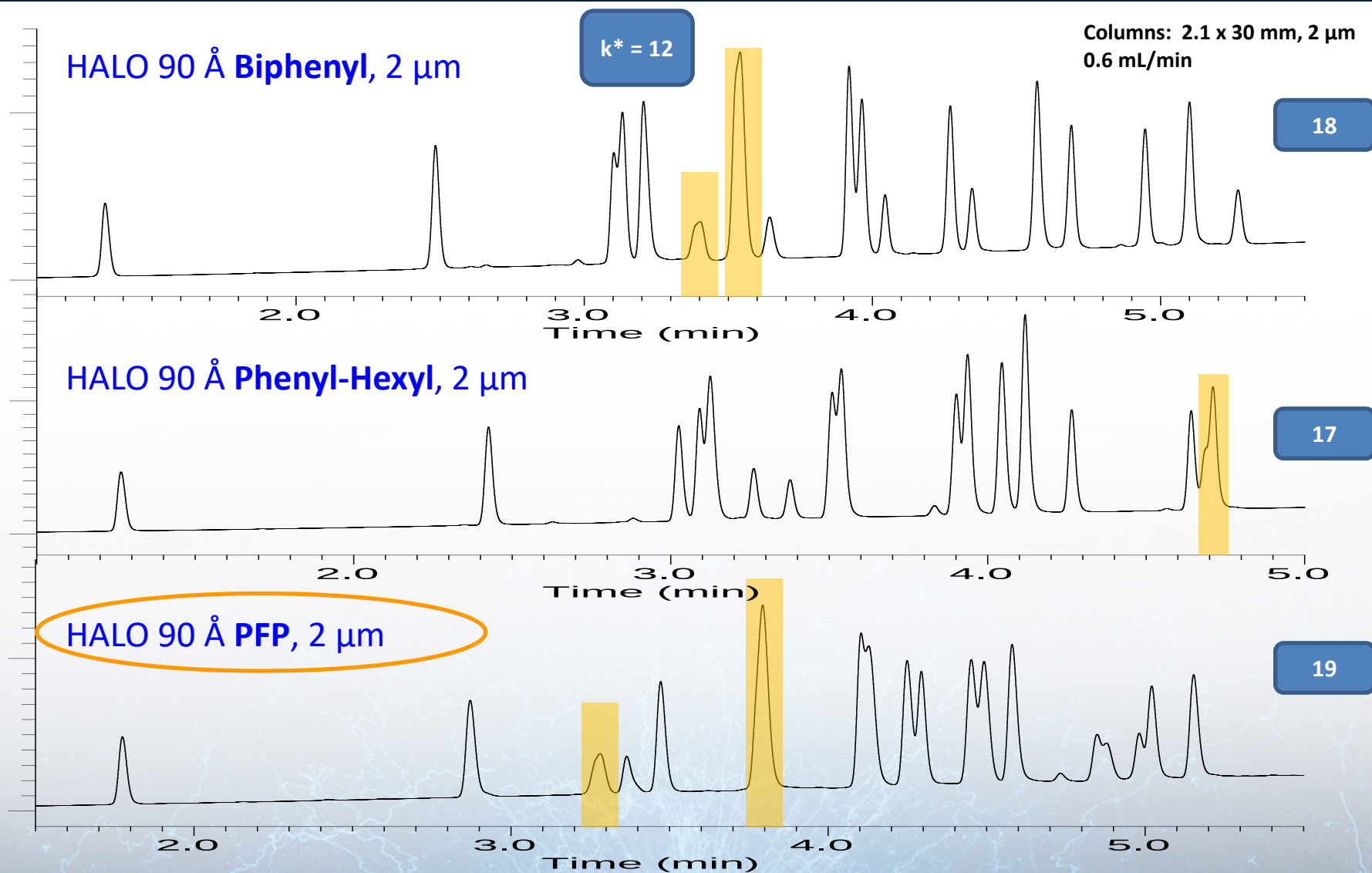
Flavonoid Sample

Gradient screening MeOH/water, 5–90% in 6.1 min, 25 °C



Flavonoid Sample

Gradient screening MeOH/water, 5–90% in 6.1 min, 25 °C





Effect of pH on Selectivity

Peak Identities:

1. uracil
2. 3-nitrobenzoic acid
3. fenuron

Testing Conditions:

Mobile Phase A: 20mM Potassium Phosphate buffer, pH 2 and 7

B: Acetonitrile

Gradient:	Time (min.)	%B
	0.0	10
	0.5	10
	5.5	50

Instrument: Agilent 1200

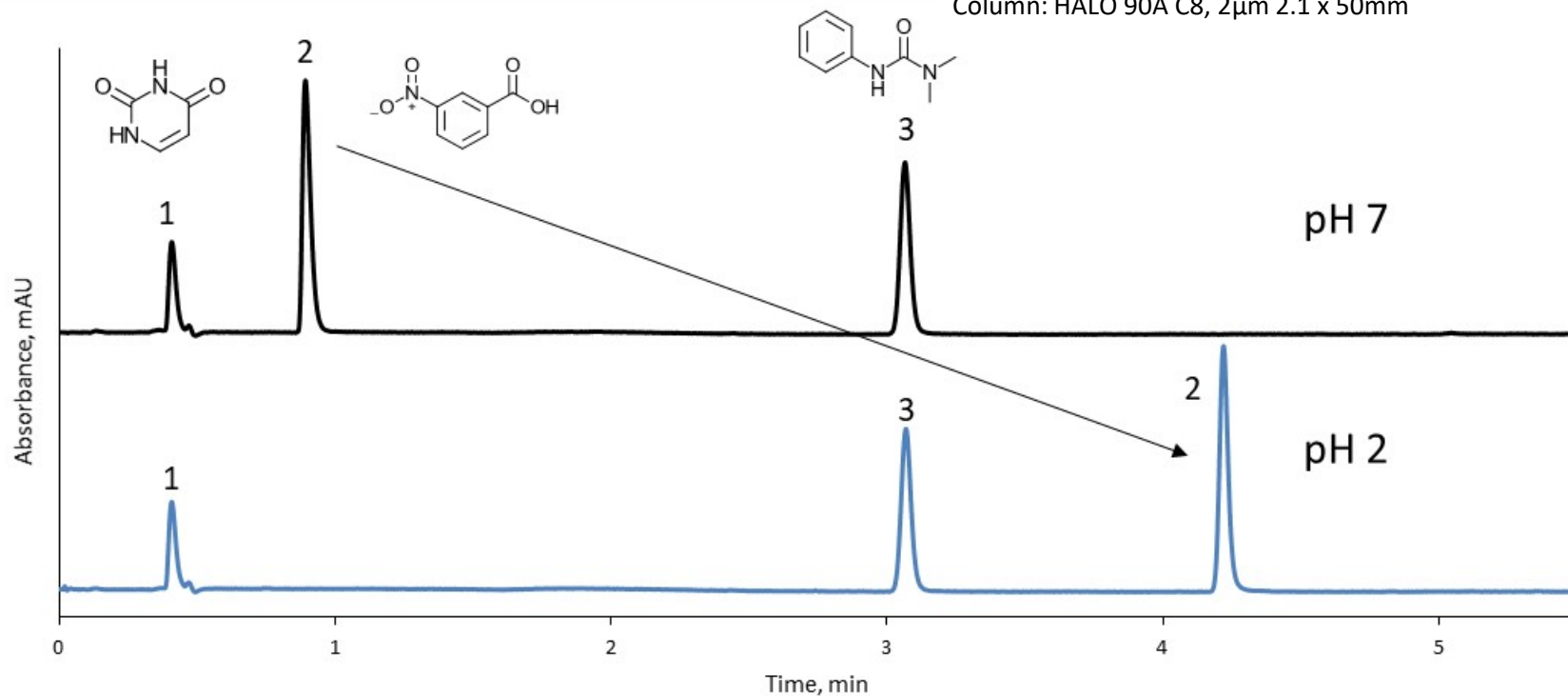
Wavelength: 254nm

Injection: 1 μ L

Temperature: 30°C

Flow Rate: 0.3 mL/min.

Column: HALO 90Å C8, 2 μ m 2.1 x 50mm





Effect of Temperature on Selectivity

PEAK IDENTITIES:

1. *2,3-trans*-phyloquinone (Vitamin K1)
2. *cis*-phyloquinone (K1)

Column: HALO 160 Å C30, 2.7 µm, 4.6 x 150 mm

Part Number: 92114-730

Mobile Phase A: Water

Mobile Phase B: Methanol

Isocratic: 95% B

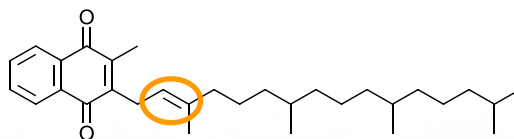
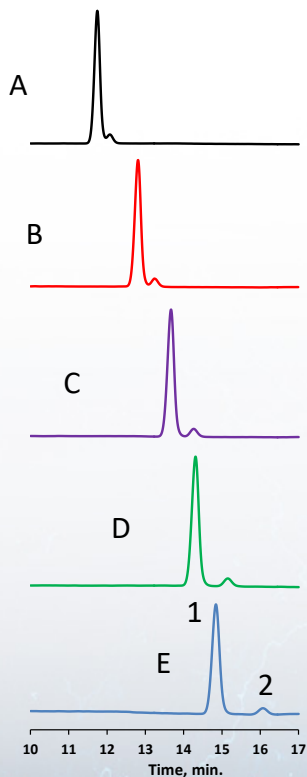
Flow Rate: 1.5 mL/min

Initial HALO Pressure: 341 bar

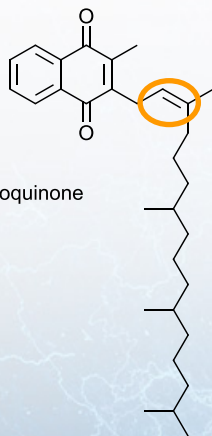
Detection: 280 nm, PDA

Injection Volume: 1.0 µL

Sample Solvent: Methanol



Vitamin K1: *2,3-trans*-phyloquinone



Vitamin K1: *cis*-phyloquinone

	Temperature (°C)	Resolution
A	35	1.53
B	30	1.58
C	25	1.78
D	20	2.20
E	15	3.03

Summary and Conclusions

- Screening both acetonitrile- and methanol-containing mobile phases with one column or a set of orthogonal columns is a good start for method development
- Selection of an appropriate pH for the analytes of interest is critical for ionizable compounds
- Once the stationary phase, organic solvent, and pH, are selected, vary temperature and gradient time
 - Use of a commercially available method optimization software package is recommended
- While C18 is a good all-purpose phase for initial method development, the other phases offer alternate selectivities
- It is good practice to screen multiple phases to ensure the best possible separation

Technical Resources

- Mac-Mod Analytical, Inc.
 - Exclusive distributor of HALO® columns in the USA
 - www.mac-mod.com

Acknowledgements

- Advanced Materials Technology, Inc.
 - Joe DeStefano
 - Tim Langlois
 - Barry Boyes
 - Stephanie Rosenberg
 - Harry Ritchie
 - Conner McHale
 - Andrew Harron
 - Arianne Soliven
- Mac-Mod Analytical, Inc.
 - Alex Nasseh
 - Tom Waeghe
 - Geoff Faden